



# **PARTS CATALOGUE**

**F50-2012** (6C18)

**F60-2012** (6C58)

**F50F'12** (6C18)

**F60C'12** (6C58)

F50/F60  
F50F/F60C  
PARTS CATALOGUE  
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1st edition, June 2011  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

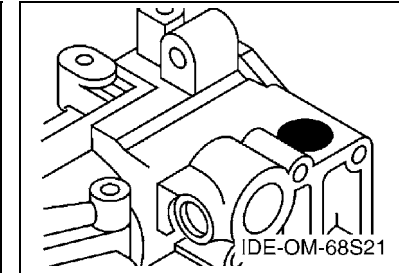
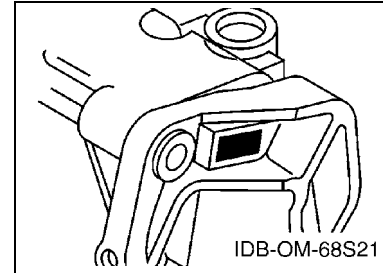
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F50	6C1-1042224	F50F	6C1-1042224
F60	6C5-1049208	F60C	6C5-1049208

9. Applicable Colour Code

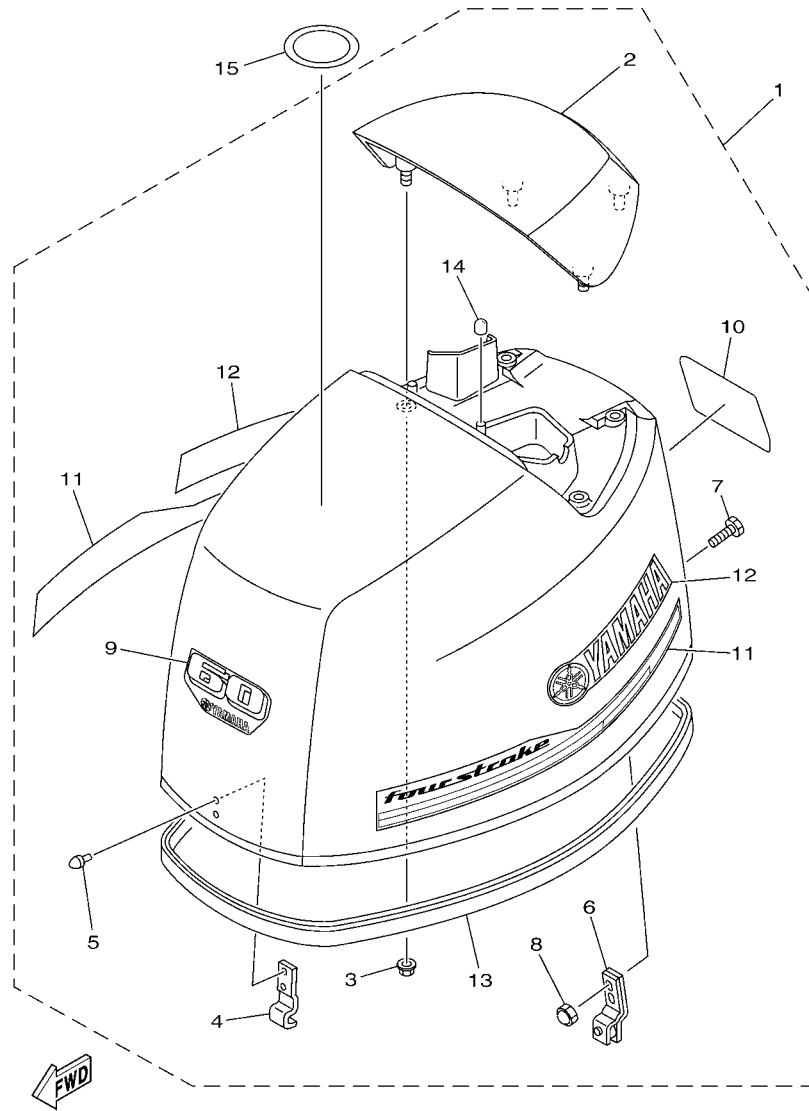
Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	EHT	F50HA/F60HA,F50FEHT/F60CEHT
2	ET	F50A/F60A,F50FET/F60CET

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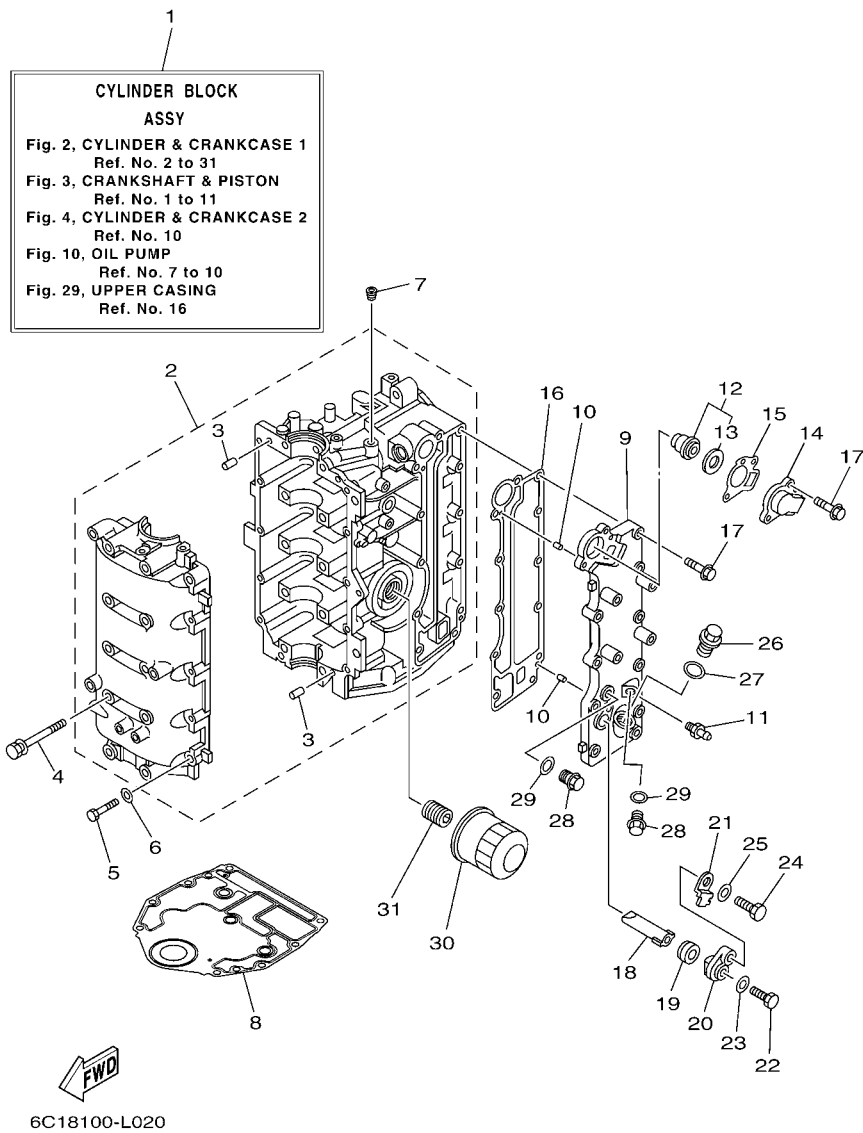
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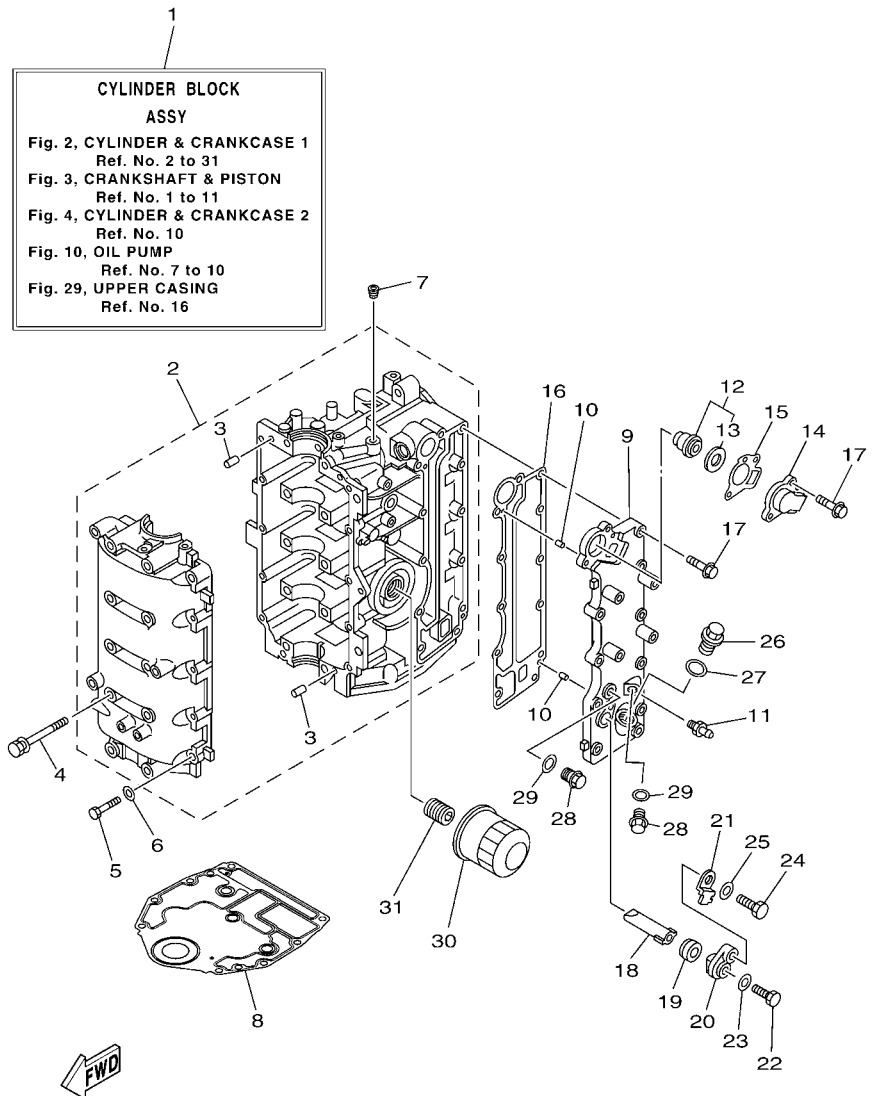
FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C1-42610-20	TOP COWLING ASSY	1	1		F50,F50F
	6C5-42610-30	TOP COWLING ASSY	1	1		F60,F60C
	6C5-42610-40	TOP COWLING ASSY		1		F60J(JET-DRIVE)
2	67C-42613-00-8D	.MOLDING, AIR DUCT	1	1		
3	90179-06029	.NUT	4	4		
4	6C5-42651-00	.HOOK	1	1		
5	90266-06M02	.RIVET	2	2		
6	67C-42652-02	.HOOK	1	1		
7	90109-06047	.BOLT	2	2		
8	90185-06M05	.NUT, SELF-LOCKING	2	2		
9	60A-42677-00	.GRAPHIC, FRONT	1	1		F50,F50F
	6C5-42677-10	.GRAPHIC, FRONT	1	1		F60,F60C
	6BG-42677-00	.GRAPHIC, FRONT		1		F60J(JET-DRIVE)
10	6C1-42678-20	.GRAPHIC, REAR	1	1		F50,F50F
	6C5-42678-30	.GRAPHIC, REAR	1	1		F60,F60C
	6C5-42678-40	.GRAPHIC, REAR		1		F60J(JET-DRIVE)
11	61S-W0070-00	.GRAPHIC SET	1	1		
12	61S-42681-00	.MARK, COWLING	2	2		
13	6C5-42615-00	.SEAL	1	1		
14	69W-13448-00	.CAP	2	2		
15	67F-13434-20	LABEL, CAUTION	1	1		



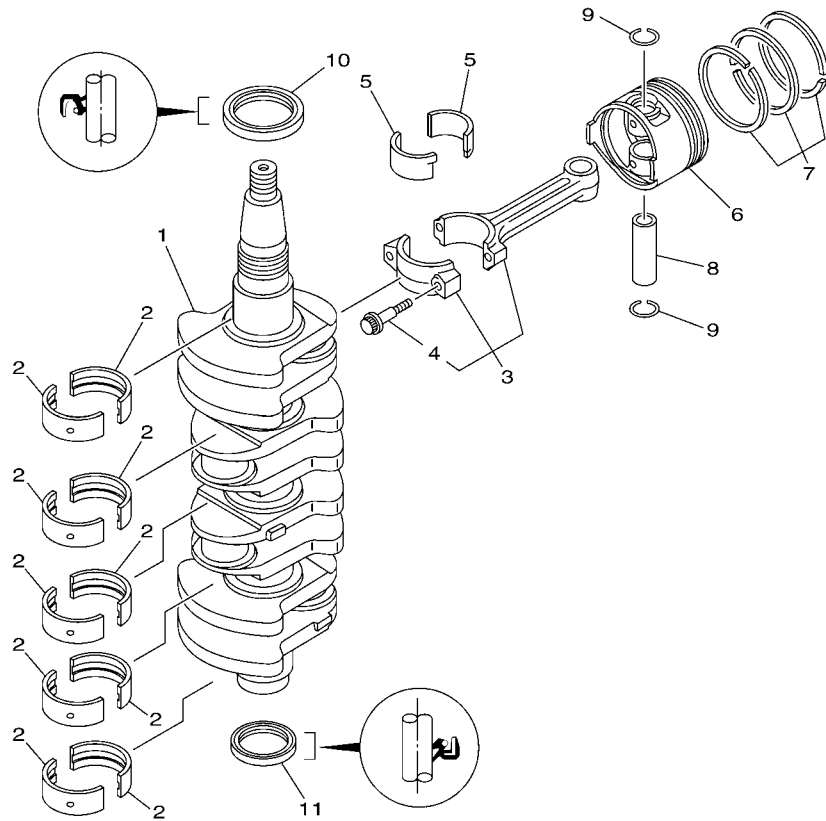
**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-W009B-04-9S	CYLINDER BLOCK ASSY	1	1			
2	6C5-15100-11	CRANKCASE ASSY	1	1			
3	93606-12019	.PIN, DOWEL	4	4			
4	90119-08154	BOLT, WITH WASHER	10	10			
5	97013-06035	BOLT	10	10			
6	92903-06600	WASHER, PLATE	10	10			
7	90344-51003	PLUG, TAPER SCREW	1	1			
8	6BG-11351-00	GASKET, CYLINDER	1	1			
9	6C5-41113-11-9S	OUTER COVER, EXHAUST	1	1			
10	93604-10M03	PIN, DOWEL	2	2			
11	62Y-12481-10	PIPE 1	1	1			
12	6G8-12411-03	THERMOSTAT	1	1			
13	688-12412-00	.SEAL, THERMOSTAT	1	1			
14	6C5-12413-00-9S	COVER, THERMOSTAT	1	1			
15	62Y-12414-00	GASKET, COVER	1	1			
16	6C5-41114-10	GASKET, EXHAUST OUTER COVER	1	1			
17	90119-06MA5	BOLT, WITH WASHER	12	12			
18	62Y-11325-00	ANODE	1	1			
19	66M-11328-00	GROMMET, ANODE	1	1			
20	66M-11327-00-94	COVER, ANODE	1	1			
21	66M-12535-00	PLATE	1	1			
22	97095-05012	BOLT	1	1			
23	92995-05600	WASHER	1	1			
24	97095-06020	BOLT	1	1			
25	92995-06600	WASHER	1	1			
26	90340-18M09	PLUG, STRAIGHT SCREW	1	1			
27	90430-18130	GASKET	1	1			



**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	90340-14M06	PLUG, STRAIGHT SCREW	2	2				
29	90430-14115	GASKET	2	2				
30	5GH-13440-20	ELEMENT ASSY, OIL CLEANER	1	1				
31	6C5-12858-00	BOLT, UNION	1	1				
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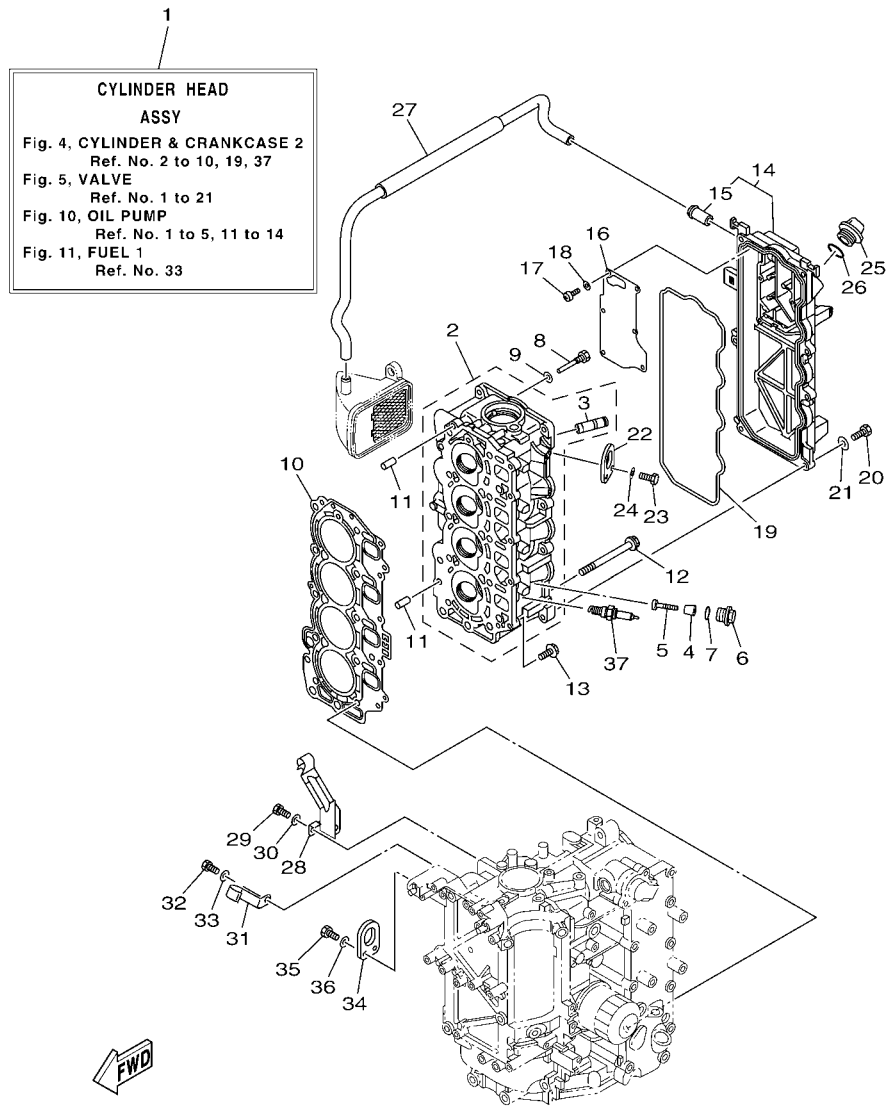


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FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-11411-01	CRANKSHAFT	1	1		
2	6BG-11416-00	PLANE BEARING, CRANKSHAFT 1	10	10		UR YELLOW
	6BG-11416-10	PLANE BEARING, CRANKSHAFT 1	10	10		UR RED
	6BG-11416-20	PLANE BEARING, CRANKSHAFT 1	10	10		UR PINK
	6BG-11416-30	PLANE BEARING, CRANKSHAFT 1	10	10		UR GREEN
3	6C5-11650-00	CONNECTING ROD ASSY	4	4		
4	6C5-11654-00	.BOLT, CONNECTING ROD	2	2		
5	6CJ-11656-00	PLANE BEARING, CONNECTING ROD	8	8		UR YELLOW
	6CJ-11656-10	PLANE BEARING, CONNECTING ROD	8	8		UR RED
	6CJ-11656-20	PLANE BEARING, CONNECTING ROD	8	8		UR PINK
	6CJ-11656-30	PLANE BEARING, CONNECTING ROD	8	8		UR GREEN
6	69W-11631-01-97	PISTON (STD)	4	4		
	69W-11635-01	PISTON (0.25MM O/S)	4	4		AP
	69W-11636-01	PISTON (0.50MM O/S)	4	4		AP
7	67C-11603-00	PISTON RING SET (STD)	4	4		
	67C-11604-00	PISTON RING SET (0.25MM O/S)	4	4		AP
	67C-11605-00	PISTON RING SET (0.50MM O/S)	4	4		AP
8	62Y-11633-00	PIN, PISTON	4	4		
9	93450-17129	CIRCLIP	8	8		
10	93102-43M42	OIL SEAL	1	1		
11	93101-35002	OIL SEAL	1	1		

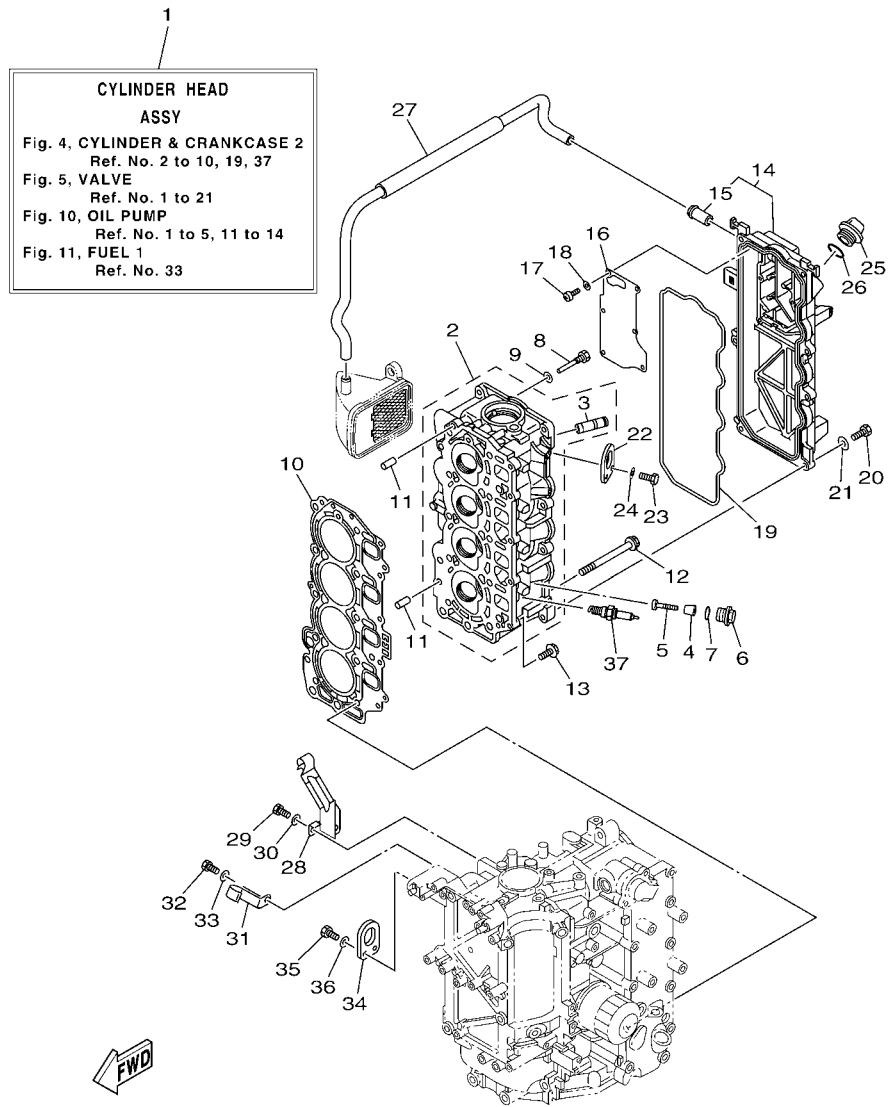




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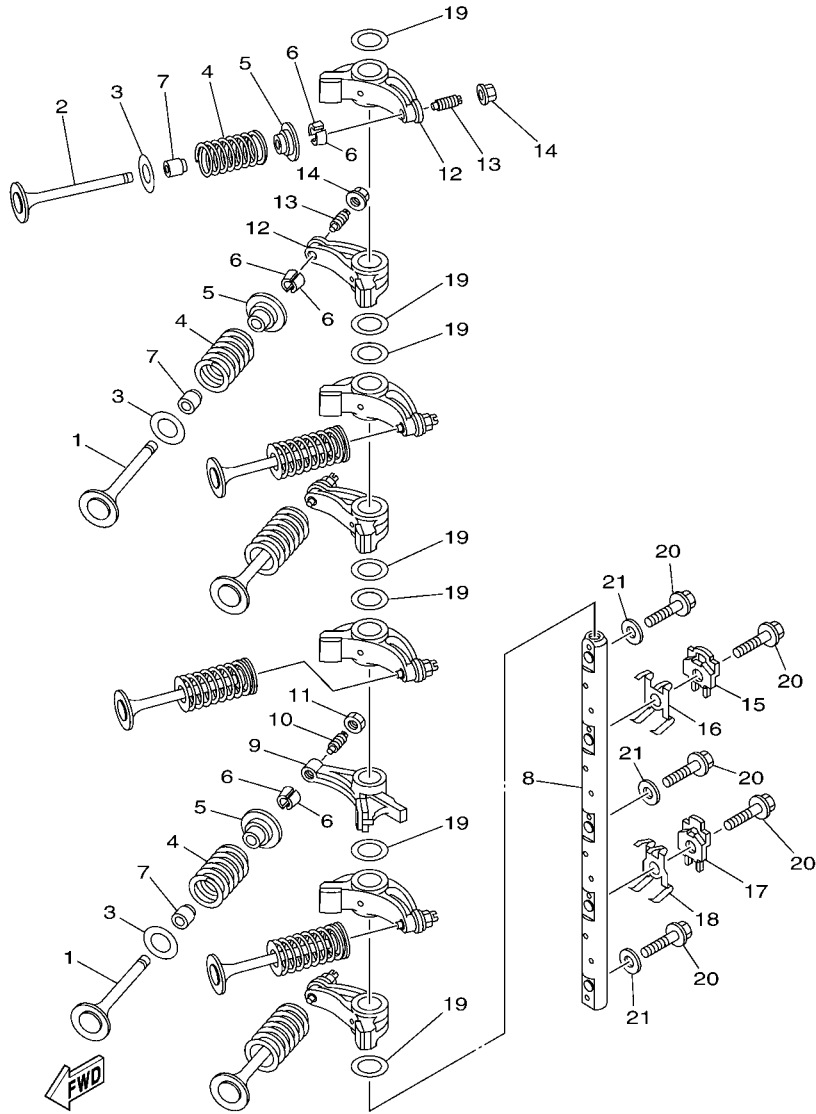
**FIG. 4 CYLINDER & CRANKCASE 2**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-W009A-12-9S	CYLINDER HEAD ASSY	1	1			
2	6C5-11111-01-9S	HEAD, CYLINDER 1	1	1			
3	62Y-11133-30	.GUIDE, VALVE 1	8	8			
4	6G8-11325-00	ANODE	4	4			
5	97880-05025	SCREW, PAN HEAD	4	4			
6	6G8-11197-01	PLUG, BLIND	4	4			
7	93210-13M63	O-RING	4	4			
8	90109-06M65	BOLT	1	1			
9	90430-06014	GASKET	1	1			
10	6C5-11181-01	GASKET, CYLINDER HEAD 1	1	1			
11	99530-08012	PIN, DOWEL	2	2			
12	90105-09005	BOLT, FLANGE	10	10			
13	90119-06MA3	BOLT, WITH WASHER	5	5			
14	6C5-11191-01-9S	COVER, CYLINDER HEAD 1	1	1			
15	62Y-14485-00	.PIPE, JOINT	1	1			
16	6C5-11168-00	COVER, BREATHER	1	1			
17	98507-04010	SCREW, PAN HEAD	6	6			
18	92907-04600	WASHER	6	6			
19	62Y-11356-00	SEAL, CYLINDER 2	1	1			
20	97095-06020	BOLT	7	7			
21	92995-06600	WASHER	7	7			
22	62Y-11119-00	HANGER, ENGINE	1	1			
23	97095-06020	BOLT	2	2			
24	92995-06600	WASHER	2	2			
25	6G8-15363-00	PLUG, OIL	1	1			
26	93210-24M79	O-RING	1	1			
27	6C5-1531A-01	HOSE, BREATHER 1	1	1			



**FIG. 4 CYLINDER & CRANKCASE 2**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
28	6C5-15378-00	HOLDER	1	1		
29	97095-06014	BOLT	1	1		
30	92995-06600	WASHER	1	1		
31	6C5-15378-11	HOLDER	1	1		
32	97095-06014	BOLT	1	1		
33	92995-06600	WASHER	1	1		
34	62Y-11119-00	HANGER, ENGINE	1	1		
35	97095-06020	BOLT	2	2		
36	92995-06600	WASHER	2	2		
37	94702-00418	PLUG, SPARK (NGK DPR6EB)	4	4		



6C12100-E050

FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-12111-00	VALVE, INTAKE	4	4	
2	69W-12121-00	VALVE, EXHAUST	4	4	
3	62Y-12116-00	SEAT, VALVE SPRING	8	8	
4	51Y-12114-00	SPRING, VALVE OUTER	8	8	
5	30X-12117-00	RETAINER, VALVE SPRING	8	8	
6	30X-12118-00	COTTER, VALVE	16	16	
7	51Y-12119-00	SEAL, VALVE STEM	8	8	
8	6C5-12146-00	SHAFT, ROCKER	1	1	
9	62Y-12151-00	ARM, VALVE ROCKER	1	1	
10	64J-12159-00	SCREW, VALVE ADJUSTING	1	1	
11	62Y-12158-00	NUT, LOCK	1	1	
12	6C5-12151-00	ARM, VALVE ROCKER	7	7	
13	6C5-12159-00	SCREW, VALVE ADJUSTING	7	7	
14	6C5-12158-00	NUT, LOCK	7	7	
15	6C5-12231-00	GUIDE, STOPPER 1	1	1	
16	6C5-12233-00	PLATE, GUIDE STOPPER 1	1	1	
17	6C5-12241-00	GUIDE, STOPPER 2	1	1	
18	6C5-12243-00	PLATE, GUIDE STOPPER 2	1	1	
19	90201-16014	WASHER, PLATE	7	7	
20	90105-08060	BOLT, FLANGE	5	5	
21	92990-08200	WASHER, PLAIN	3	3	

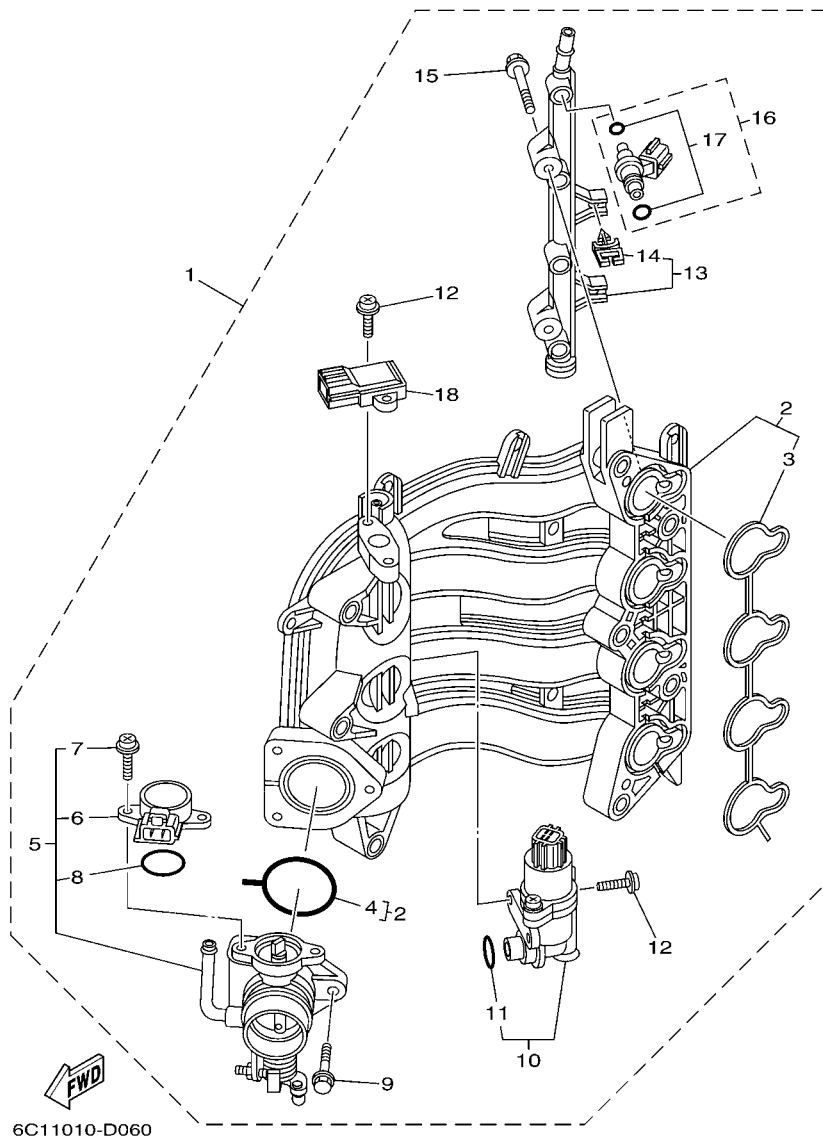


FIG. 6 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-14200-00	INTAKE ASSY	1	1				
2	6C5-13641-00	.MANIFOLD 1	1	1				
3	6C5-13645-10	..GASKET, MANIFOLD 1	1	1				
4	6C5-13557-10	..GASKET	1	1				
5	6C5-13750-00	.THROTTLE BODY ASSY	1	1				
6	6C5-85885-00	..THROTTLE SENSOR ASSY	1	1				
7	6C5-81145-00	..SCREW 1	2	2				
8	6C5-8182L-00	..O-RING 1	1	1				
9	6C5-14496-00	.BOLT	3	3				
10	6C5-13105-01	.CONTROL VALVE ASSY	1	1				
11	6C5-14397-00	..O-RING	1	1				
12	6C5-81146-00	.SCREW 2	4	4				
13	6C5-13161-00	.PIPE, DELIVERY 1	1	1				
14	90464-07M56	..CLAMP	2	2				
15	6C5-14446-00	.BOLT	2	2				
16	6C5-13761-00	..INJECTOR	4	4				
17	6C5-1410B-00	..PACKING KIT	1	1				
18	68F-83688-00	.SENSOR ASSY	1	1				

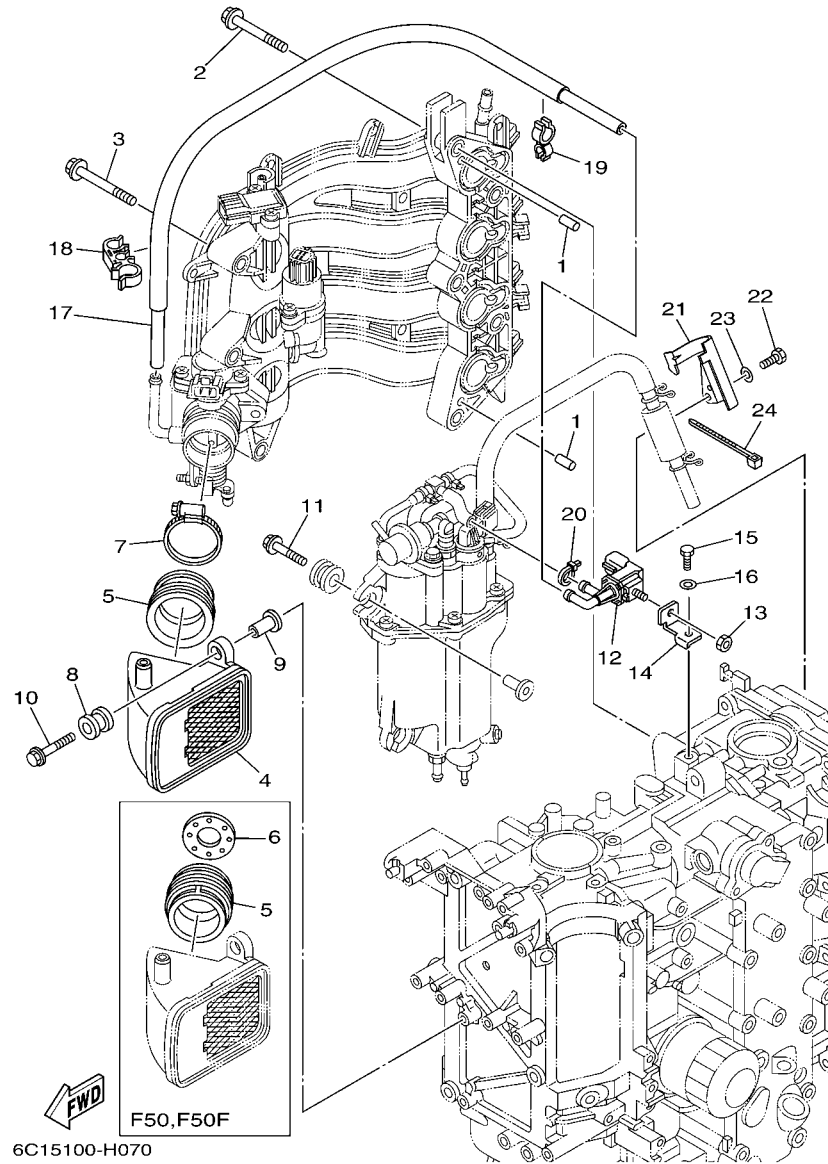
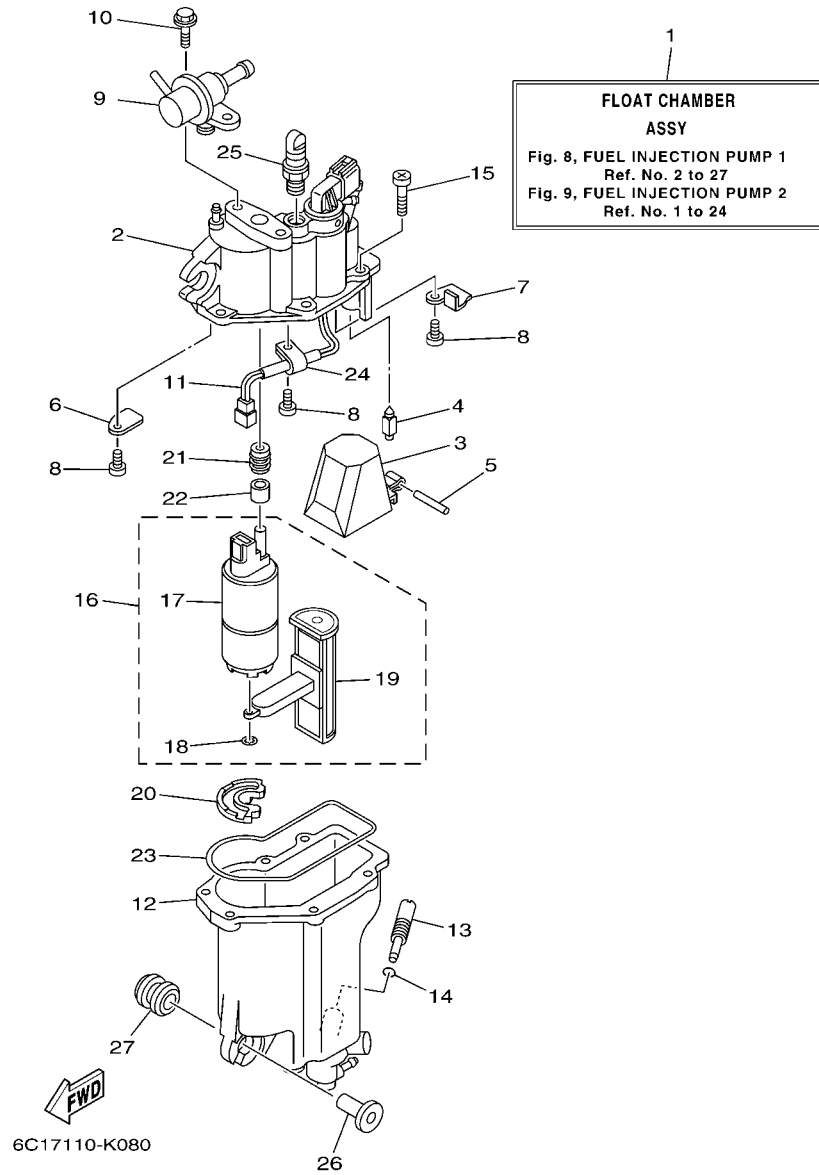


FIG. 7 INTAKE 2

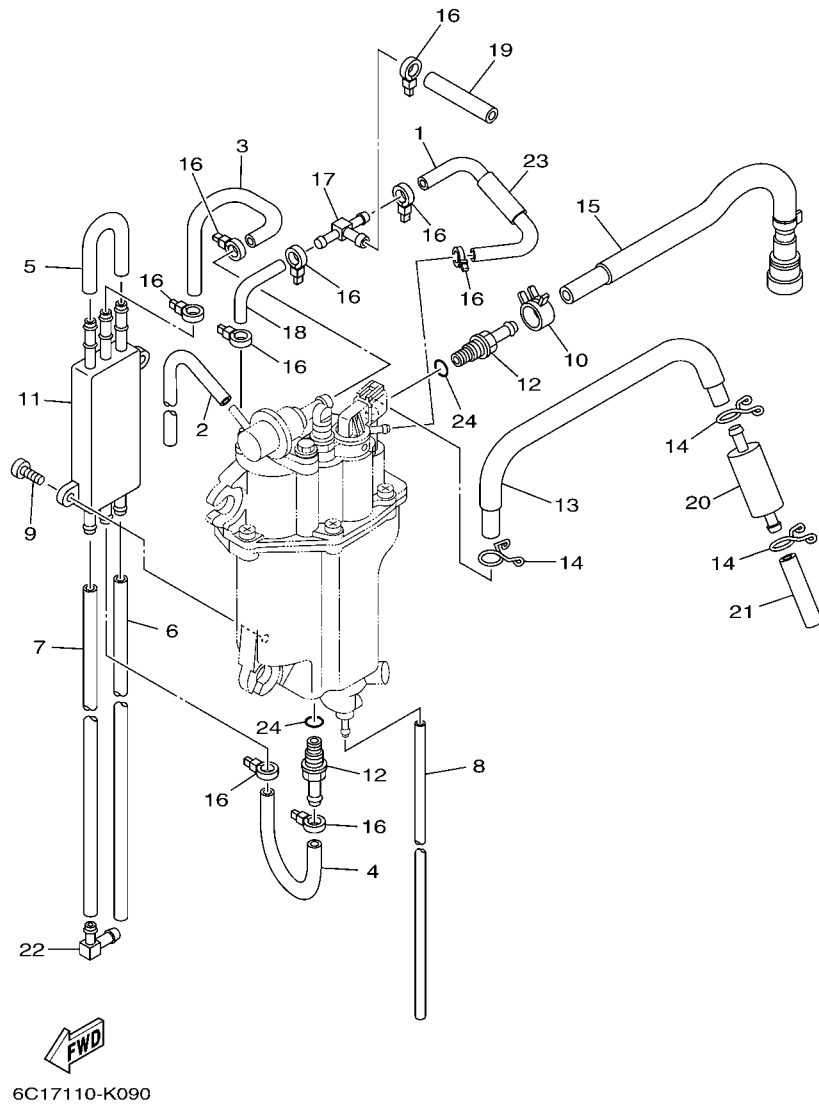
REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	93608-12M05	PIN, DOWEL	2	2			
2	90119-08069	BOLT, WITH WASHER	5	5			
3	90119-06087	BOLT, WITH WASHER	3	3			
4	6C5-14440-00	SILENCER ASSY, INTAKE	1	1			
5	6C1-14453-01	JOINT, AIR CLEANER 1	1	1			F50, F50F
6	6C5-14453-01	JOINT, AIR CLEANER 1	1	1			F60(J), F60C
6	6C1-14477-00	PLATE	1	1			F50, F50F
7	90450-50001	HOSE CLAMP ASSY	1	1			
8	6A0-82317-00	DAMPER, IGNITION COIL	2	2			
9	90387-06119	COLLAR	2	2			
10	90119-06106	BOLT, WITH WASHER	2	2			
11	90119-06M61	BOLT, WITH WASHER	3	3			
12	6C5-86120-00	SOLENOID VALVE ASSY	1	1			
13	95380-06600	NUT, HEXAGON	1	1			
14	6C5-86112-00	STAY, SOLENOID	1	1			
15	97095-06016	BOLT	1	1			
16	92995-06600	WASHER	1	1			
17	6C5-12576-00	HOSE 1	1	1			
18	90464-15008	CLAMP	1	1			
19	90464-12006	CLAMP	1	1			
20	90465-11M10	CLAMP	1	1			
21	6C5-13428-01	BRACKET, STRAINER 1	1	1			
22	97095-06016	BOLT	1	1			
23	92995-06600	WASHER	1	1			
24	90465-13M18	CLAMP	1	1			



**FIG. 8 FUEL INJECTION PUMP 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-14180-01	FLOAT CHAMBER ASSY	1	1			FOR OCE
	6C5-14180-20	FLOAT CHAMBER ASSY	1	1			FOR CAN
2	6C5-14182-10	COVER, FLOAT CHAMBER	1	1			
3	6C5-14985-00	FLOAT	1	1			
4	6C5-14546-10	VALVE, NEEDLE	1	1			
5	6C5-14386-00	PIN, FLOAT	1	1			
6	6C5-2441R-10	PLATE, BAFFLE 1	1	1			
7	6C5-2441T-10	PLATE, BAFFLE 2	1	1			
8	6C5-24453-00	SCREW	3	3			
9	6C5-13906-01	REGULATOR, PRESSURE	1	1			
10	6C5-24592-00	BOLT	2	2			
11	6C5-87226-00	WIRE HARNESS ASSY	1	1			
12	6C5-14960-10	BODY ASSY	1	1			
13	6C5-14191-00	PLUG, DRAIN	1	1			
14	6C5-14397-00	O-RING	1	1			
15	6C5-14567-00	SCREW	6	6			
16	6C5-13910-10	FUEL PUMP ASSY	1	1			
17	6C5-13907-00	.FUEL PUMP COMP.	1	1			
18	6C5-14127-10	.CLIP	1	1			
19	6C5-13915-00	.FILTER	1	1			
20	6C5-13593-00	DAMPER	1	1			
21	6C5-13781-00	DAMPER, PUMP	1	1			
22	6C5-13716-00	COLLAR	1	1			
23	6C5-14984-00	GASKET, FLOAT CHAMBER	1	1			
24	6C5-21337-10	CLAMP, CABLE	1	1			
25	6C5-14225-00	CAP	1	1			
26	90387-06M69	COLLAR	3	3			

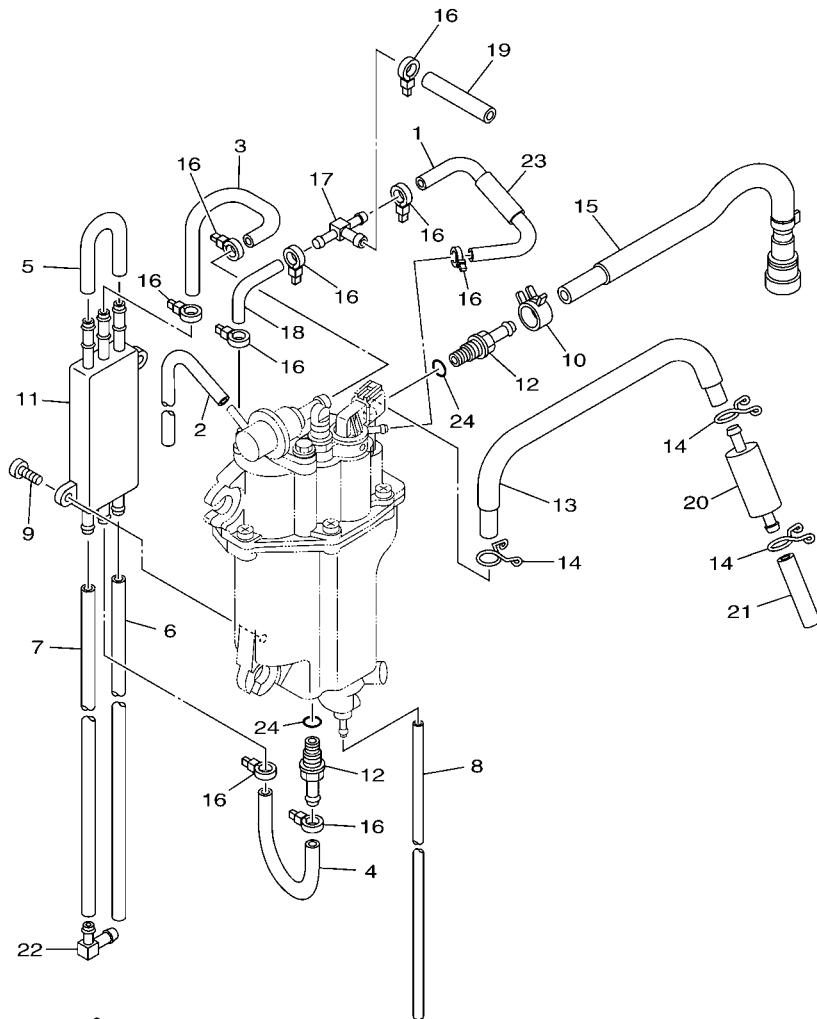




**FIG. 9 FUEL INJECTION PUMP 2**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-13546-00	HOSE 2	1	1			
2	6C5-13542-00	HOSE, VACUUM SENSING 1	1	1			
3	6C5-24321-00	PIPE 10	1	1			FOR OCE
	6C5-24321-20	PIPE 10	1	1			FOR CAN
4	6C5-24322-00	PIPE 11	1	1			FOR OCE
	6C5-24322-20	PIPE 11	1	1			FOR CAN
5	6C5-24323-00	PIPE 12	1	1			
6	6CJ-24324-00	PIPE 13	1	1			
7	6CJ-24325-00	PIPE 14	1	1			
8	6BG-14149-00	PIPE	1	1			
9	6C5-24444-00	SCREW	2	2			
10	6C5-13577-00	CLIP	1	1			
11	6C5-21841-00	COOLER	1	1			
12	6C5-14251-00	NIPPLE	2	2			
13	6C5-14148-00	PIPE	1	1			FOR OCE
	6C5-14148-20	PIPE	1	1			FOR CAN
14	6C5-24387-00	CLIP	3	3			
15	6C5-13974-00	PIPE, FUEL 4	1	1			
16	90465-11M10	CLAMP	9	9			
17	6C5-24379-00	PIPE, JOINT 4	1	1			
18	6C5-13545-00	HOSE 1	1	1			
19	6C5-13547-00	HOSE 3	1	1			
20	6C5-24251-00	STRAINER 1	1	1			
21	6C5-2451B-00	HOSE, FUEL INLET	1	1			FOR OCE
	6C5-2451B-20	HOSE, FUEL INLET	1	1			FOR CAN
22	6C5-1410F-00	CONNECTOR	1	1			
23	6C5-13548-00	HOSE, AIR 4	1	1			

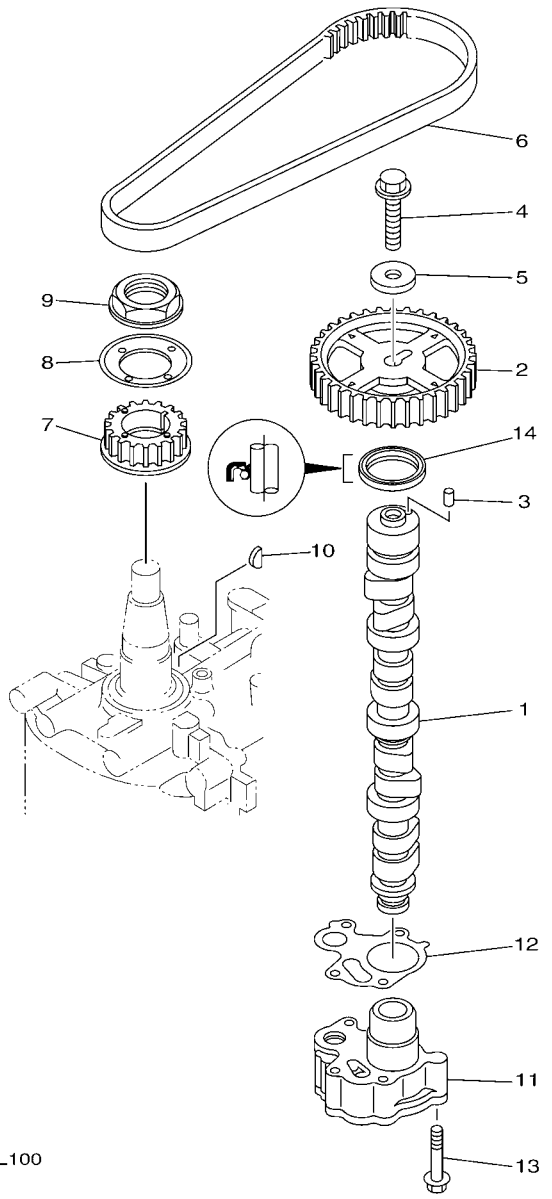




6C17110-K090

FIG. 9 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
24	6C5-13739-00	O-RING	2	2		



6C18110-L100

FIG. 10 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-12171-00	CAMSHAFT 1	1	1	
2	6C5-11537-00	GEAR, DRIVEN	1	1	
3	93605-17002	PIN, DOWEL	1	1	
4	95817-10035	BOLT, FLANGE	1	1	
5	90201-10144	WASHER, PLATE	1	1	
6	6C5-46241-00	BELT	1	1	
7	6C5-11536-00	GEAR, DRIVE	1	1	
8	62Y-11557-00	WASHER 1	1	1	
9	90179-35001	NUT	1	1	
10	90280-03M01	KEY, WOODRUFF	1	1	
11	6C5-13300-01	OIL PUMP ASSY	1	1	
12	6C5-13329-00	GASKET, PUMP COVER	1	1	
13	90119-06025	BOLT, WITH WASHER	4	4	
14	93102-37M40	OIL SEAL	1	1	

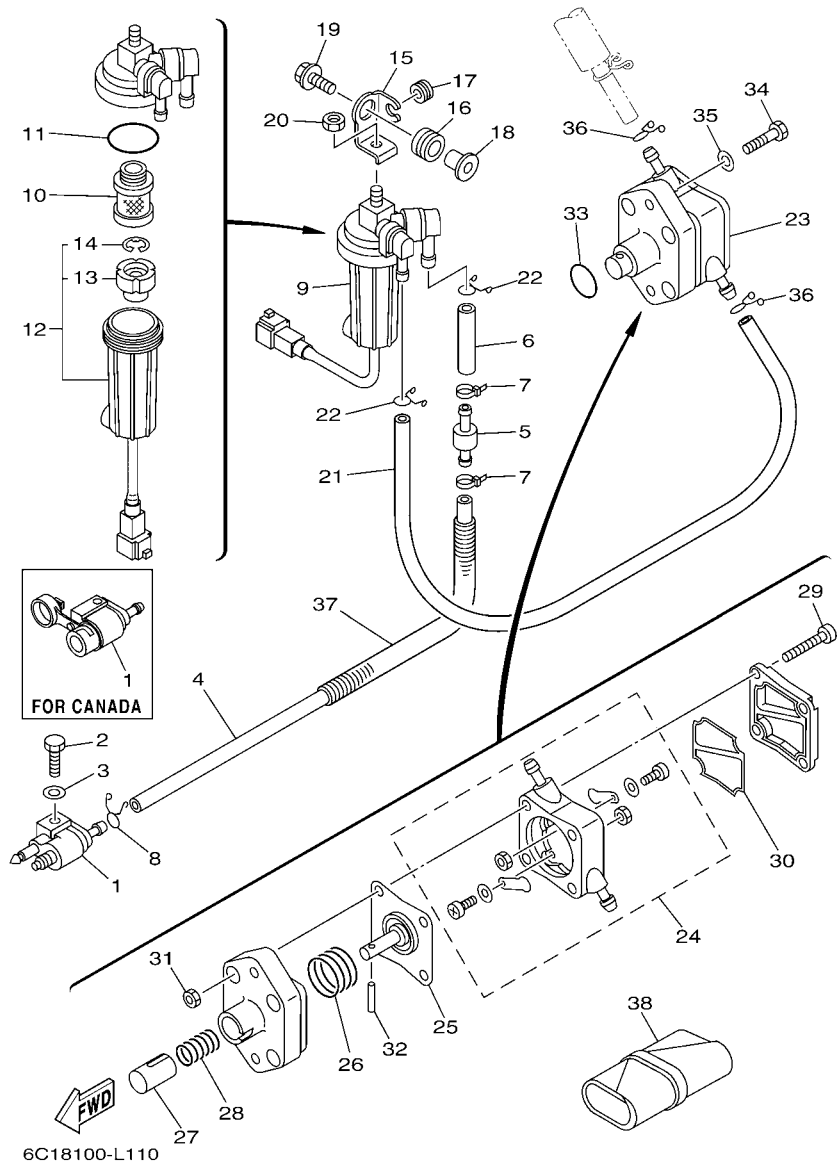


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1	1	1	FOR OCE
	6YL-24304-00	FUEL PIPE JOINT COMP. 1	1	1	FOR CAN
2	97095-06025	BOLT	1	1	
3	92995-06600	WASHER	1	1	
4	6C5-2247A-00	HOSE 1	1	1	FOR OCE
	6C5-24313-00	PIPE 3	1	1	FOR CAN
5	67F-24377-00	PIPE, JOINT 2	1	1	
6	90445-13M02	HOSE (L40)	1	1	FOR OCE
	90445-13020	HOSE (L40)	1	1	FOR CAN
7	90465-11M10	CLAMP	2	2	
8	90467-09M17	CLIP	1	1	
9	6D8-24560-00	FILTER ASSY	1	1	
10	6D8-24563-00	.ELEMENT, FILTER	1	1	
11	6D8-24564-00	.GASKET	1	1	
12	6D8-24562-00	.CUP, FILTER	1	1	
13	6D8-24469-00	..FLOAT, WATER LEVEL	1	1	
14	6D8-24519-00	..CLIP	1	1	
15	6C5-24566-10	BRACKET, FILTER	1	1	
16	90480-16013	GROMMET	1	1	
17	90480-10M58	GROMMET	1	1	
18	90387-08095	COLLAR	1	1	
19	90119-08148	BOLT, WITH WASHER	1	1	
20	95380-08600	NUT	1	1	
21	90445-13M36	HOSE (L350)	1	1	FOR OCE
	6C5-24311-00	PIPE, FUEL 1	1	1	FOR CAN
22	90467-10M04	CLIP	2	2	
23	6C5-24410-00	FUEL PUMP ASSY	1	1	

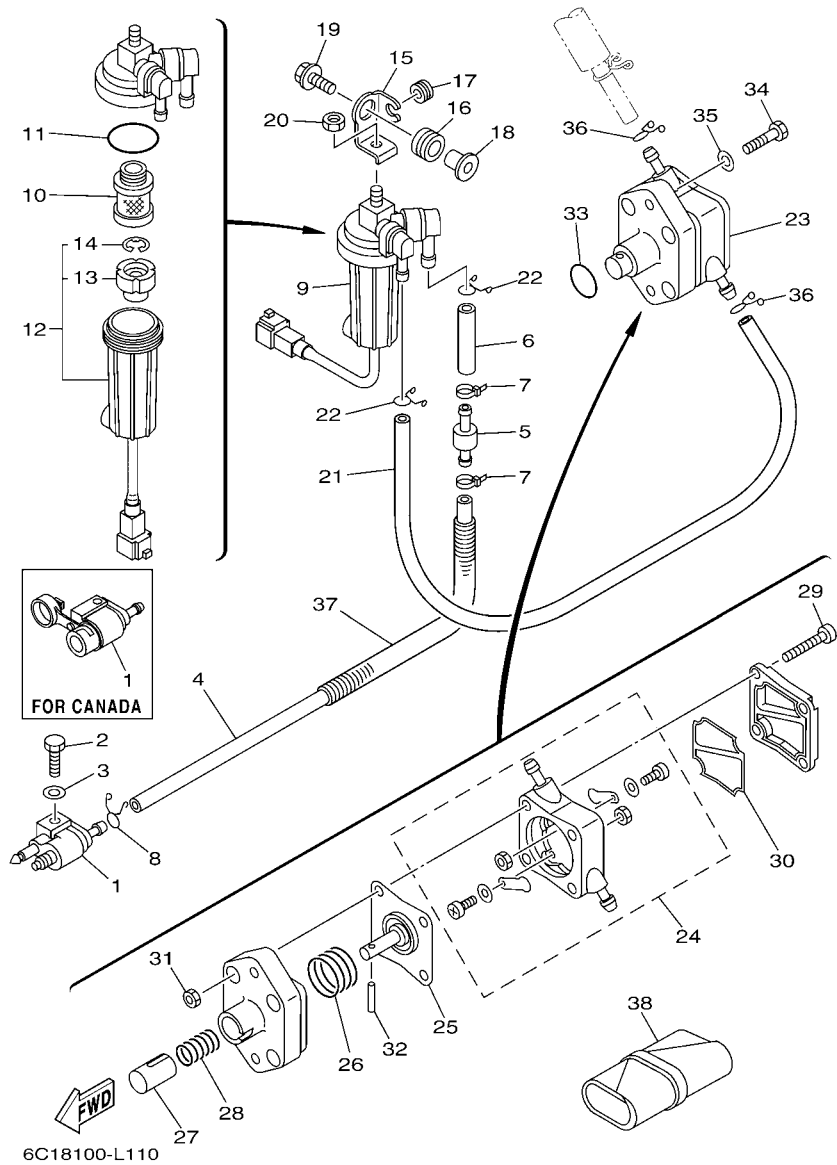
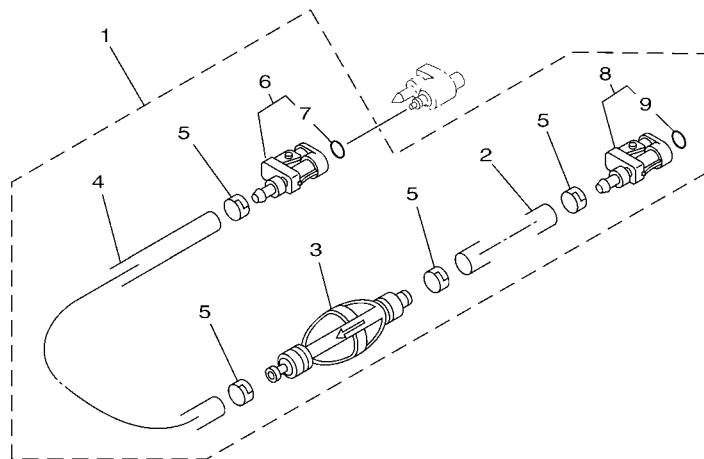


FIG. 11 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
24	6C5-24415-00	.BODY 4	1	1	
25	62Y-24411-02	.DIAPHRAGM	1	1	
26	62Y-24423-00	.SPRING, DIAPHRAGM	1	1	
27	62Y-13131-00	.PLUNGER	1	1	
28	62Y-24454-00	.SPRING	1	1	
29	62Y-24444-01	.SCREW	4	4	
30	6C5-24471-00	.DIAPHRAGM	1	1	
31	95380-05600	.NUT	4	4	
32	62Y-24374-01	.PIN	1	1	
33	93210-24M79	O-RING	1	1	
34	97095-06030	BOLT	2	2	
35	92995-06600	WASHER	2	2	
36	90467-10M04	CLIP	2	2	
37	90446-14M62	HOSE (L320)	1	1	FOR OCE
38	6C5-28100-00	TOOL KIT	1	1	AP

**FIG. 12 FUEL 2**



REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	61J-24306-04	FUEL PIPE COMP. 1	1	1		AP FOR OCE
2	90445-11M06	.HOSE (L2050)	1	1		
3	61J-24360-00	.PRIMER PUMP ASSY	1	1		
4	90445-11M05	.HOSE (L850)	1	1		
5	650-24351-51	.BAND 1	4	4		
6	6G1-24305-05	.FUEL PIPE JOINT COMP. 2	1	1		
7	93210-08287	..O-RING	1	1		
8	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2	1	1		
9	93210-08287	..O-RING	1	1		

  
6DP1280-K120

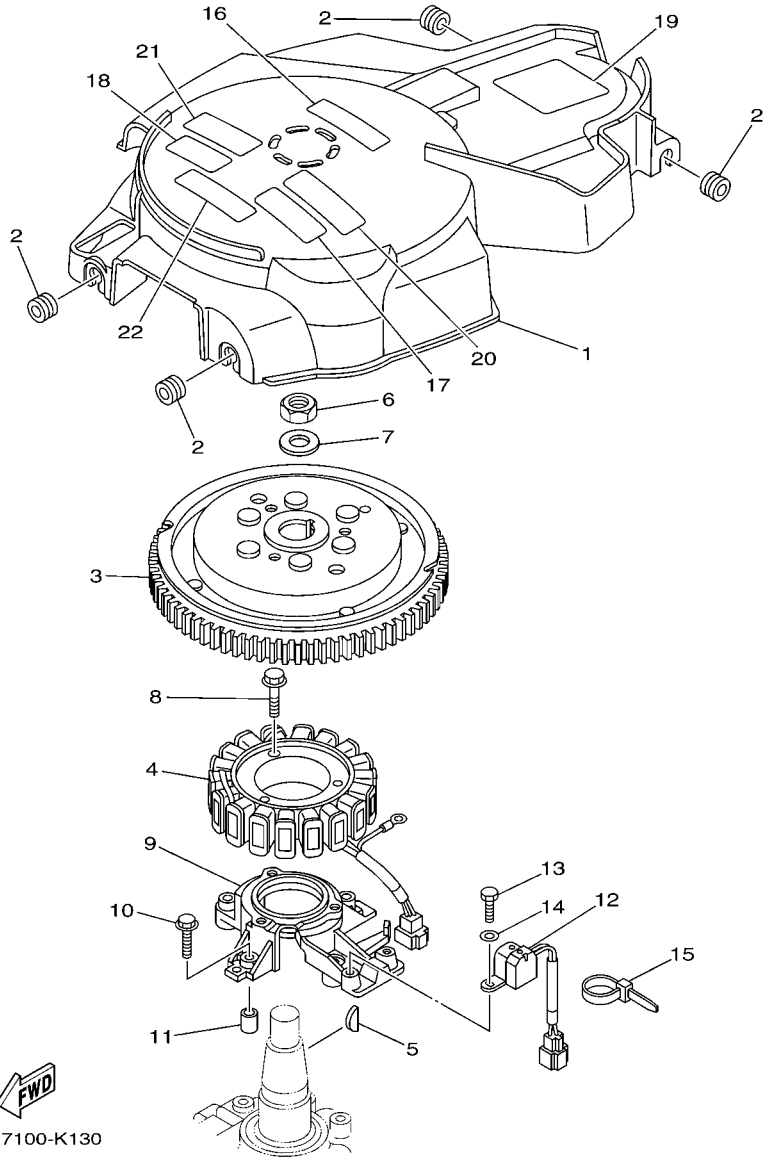


FIG. 13 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-81337-00	COVER, FLYWHEEL	1	1		
2	90480-12314	GROMMET	4	4		
3	6C5-81450-00	ROTOR ASSY	1	1		
4	6C5-81410-01	STATOR ASSY	1	1		
5	6H4-11545-00	KEY, WOODRUFF	1	1		
6	90170-20137	NUT	1	1		
7	90201-21M18	WASHER, PLATE	1	1		
8	95023-06030	BOLT	3	3		
9	6C5-85561-00	BASE, MAGNETO	1	1		
10	95023-06030	BOLT	4	4		
11	99530-08012	PIN, DOWEL	2	2		
12	62Y-85580-00	COIL, PULSER	1	1		
13	97095-05012	BOLT	2	2		
14	92995-05600	WASHER	2	2		
15	90465-13M97	CLAMP	1	1		
16	6C5-13437-42	MARK, CAUTION	1	1		FOR OCE
	6C5-13437-52	MARK, CAUTION	1	1		FOR CAN
17	6AH-81995-40	LABEL, WARNING	1	1		
18	6AH-81995-50	LABEL, WARNING	1	1		FOR CAN
19	62Y-83626-00	MARK 6	1	1		
20	6AH-81994-40	LABEL, SAFETY	1	1		
21	6AH-81994-50	LABEL, SAFETY	1	1		FOR CAN
22	6AG-81996-00	MARK		1		

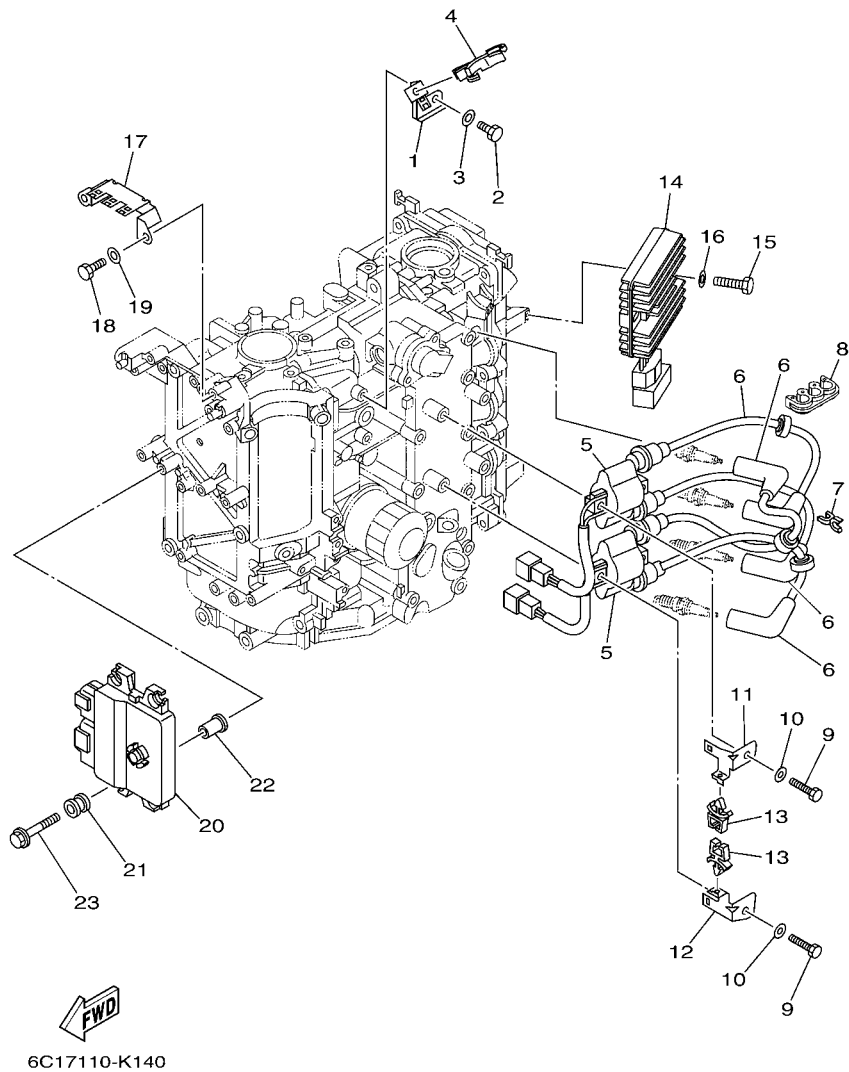


FIG. 14 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-85525-00	PLATE	1	1			
2	97095-06014	BOLT	1	1			
3	92995-06600	WASHER	1	1			
4	90464-18246	CLAMP	1	1			
5	63P-82310-01	IGNITION COIL ASSY	2	2			
6	6C5-82340-01	HIGH TENSION CORD ASSY 1	4	4			
7	90464-07M41	CLAMP	2	2			
8	90464-07M05	CLAMP	1	1			
9	97095-06025	BOLT	4	4			
10	92995-06600	WASHER	4	4			
11	6C5-82316-01	BRACKET, IGNITION COIL	1	1			
12	6C5-82316-11	BRACKET, IGNITION COIL	1	1			
13	90464-06001	CLAMP	2	2			
14	68V-81960-10	RECTIFIER & REGULATOR ASSY	1	1			
15	97095-06025	BOLT	2	2			
16	92995-06600	WASHER	2	2			
17	6C5-82171-00	STAY, FUSE BOX	1	1			
18	97095-06014	BOLT	2	2			
19	92995-06600	WASHER	2	2			
20	6C1-8591A-32	ENGINE CONTROL UNIT ASSY	1	1			F50,F50F
	6C5-8591A-32	ENGINE CONTROL UNIT ASSY	1	1			F60(J),F60C
21	6C5-82317-00	DAMPER, IGNITION COIL	4	4			
22	90387-06119	COLLAR	4	4			
23	90119-06M59	BOLT, WITH WASHER	4	4			

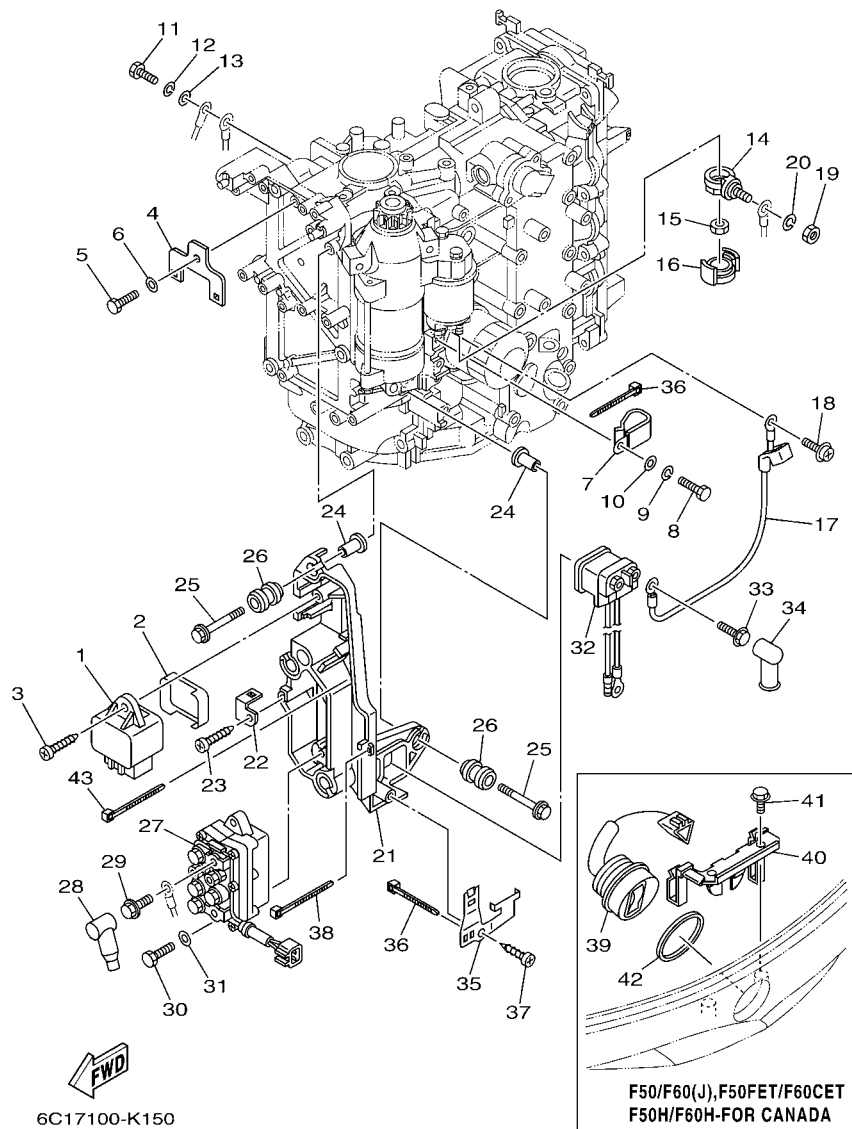


FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	60E-81950-00	RELAY ASSY	1	1	
2	6C5-81336-00	GROMMET	1	1	
3	97780-60620	SCREW, TAPPING	1	1	
4	6C5-8257V-00	PLATE, CONNECTOR	1	1	
5	97095-06014	BOLT	1	1	
6	92995-06600	WASHER	1	1	
7	90465-05M87	CLAMP	1	1	
8	97095-06020	BOLT	4	4	
9	92995-06100	WASHER, SPRING	4	4	
10	92995-06600	WASHER	4	4	
11	97095-06020	BOLT	1	1	
12	92995-06100	WASHER, SPRING	1	1	
13	92995-06600	WASHER	1	1	
14	60V-81925-00	TERMINAL	1	1	
15	90179-08003	NUT	1	1	
16	68F-82582-00	COVER, WIRE HARNESS	1	1	
17	6C5-81815-00	CORD, STARTER MOTOR	1	1	
18	90159-04005	SCREW, WITH WASHER	1	1	
19	95333-08600	NUT	1	1	
20	92903-08100	WASHER, SPRING	1	1	
21	6C5-81948-00	BRACKET	1	1	
22	6C5-85548-00	HOLDER	1	1	
23	97780-60620	SCREW, TAPPING	1	1	
24	90387-06119	COLLAR	4	4	
25	90119-06M59	BOLT, WITH WASHER	4	4	
26	6A0-82317-00	DAMPER, IGNITION COIL	4	4	
27	63P-81950-00	RELAY ASSY	1	1	



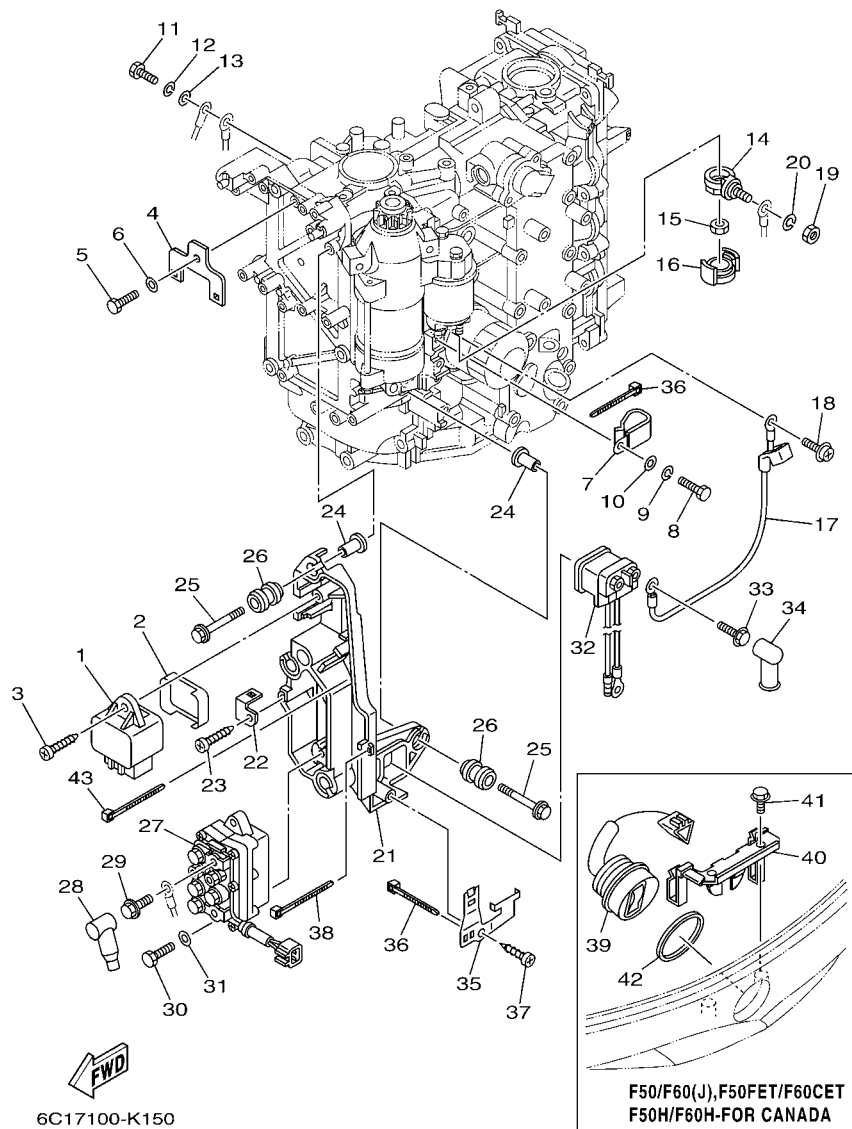


FIG. 15 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	682-82119-01	COVER, LEAD WIRE	2	2	
29	97595-06610	BOLT, WITH WASHER	2	2	
30	97095-06020	BOLT	2	2	
31	92995-06600	WASHER	2	2	
32	68V-8194A-00	RELAY	1	1	
33	97595-06610	BOLT, WITH WASHER	2	2	
34	6G5-82119-00	COVER, LEAD WIRE	2	2	
35	6C5-81953-00	STAY, RELAY	1	1	
36	90465-11M10	CLAMP	2	2	
37	97780-60620	SCREW, TAPPING	1	1	
38	90465-13M97	CLAMP	1	1	
39	63D-82563-10	TRIM & TILT SWITCH ASSY	1	1	EHT-FOR CAN
40	6C5-83614-01	BRACKET	1	1	EHT-FOR CAN
41	90109-06M86	BOLT	1		FOR OCE
	90109-06M86	BOLT	2	2	EHT-FOR CAN
42	6E5-82587-00	GASKET	1	1	EHT-FOR CAN
43	90465-13M97	CLAMP	2	2	

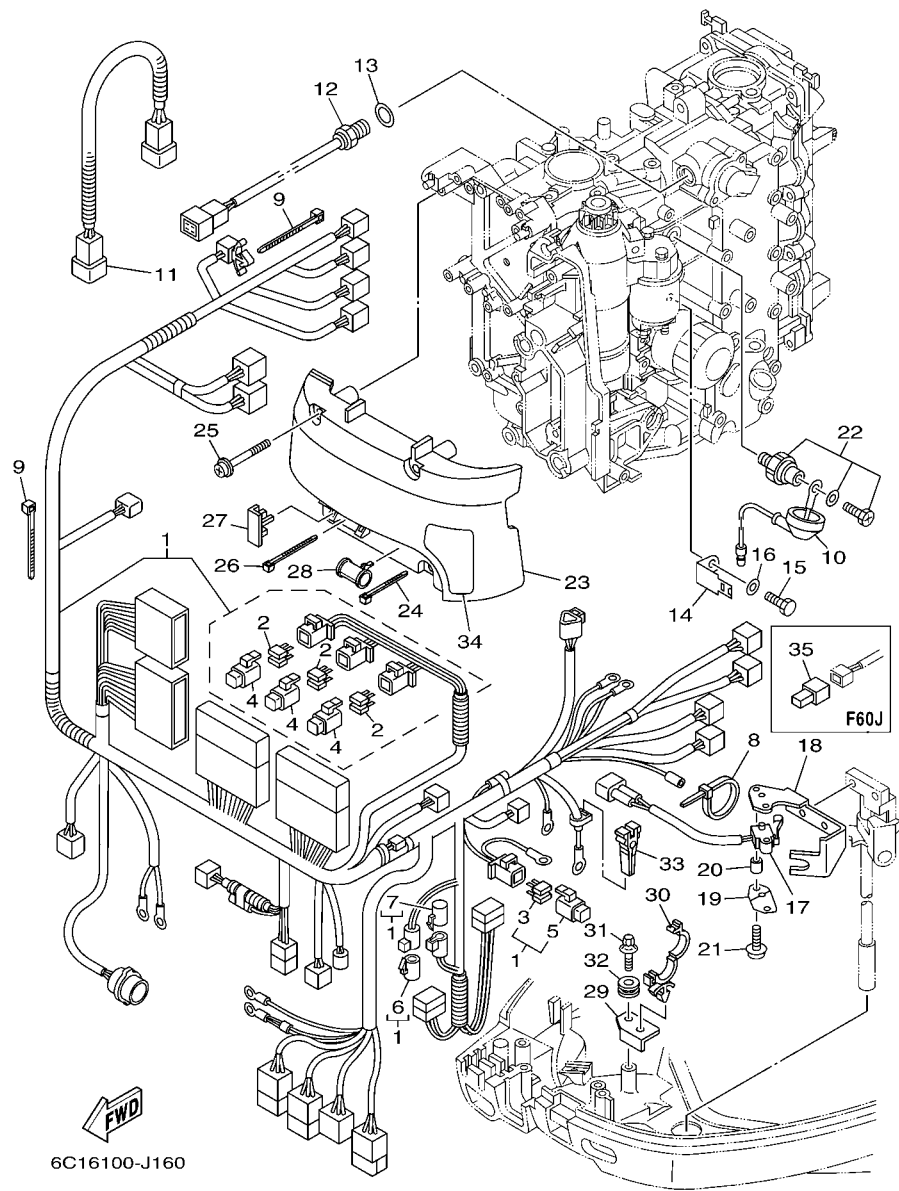


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-82590-40	WIRE HARNESS ASSY	1	1	
	6C5-82590-60	WIRE HARNESS ASSY	1		FOR OCE
2	67F-82151-00	.FUSE (20A)	6	6	
3	67F-82151-10	.FUSE (30A)	2	2	
4	67F-8215B-10	.CAP (YELLOW)	3	3	
5	67F-8215B-20	.CAP (GREEN)	1	1	
6	6P2-82582-00	.CAP 1 (FEMALE)	1	1	FOR 6C5-82590-40
7	6P2-82582-10	.CAP 1 (MALE)	1	1	FOR 6C5-82590-40
8	90465-13M24	CLAMP	1	1	
9	90465-13M11	CLAMP	2	2	
10	68V-81315-00	LEAD WIRE ASSY	1	1	
11	6C5-82553-00	EXTENSION, WIRE LEAD	1	1	
12	6CJ-85790-00	THERMOSENSOR ASSY	1	1	
13	90430-14115	GASKET	1	1	
14	6C5-82388-00	PLATE	1	1	
15	97095-06014	BOLT	1	1	
16	92995-06600	WASHER	1	1	
17	60V-8259F-00	SWITCH ASSY	1	1	EXCEPT F60J
18	6C5-82554-01	STAY, NEUTRAL SWITCH	1	1	
19	61A-82588-01	PLATE	1	1	EXCEPT F60J
20	90387-04001	COLLAR	1	1	EXCEPT F60J
21	97985-04116	SCREW, WITH WASHER	2	2	EXCEPT F60J
22	64J-82504-00	OIL PRESSURE SWITCH ASSY	1	1	
23	6C5-81942-00	COVER	1	1	
24	90465-13M39	CLAMP	1	1	
25	90159-06M14	SCREW, WITH WASHER	4	4	
26	90465-13M24	CLAMP	1	1	

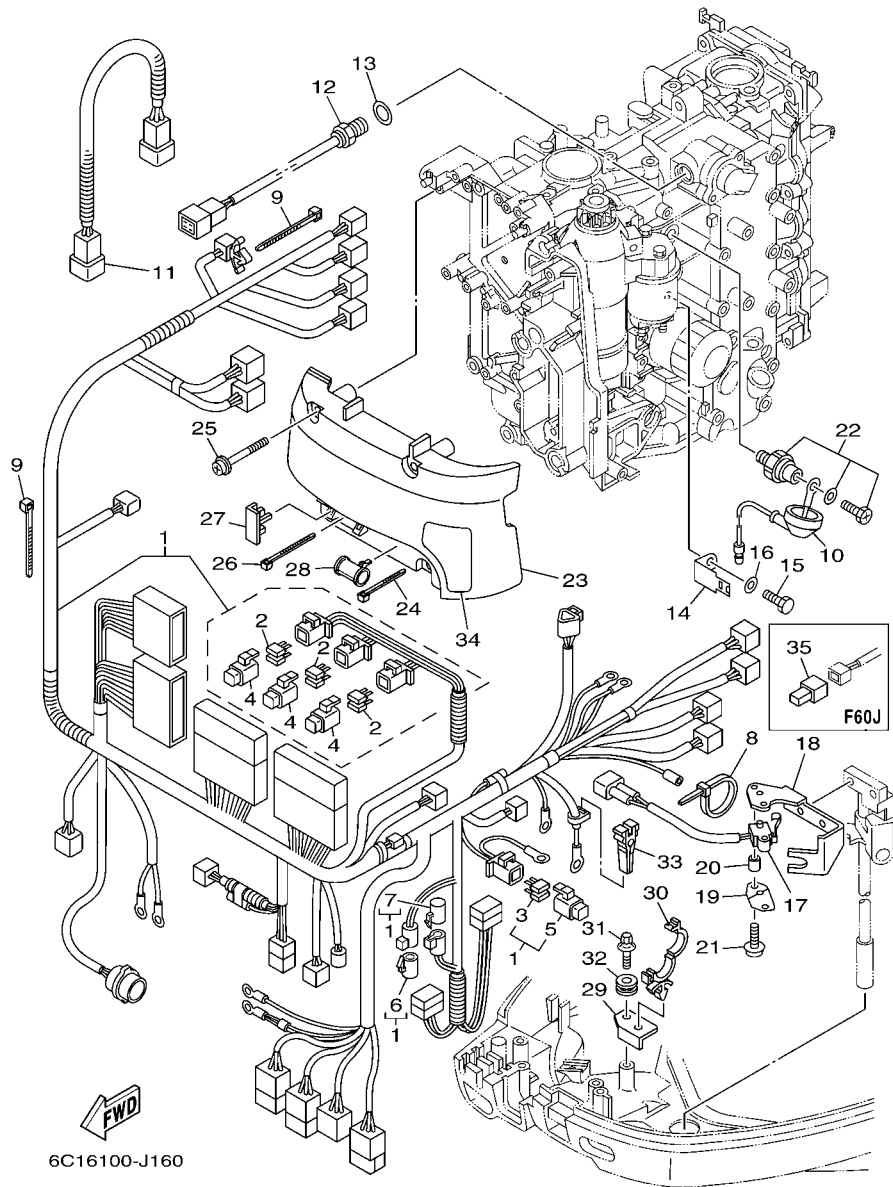


FIG. 16 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
27	6C5-82176-00	DAMPER	2	2		
28	6C5-8252R-00	DAMPER	1	1		
29	6C5-42811-00	STAY	1	1		
30	90464-18007	CLAMP	1	1		
31	90119-06077	BOLT, WITH WASHER	1	1		
32	90480-13598	GROMMET	1	1		
33	67F-2812A-00	PULLER, FUSE	1	1		
34	6C5-81919-00	GRAPHIC, REGULATOR	1	1		
35	68V-82582-10	COVER, WIRE HARNESS	1			F60J(JET-DRIVE)

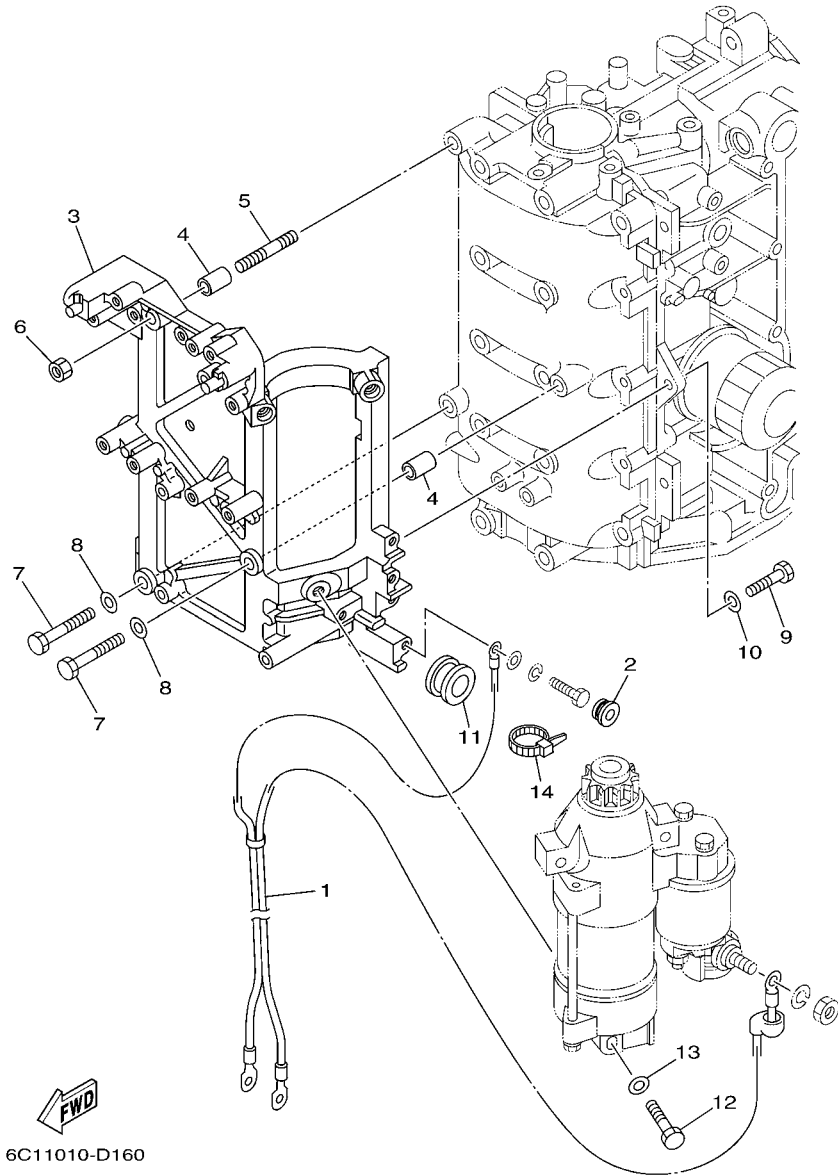


FIG. 17 ELECTRICAL 4

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-82105-U0	WIRE HARNESS	1	1			
2	90480-12072	GROMMET	1	1			
3	6C5-81822-00-94	BRACKET, STARTING MOTOR	1	1			
4	99590-10114	PIN, DOWEL	2	2			
5	95680-08330	BOLT, STUD	1	1			
6	95380-08600	NUT	1	1			
7	97095-08035	BOLT	2	2			
8	92995-08600	WASHER	2	2			
9	97095-08025	BOLT	2	2			
10	92995-08600	WASHER	2	2			
11	90480-24003	GROMMET	1	1			
12	97013-08045	BOLT	3	3			
13	92903-08600	WASHER, PLATE	3	3			
14	90465-13M18	CLAMP	1	1			

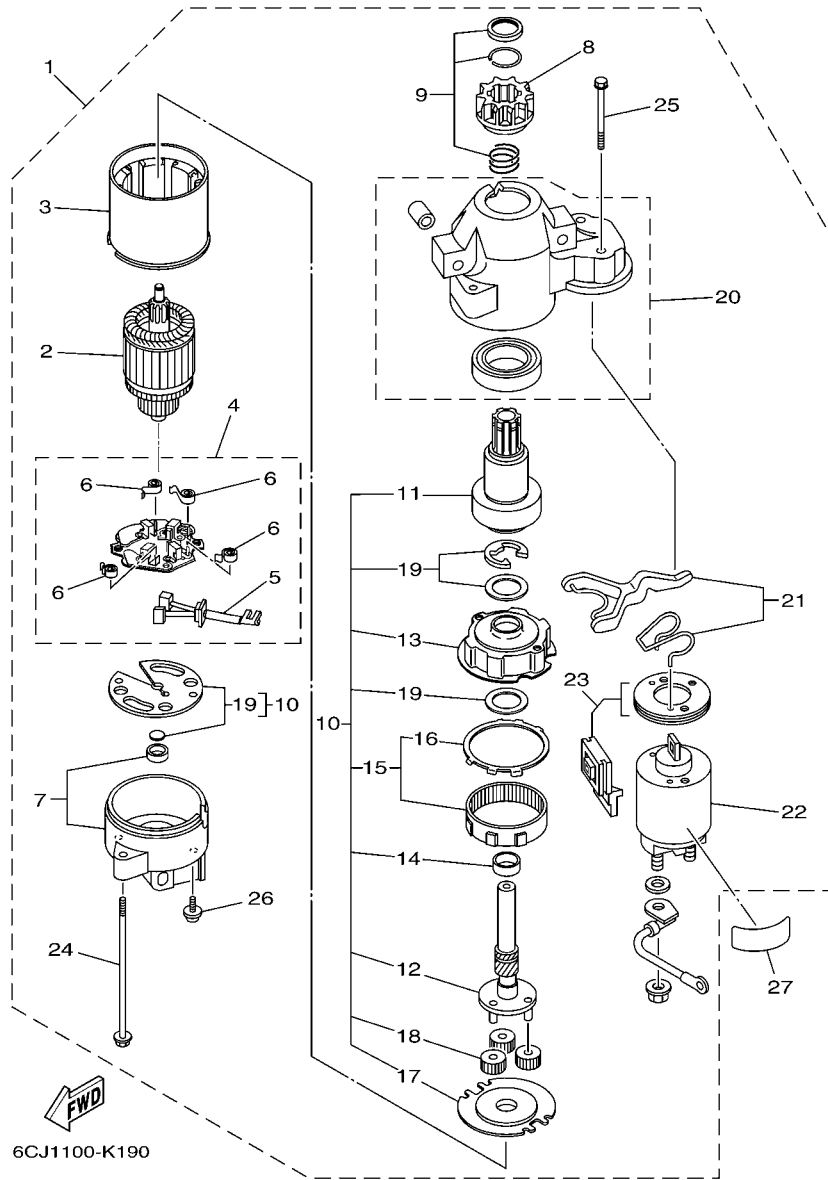
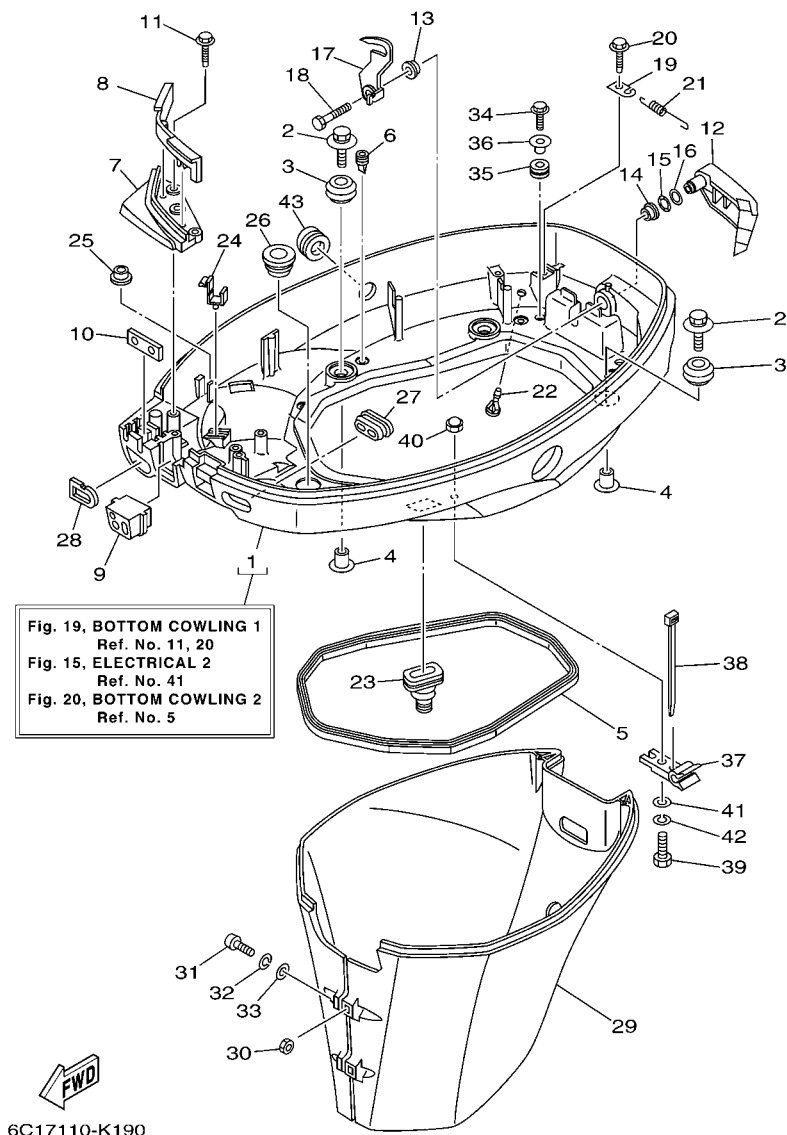


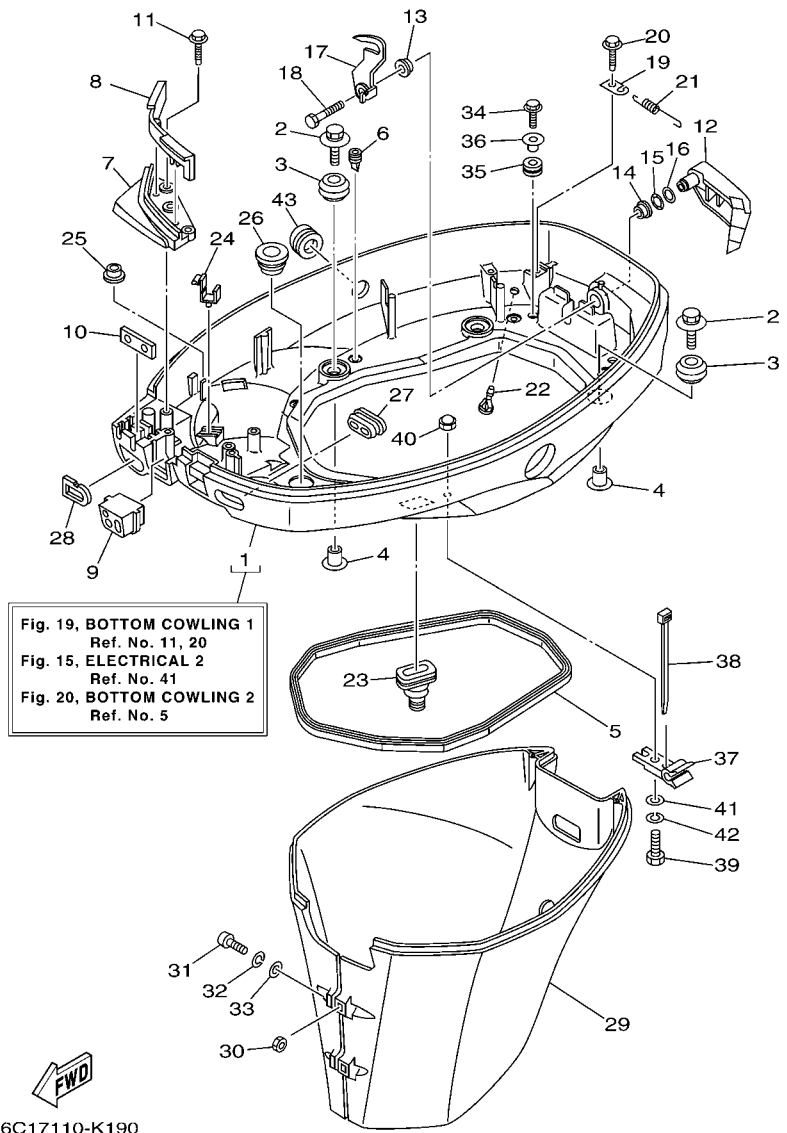
FIG. 18 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6CJ-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	60X-81842-00	.COVER	1	1	
21	6C5-81839-00	.LEVER ASSY	1	1	
22	6C5-81941-00	.STARTER RELAY ASSY	1	1	
23	6C5-81869-00	.COVER, DUST	1	1	
24	6K7-81826-11	.BOLT	2	2	
25	69J-81828-00	.SCREW 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	67F-83627-01	LABEL, CAUTION 7	1	1	



**FIG. 19 BOTTOM COWLING 1**

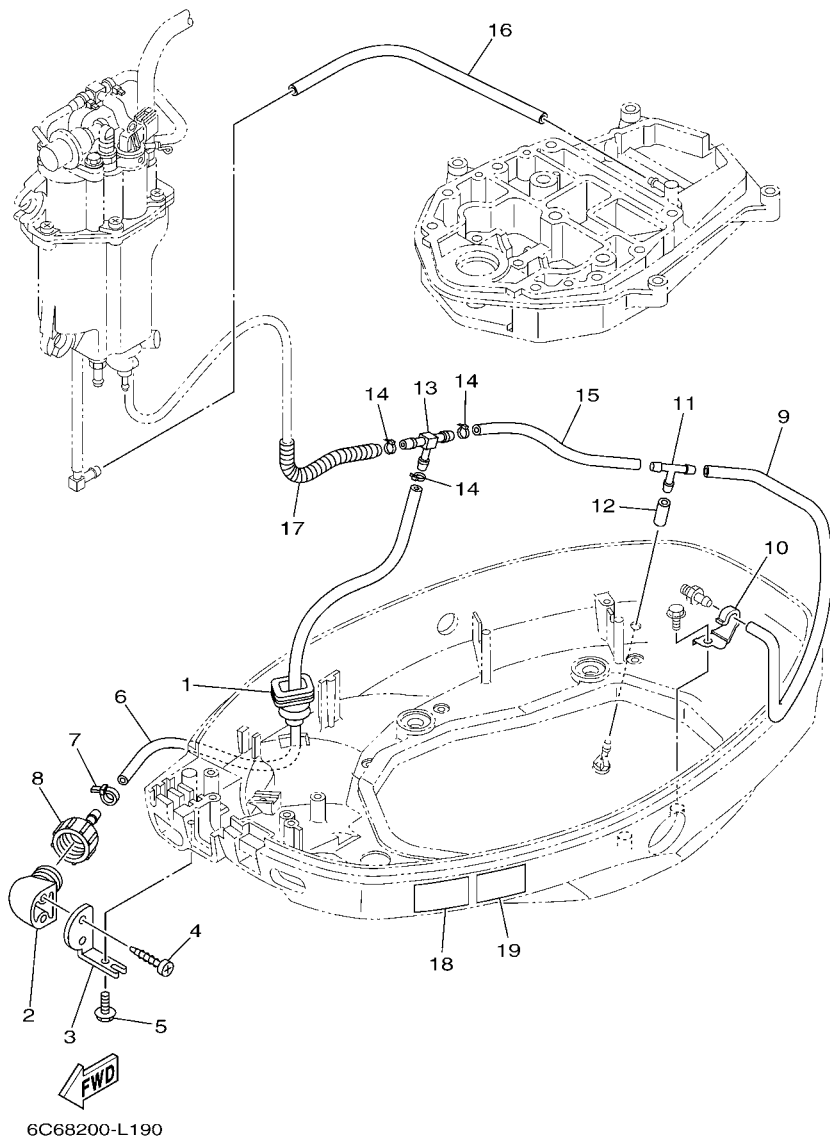
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-42710-00-8D	BOTTOM COWLING ASSY	1		FOR OCE
	6C5-42710-10-8D	BOTTOM COWLING ASSY	1	1	EHT-FOR CAN
2	90119-06M61	BOLT, WITH WASHER	4	4	
3	6BG-42748-00	GROMMET	4	4	
4	90387-06M69	COLLAR	4	4	
5	62Y-42716-00	RUBBER, SEAL 1	1	1	
6	65W-42717-00	RUBBER, SEAL 2	4	4	
7	6C5-42738-00-8D	PLATE, FITTING	1	1	
8	6C5-42718-00	RUBBER, SEAL 3	1	1	
9	6C5-42725-30	GROMMET	1	1	
10	62Y-42727-00	GROMMET	1	1	
11	90109-06M81	BOLT	3	3	
12	67C-42815-00-8D	LEVER, CLAMP	1	1	
13	90386-12M37	BUSH	1	1	
14	90386-12MA2	BUSH	1	1	
15	90206-12052	WASHER, WAVE	1	1	
16	90201-12M07	WASHER, PLATE	1	1	
17	67C-42816-01	LEVER, CLAMP	1	1	
18	97095-06014	BOLT	1	1	
19	66T-43144-00	HOOK, SPRING	1	1	
20	90109-06M86	BOLT	1	1	
21	90506-18M40	SPRING, TENSION	1	1	
22	6BL-44391-00	NIPPLE, HOSE	1	1	
23	6BG-42724-00	GROMMET	1	1	
24	90464-09M13	CLAMP	1	1	
25	6E7-82317-00	DAMPER, IGNITION COIL	1	1	
26	68U-42727-00	GROMMET	1	1	



**FIG. 19 BOTTOM COWLING 1**

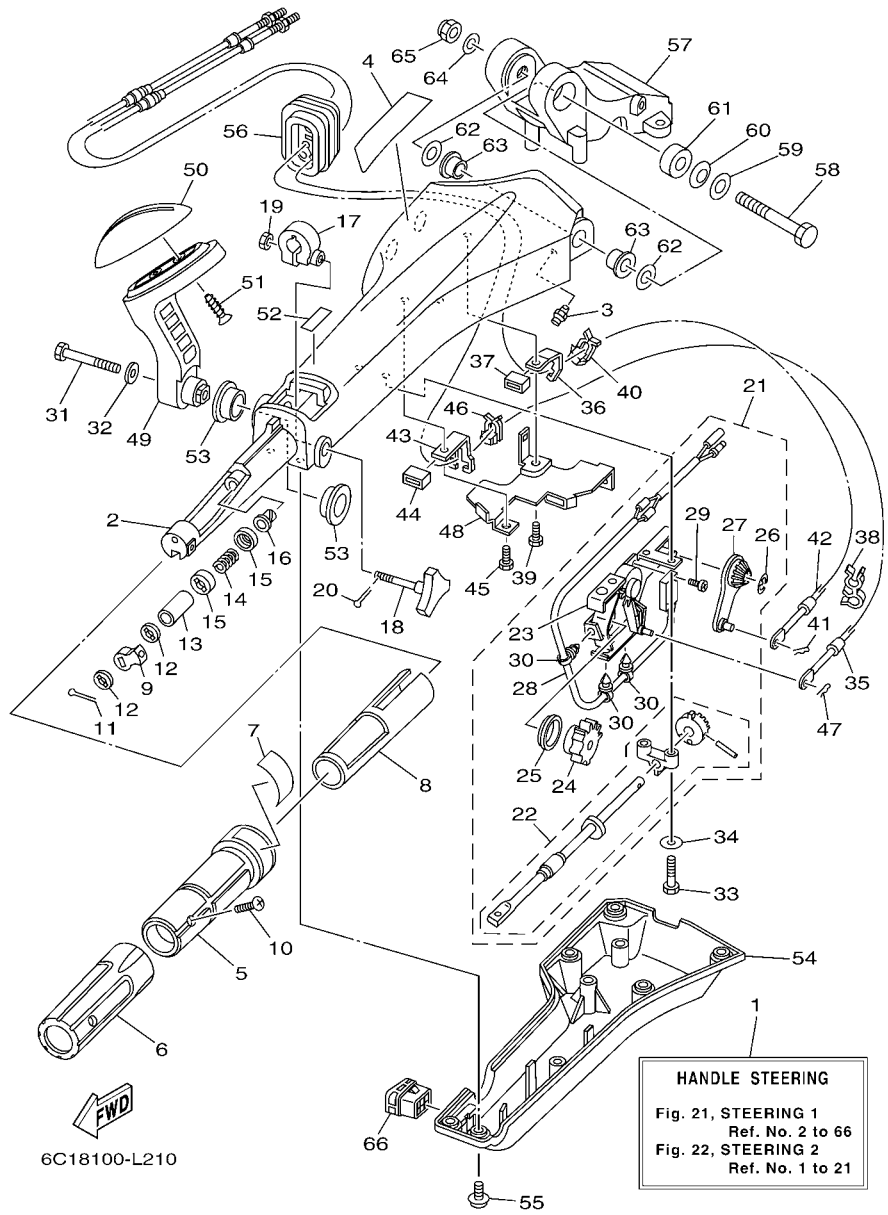
REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
27	6H3-42727-00	GROMMET	1	1				
28	61N-24329-00	SEAL	1	1				
29	67C-42741-10-8D	APRON	1	1				
30	95380-06600	NUT, HEXAGON	2	2				
31	97880-06025	SCREW, PAN HEAD	2	2				
32	92990-06100	WASHER, SPRING	2	2				
33	92990-06600	WASHER, PLATE	2	2				
34	90109-06M80	BOLT	2	2				
35	90480-13M24	GROMMET	2	2				
36	90387-06M43	COLLAR	2	2				
37	90464-09M49	CLAMP	1	1				
38	90465-11M10	CLAMP	2	2				
39	97095-06020	BOLT	1	1				
40	95380-06800	NUT	1	1				
41	92990-06600	WASHER, PLATE	1	1				
42	92995-06100	WASHER, SPRING	1	1				
43	6C5-42726-00	GROMMET	1	1				
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**FIG. 20 BOTTOM COWLING 2**



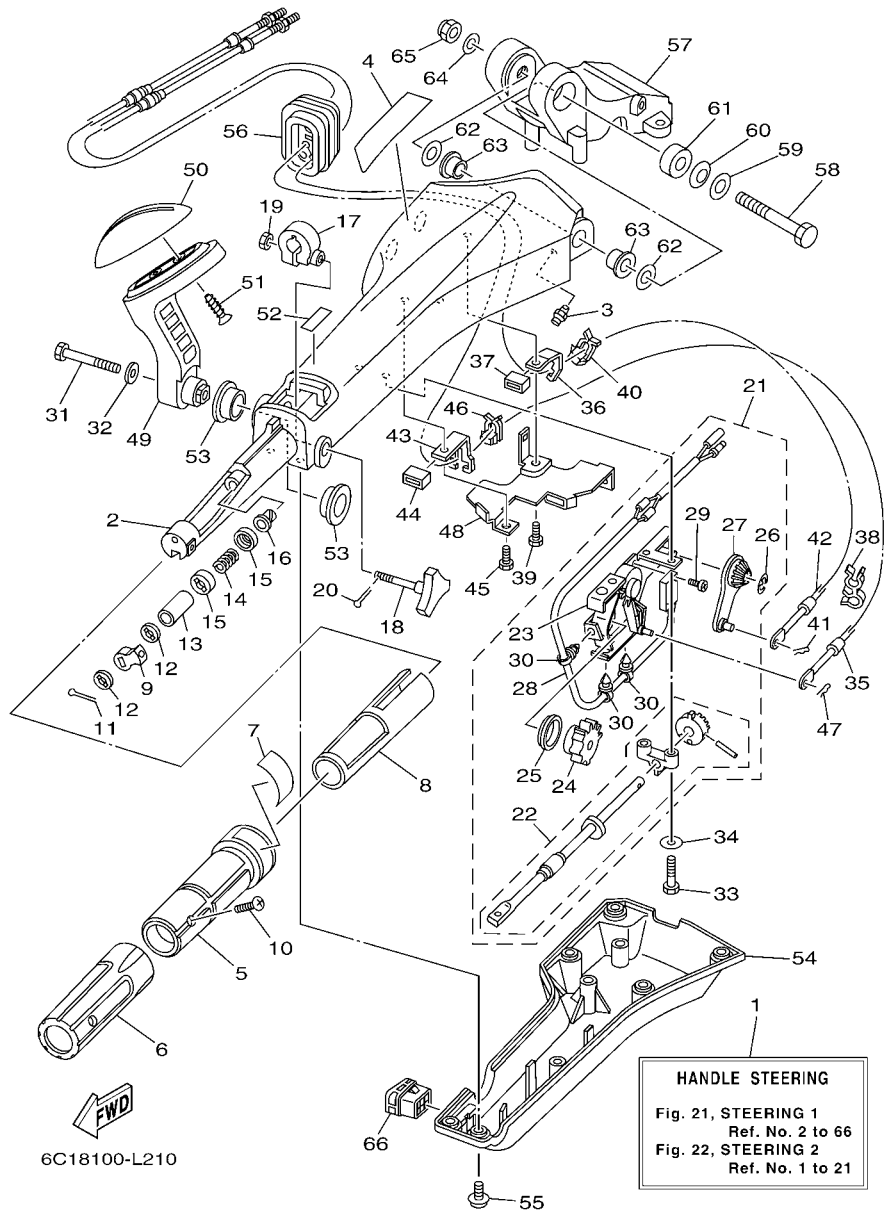
REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	65W-42724-10	GROMMET	1	1				
2	68T-12572-00	ADAPTER	1	1				
3	69W-12535-00	PLATE	1	1				
4	90167-06002	SCREW, TAPPING	2	2				
5	90109-06M80	BOLT	1	1				
6	6C5-24312-00	PIPE 2	1	1				
7	90465-11M10	CLAMP	1	1				
8	6R3-12580-00	JOINT ASSY	1	1				
9	90445-09226	HOSE (L390)	1	1				
10	90462-08031	CLAMP	1	1				
11	688-24378-00	PIPE, JOINT 3	1	1				
12	90445-09220	HOSE (L30)	1	1				
13	6C5-24378-00	PIPE, JOINT 3	1	1				
14	90465-11M10	CLAMP	3	3				
15	90445-09091	HOSE (L135)	1	1				
16	90445-09304	HOSE (L310)	1	1				
17	90447-10006	TUBE	1	1				
18	6AH-42794-40	LABEL, WARNING (GENERAL)	1	1				
19	6AH-42794-50	LABEL, WARNING (GENERAL)	1	1				





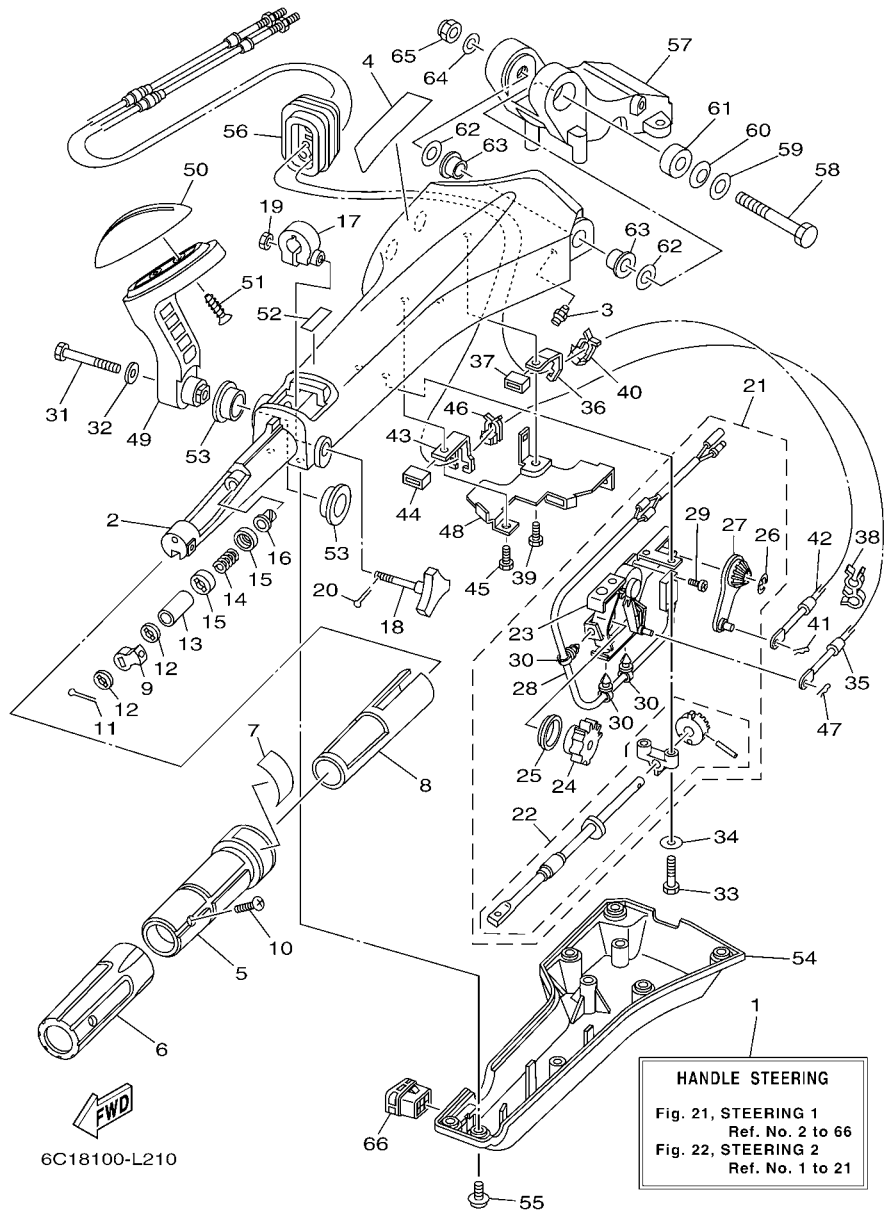
**FIG. 21 STEERING 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6X4-42101-J3	HANDLE, STEERING	1		
2	6X4-42111-02-8D	HANDLE, STEERING	1		
3	93700-06M03	NIPPLE, GREASE	1		
4	6X4-48215-00	GRAPHIC	1		
5	6X4-42119-01	GRIP, STEERING HANDLE	1		
6	6X4-42177-00	RUBBER, HANDLE	1		
7	6X4-42137-00	INDICATOR, THROTTLE	1		
8	6X4-41291-00	BUSHING	1		
9	6X4-44139-01	COLLAR	1		
10	90152-05007	SCREW, COUNTERSUNK	1		
11	91490-20010	PIN. COTTER	1		
12	6X4-44177-00	WASHER	2		
13	6X4-42128-00	COLLAR, DISTANCE 1	1		
14	90501-23215	SPRING, COMPRESSION	1		
15	6X4-44188-00	WASHER	2		
16	90386-08032	BUSH	1		
17	63D-42126-00	FRICION, STEERING HANDLE GRIP	1		
18	6X4-48154-00	KNOB, THROTTLE	1		
19	95380-06600	NUT, HEXAGON	1		
20	91490-20010	PIN. COTTER	1		
21	6X4-44100-00	SHIFT LINK ASSY	1		
22	6X4-42115-00	.SHAFT, STEERING HANDLE	1		
23	6X4-44102-00	.SHIFT ASSIST ASSY.	1		
24	6X4-47731-00	.GEAR, DRIVE	1		
25	6X4-44132-00	.BUSHING	1		
26	6X4-14137-00	.CLIP	1		
27	6X4-48261-00	.ARM, THROTTLE	1		



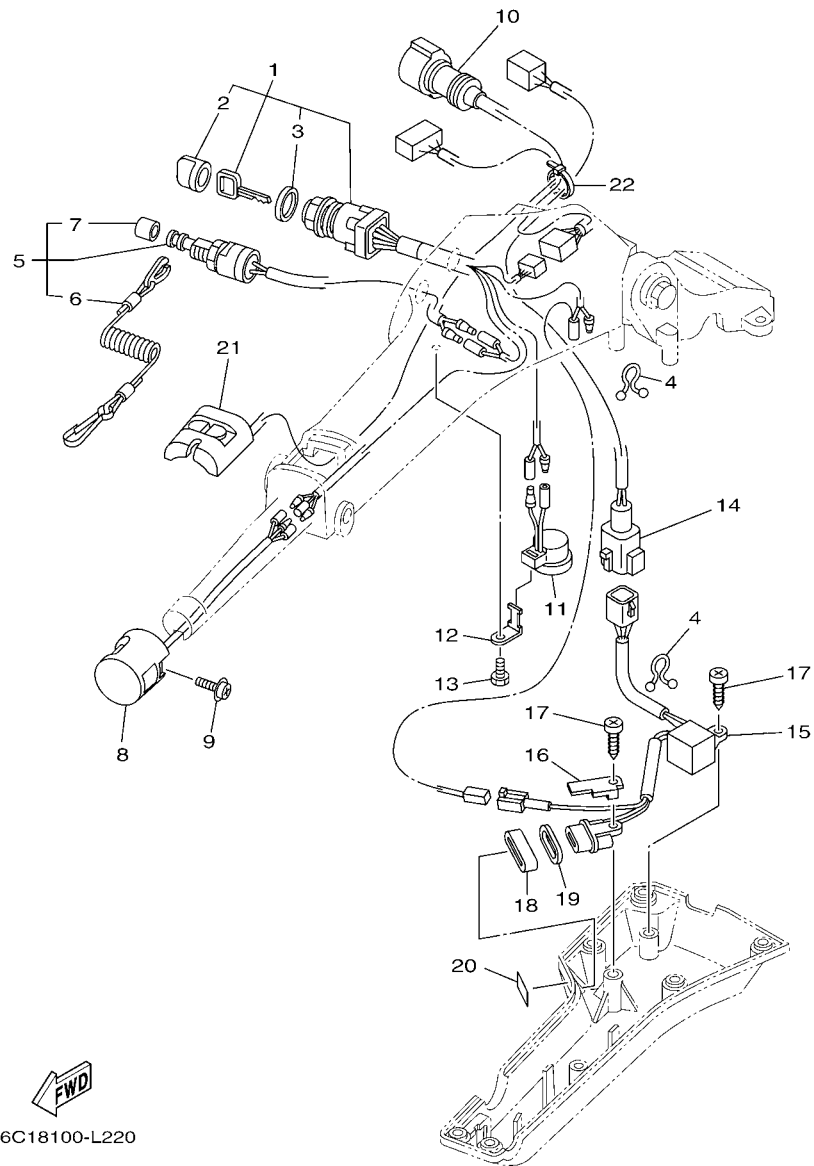
**FIG. 21 STEERING 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	6X4-82540-00	.NEUTRAL SWITCH ASSY	1		
29	6A5-48129-10	.SCREW 3	2		
30	6X4-42821-00	.BAND, CLAMP	3		
31	97095-08040	BOLT	1		
32	92995-08600	WASHER	1		
33	97095-06030	BOLT	2		
34	92995-06600	WASHER	2		
35	67C-48321-11	CABLE	1		
36	6X4-48538-00	CLAMP, CABLE 1	1		
37	6X4-26367-00	PROTECTOR	1		
38	90464-09M42	CLAMP	1		
39	97095-06014	BOLT	1		
40	63D-48538-00	CLAMP, CABLE 1	1		
41	90468-10005	CLIP	1		
42	69W-26301-00	THROTTLE CABLE ASSY	1		
43	6X4-48538-10	CLAMP, CABLE 1	1		
44	6X4-26367-00	PROTECTOR	1		
45	97095-06014	BOLT	1		
46	63D-48538-00	CLAMP, CABLE 1	1		
47	90468-10005	CLIP	1		
48	6X4-42159-00	STAY	1		
49	6X4-44159-00-8D	HANDLE, GEAR SHIFT	1		
50	6X4-44173-00	LEVER, SHIFT CONTROL	1		
51	97780-60920	SCREW, TAPPING	2		
52	6G8-44191-00	INDICATOR, SHIFT	1		
53	90386-26MA3	BUSH	2		
54	6X4-42131-11	COVER, HANDLE STEERING	1		



**FIG. 21 STEERING 1**

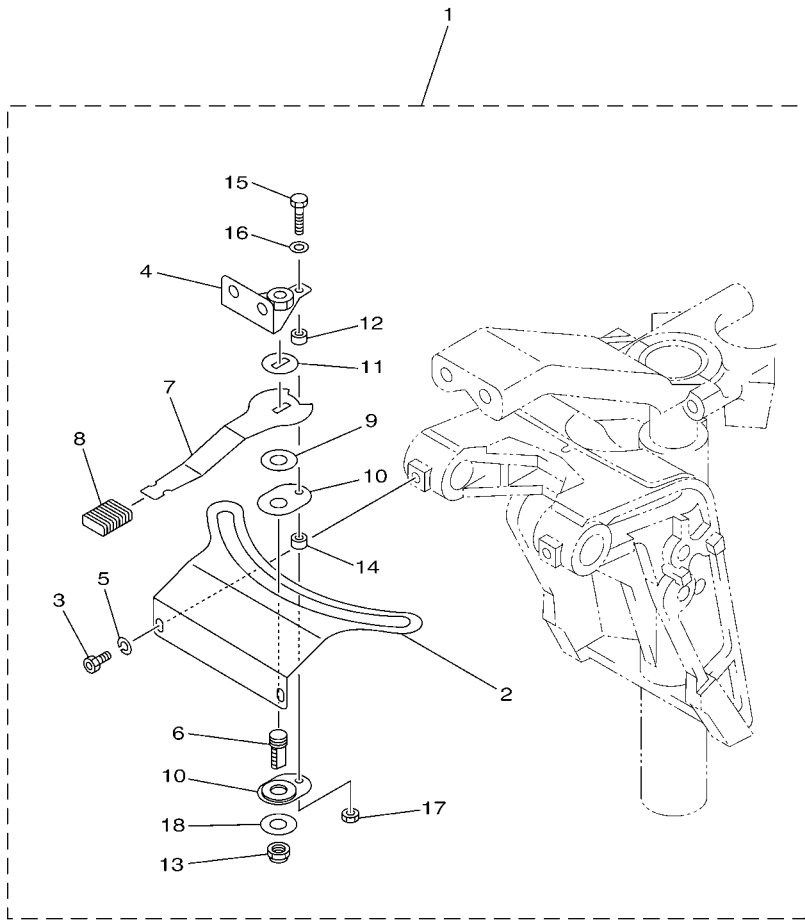
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	97985-06216	SCREW, WITH WASHER	6		
56	6X4-42725-01	GROMMET	1		
57	63D-42121-22-8D	BRACKET	1		
58	90101-12014	BOLT	1		
59	92990-12200	WASHER, PLAIN	1		
60	90206-12M22	WASHER, WAVE	1		
61	90387-12M02	COLLAR	1		
62	90201-12035	WASHER, PLATE	2		
63	90386-12003	BUSH	2		
64	92990-12600	WASHER, PLATE	1		
65	90185-12M12	NUT, SELF-LOCKING	1		
66	6X4-42728-10	CAP	1		



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FIG. 22 STEERING 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6X4-82510-10	MAIN SWITCH ASSY	1		
2	676-82577-00	.CAP, KEY	1		
3	703-82532-00	.CAP	1		
4	90464-08M07	CLAMP	2		
5	69W-82575-00	ENGINE STOP SWITCH ASSY	1		
6	682-82556-00	.LANYARD, STOP SWITCH	1		
7	689-8257Y-00	.CAP	1		
8	6X4-82563-00	TRIM & TILT SWITCH ASSY	1		
9	97980-06216	SCREW, WITH WASHER	1		
10	6X4-82586-10	EXT., WIRE HARNESS (L:950MM)	1		
11	6X4-83383-00	BUZZER	1		
12	6X4-83386-00	STAY, BUZZER	1		
13	97095-06014	BOLT	1		
14	6X4-83653-20	WIRE, LEAD (L:700MM)	1		
15	6C5-84301-00	PILOT LIGHT ASSY 1	1		
16	6X4-44114-00	STOPPER	1		
17	97780-60620	SCREW, TAPPING	2		
18	6X4-42727-00	GROMMET	1		
19	6H4-83589-00	GASKET	1		
20	6X4-85415-00	MARK, SIGNAL LAMP	1		
21	6X4-81860-00	SWITCH ASSY	1		
22	90465-13M36	CLAMP	1		

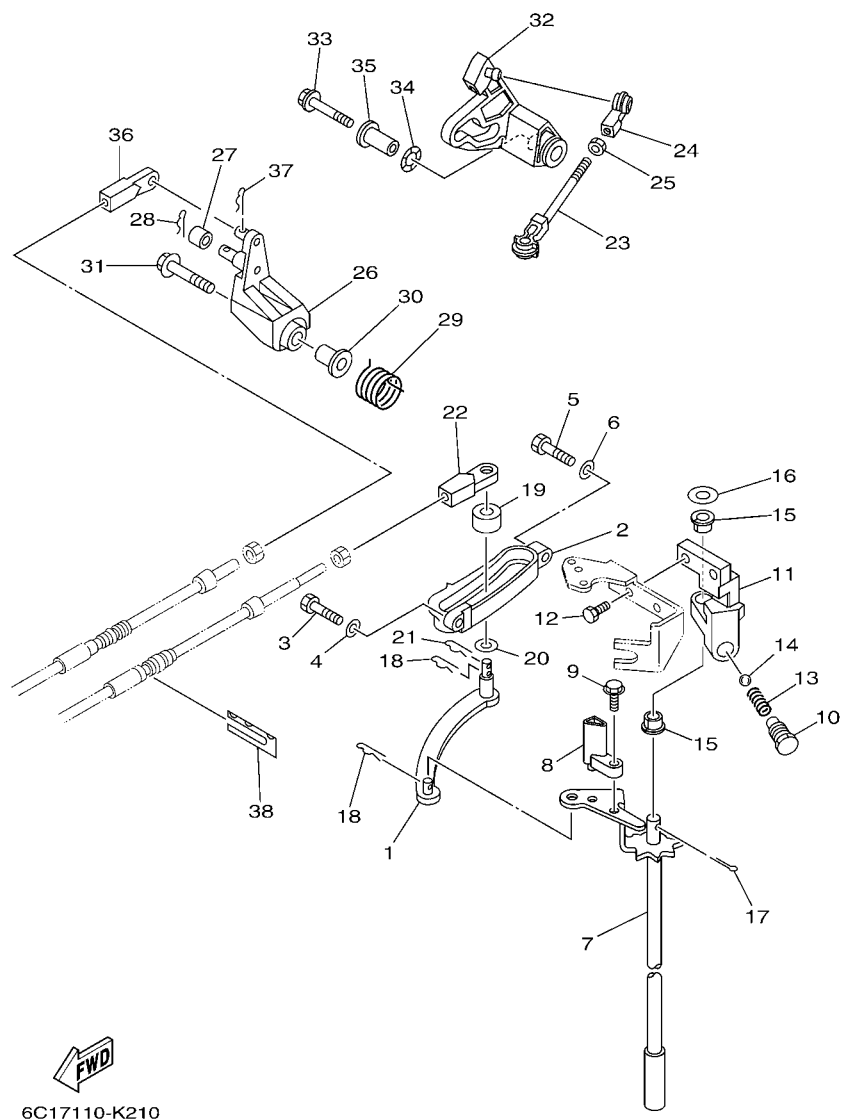


  
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**FIG. 23 STEERING FRICTION**

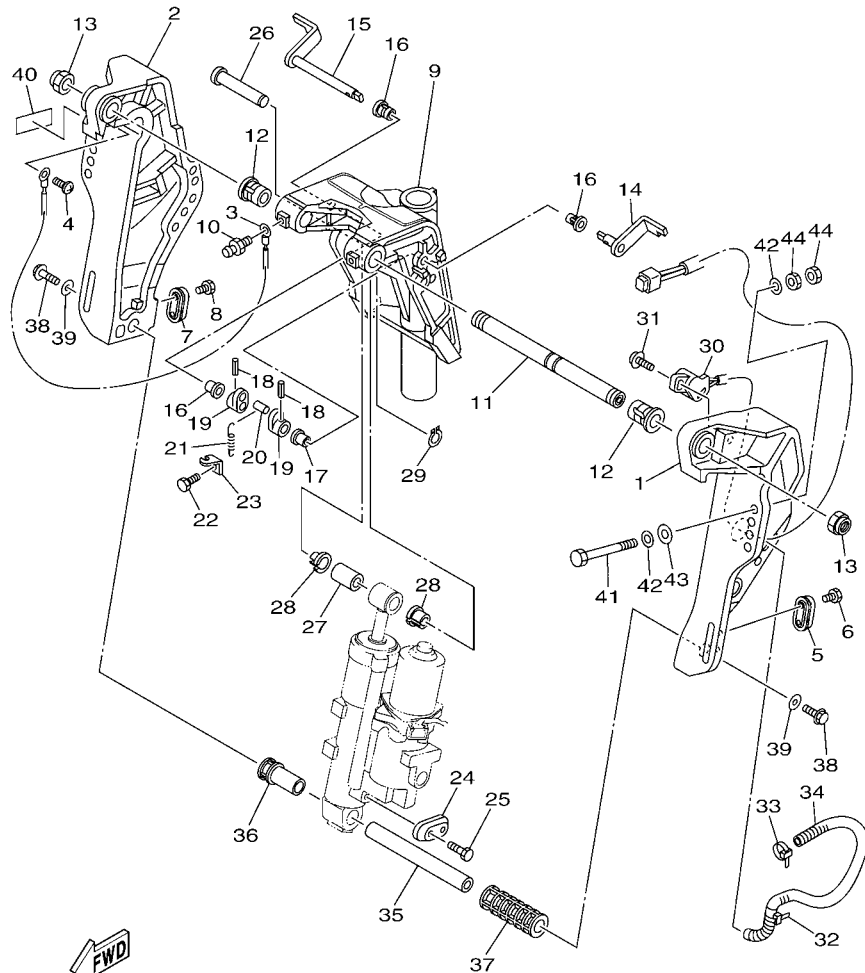
REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-42508-01	STEERING FRICTION ASSY	1				
2	6C5-42527-00	.PLATE, FRICTION	1				
3	90109-06M88	.BOLT	2				
4	67C-42525-00	.PLATE, FRICTION	1				
5	92990-06100	.WASHER, SPRING	2				
6	67C-42562-00	.SHAFT, STEERING LOCK	1				
7	67C-42561-00	.KNOB, STEERING LOCK	1				
8	689-43633-00	.COVER, TILT LEVER	1				
9	90202-10M56	.WASHER, PLATE	1				
10	65W-42528-00	.PLATE, FRICTION	2				
11	90209-10M26	.WASHER	1				
12	90387-05M05	.COLLAR	1				
13	90185-10M14	.NUT, SELF-LOCKING	1				
14	90387-05M11	.COLLAR	1				
15	97095-05020	.BOLT	1				
16	92995-05600	.WASHER	1				
17	95380-05600	.NUT	1				
18	90201-106M5	.WASHER, PLATE	1				

FIG. 24 CONTROL



REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-44121-00	LEVER, SHIFT ROD	1	1	
2	62Y-44117-01-94	BRACKET	1	1	
3	97095-06020	BOLT	1	1	
4	92995-06600	WASHER	1	1	
5	97095-06025	BOLT	1	1	
6	92995-06600	WASHER	1	1	
7	6C5-44120-01	HANDLE GEAR SHIFT ASSY	1	1	L(20.7")
8	6C5-44122-00	BUSHING, SHIFT ROD LEVER	1	1	EXCEPT F60J
9	97595-05514	BOLT, WITH WASHER	1	1	EXCEPT F60J
10	62Y-42715-01	BUSHING	1	1	
11	62Y-44118-00-94	BRACKET	1	1	
12	90101-06054	BOLT	2	2	
13	90501-12082	SPRING, COMPRESSION	1	1	
14	93501-04M02	BALL	1	1	
15	90386-90M90	BUSH	2	2	
16	90201-10M20	WASHER, PLATE	1	1	
17	91490-20015	PIN, COTTER	1	1	
18	90468-18008	CLIP	2	2	
19	688-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
20	90202-07M07	WASHER, PLATE	1	1	
21	90468-18008	CLIP	1	1	
22	69W-48344-00	CABLE END, REMOTE CONTROL	1	1	
23	688-41211-01	LINK, ACCEL.	1	1	
24	6H4-41237-00	JOINT, LINK	1	1	
25	95380-05700	NUT	1	1	
26	62Y-42154-00	LEVER, THROTTLE CONTROL	1	1	
27	6C5-42171-00	BUSHING	1	1	



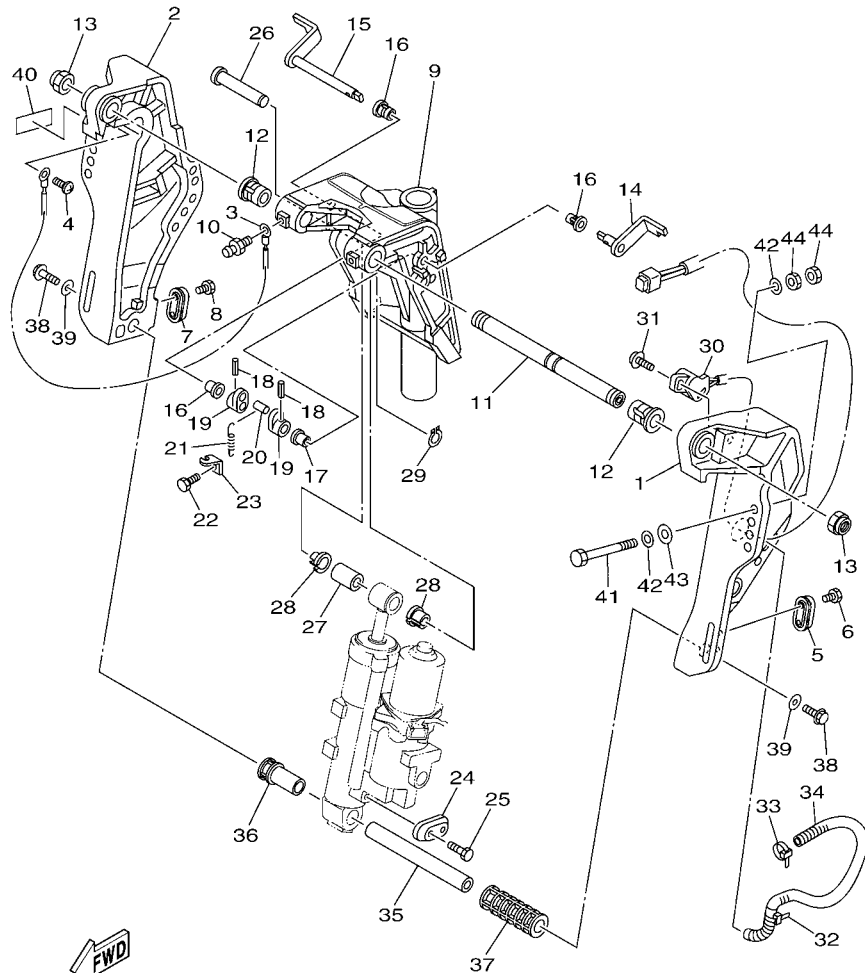


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FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-43111-01-8D	BRACKET, CLAMP 1	1	1				
2	6C5-43112-01-8D	BRACKET, CLAMP 2	1	1				
3	6E5-82148-00	WIRE, LEAD 4	1	1				
4	97885-06008	SCREW, PAN HEAD	1	1				
5	65W-45251-00	ANODE	1	1				
6	90101-06020	BOLT	2	2				
7	65W-45251-00	ANODE	1	1				
8	90101-06020	BOLT	2	2				
9	6C5-43311-01-8D	BRACKET, SWIVEL 1	1	1				
10	93700-06M03	NIPPLE, GREASE	1					
	93700-06M03	NIPPLE, GREASE		3				
11	63D-43131-01	BOLT, CLAMP BRACKET	1	1				
12	90386-22MA4	BUSH	2	2				
13	90185-22M11	NUT, SELF-LOCKING	2	2				
14	6C5-43181-00	LEVER, TILT STOP 1	1	1				
15	6C5-43185-00	LEVER, TILT STOP 2	1	1				
16	90386-10M16	BUSH	3	3				
17	90386-10025	BUSH	1	1				
18	91690-30020	PIN, SPRING	2	2				
19	6G5-43148-00	COLLAR, DISTANCE	2	2				
20	90249-06M19	PIN	1	1				
21	90506-14M24	SPRING, TENSION	1	1				
22	97095-06010	BOLT	1	1				
23	6G5-43144-00	HOOK, SPRING	1	1				
24	65W-45251-00	ANODE	1	1				
25	90101-06020	BOLT	2	2				
26	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1				





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FIG. 25 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
27	90386-18M92	BUSH	1	1			
28	90386-18M35	BUSH	2	2			
29	93410-18M05	CIRCLIP	1	1			
30	63D-83672-11	TRIM SENDER	1	1			EHT-FOR CAN
31	97985-06216	SCREW, WITH WASHER	2	2			EHT-FOR CAN
32	90464-76001	CLAMP	1	1			
33	90465-11M10	CLAMP	1	1			EHT-FOR CAN
34	90447-19009	TUBE	1	1			EXCEPT F60J
	90447-13010	TUBE		1			F60J(JET-DRIVE)
35	6CJ-43818-00	PIN, LOWER SHOCK MOUNT	1	1			
36	6C5-43833-00	PIPE	1	1			
37	6C5-43834-00	PIPE	1	1			
38	97575-10530	BOLT, WITH WASHER	2	2			
39	90201-10060	WASHER, PLATE	2	2			
40	63V-82377-50	LABEL (SPARK,IGNITION)	1	1			FOR CAN
41	90101-12M65	BOLT	4	4			
42	90201-12062	WASHER, PLATE	8	8			
43	90201-12426	WASHER, PLATE	4	4			
44	95380-12600	NUT	8	8			

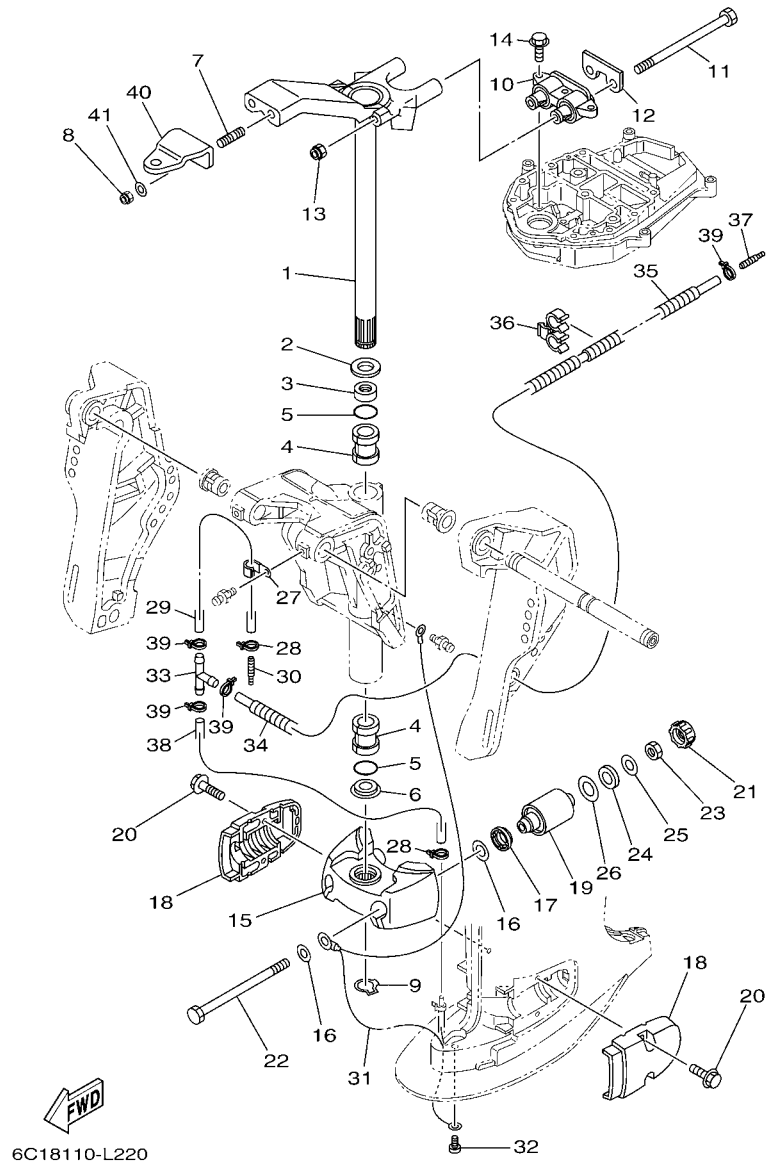


FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-42510-01-8D	STEERING BRACKET ASSY	1	1	
2	90201-30M00	WASHER, PLATE	1	1	
3	90386-30M78	BUSH	1	1	
4	90386-30M77	BUSH	2	2	
5	93210-29M94	O-RING	2	2	
6	90386-30M60	BUSH	1	1	
7	90116-10038	BOLT, STUD	2	2	
8	90185-10051	NUT, SELF-LOCKING	2	2	
9	93410-28M06	CIRCLIP	1	1	
10	69W-44514-00-94	MOUNT DAMPER, UPPER SIDE	1	1	L(20.7")
11	90101-08M15	BOLT	2	2	
12	69W-44526-01	PLATE	1	1	
13	90185-08045	NUT, SELF-LOCKING	2	2	
14	97575-08530	BOLT, WITH WASHER	3	3	
15	6C5-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1	1	1	
16	90201-12M16	WASHER, PLATE	4	4	
17	6C5-43885-00	GROMMET	2	2	
18	6C5-44552-00-8D	HOUSING, LOWER MOUNT RUBBER 2	2	2	
19	69W-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
20	90119-08131	BOLT, WITH WASHER	4	4	
21	6C5-44575-00	DAMPNER, LOWER MOUNT RUBBER	2	2	
22	90109-12MA3	BOLT	2	2	
23	95380-12700	NUT	2	2	
24	90202-21100	WASHER, PLATE	2	2	
25	90201-13M19	WASHER, PLATE	2	2	
26	90201-22M05	WASHER, PLATE	2	2	
27	90465-06M86	CLAMP	1	1	EXCEPT F60J

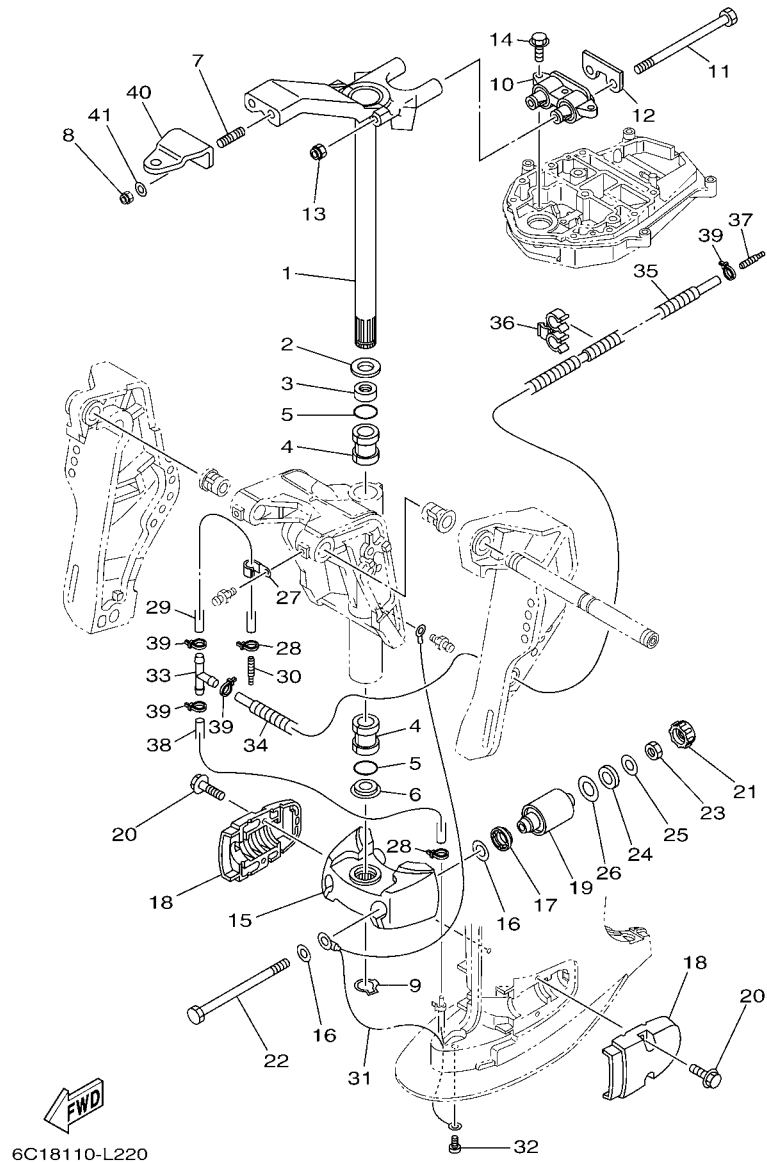


FIG. 26 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
28	90465-11M10	CLAMP	2	2		EXCEPT F60J
29	90445-07MF2	HOSE (L250)	1	1		EXCEPT F60J
30	6E5-83558-00	END, NIPPLE	1	1		EXCEPT F60J
31	67C-82127-10	WIRE, LEAD 2	1	1		
32	97885-06008	SCREW, PAN HEAD	1	1		
33	90413-05014	WAY 3	1	1		EXCEPT F60J
34	6C5-44385-01	HOSE, WATER 1	1	1		EXCEPT F60J
35	90447-07001	HOSE, WITH SPRING (L400)	1	1		EXCEPT F60J
36	90464-10006	CLAMP	1	1		EXCEPT F60J
37	6E5-83558-00	END, NIPPLE	1	1		EXCEPT F60J
38	90445-07M30	HOSE (L450)	1	1		EXCEPT F60J
39	90465-11M10	CLAMP	4	4		EXCEPT F60J
40	65W-48511-00	HOOK, STEERING		1		
41	90201-10120	WASHER, PLATE		2		
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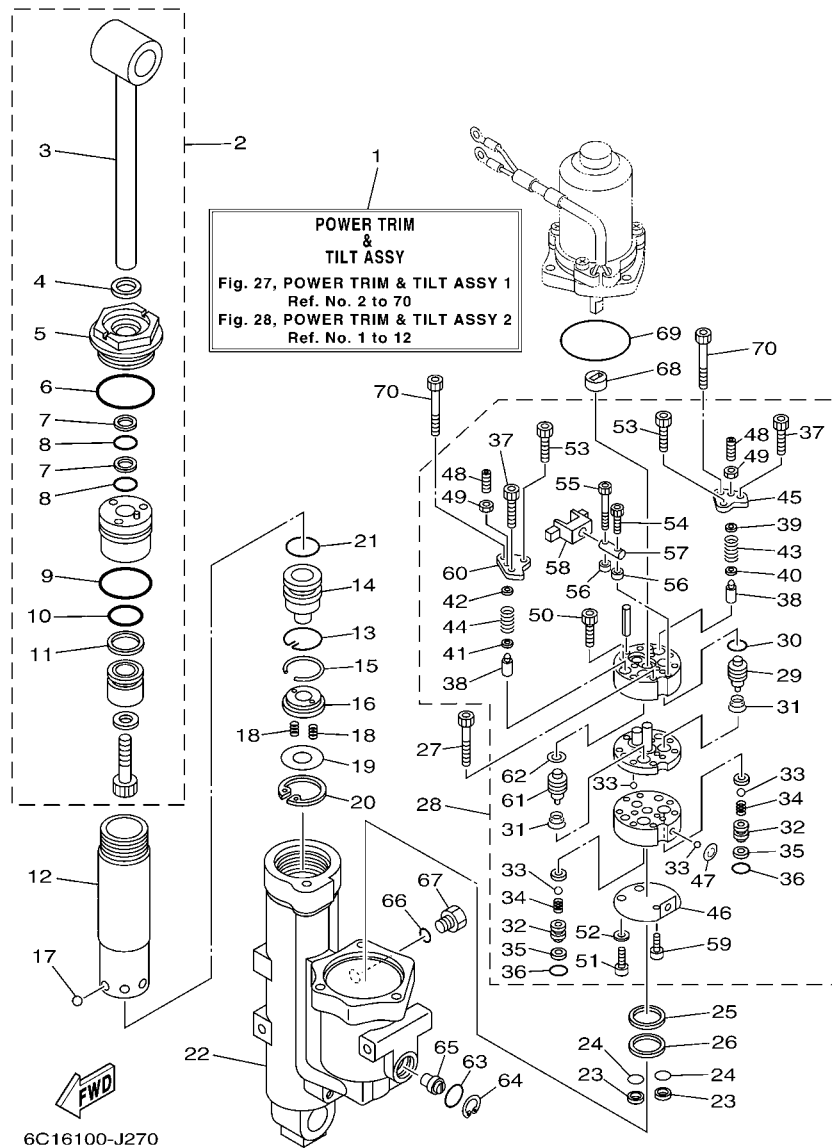
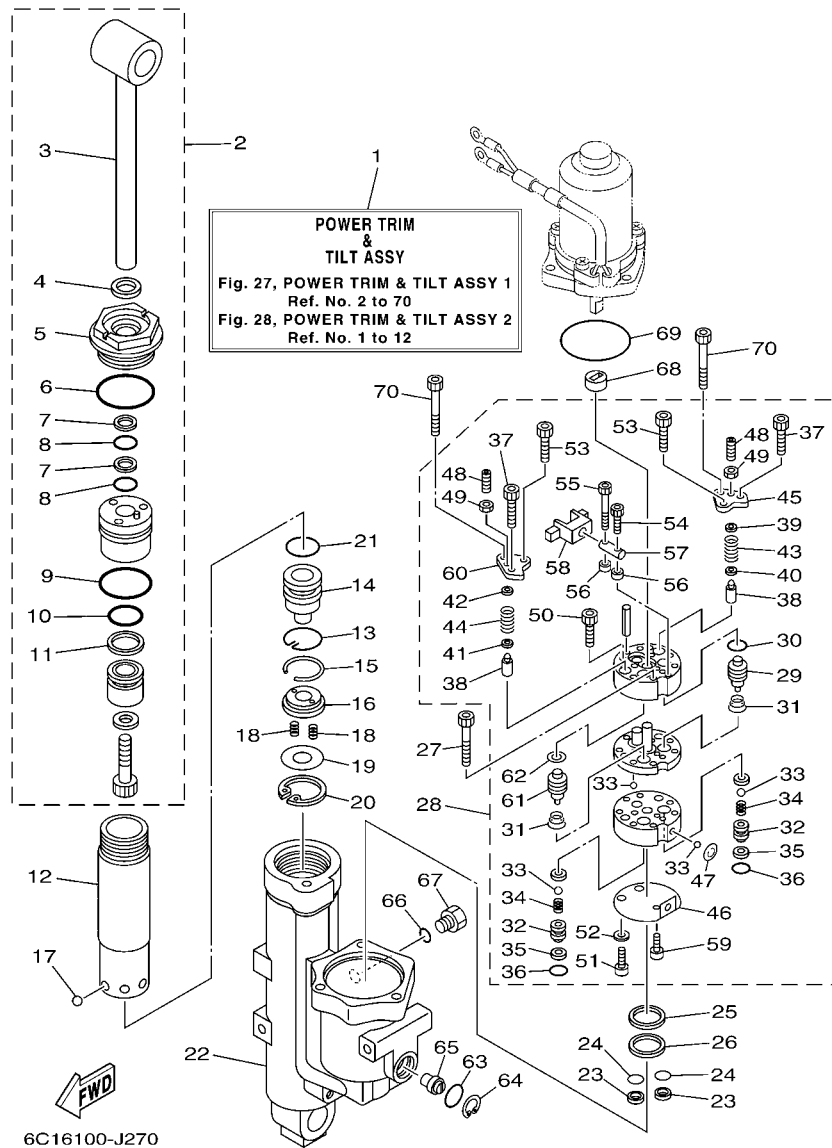


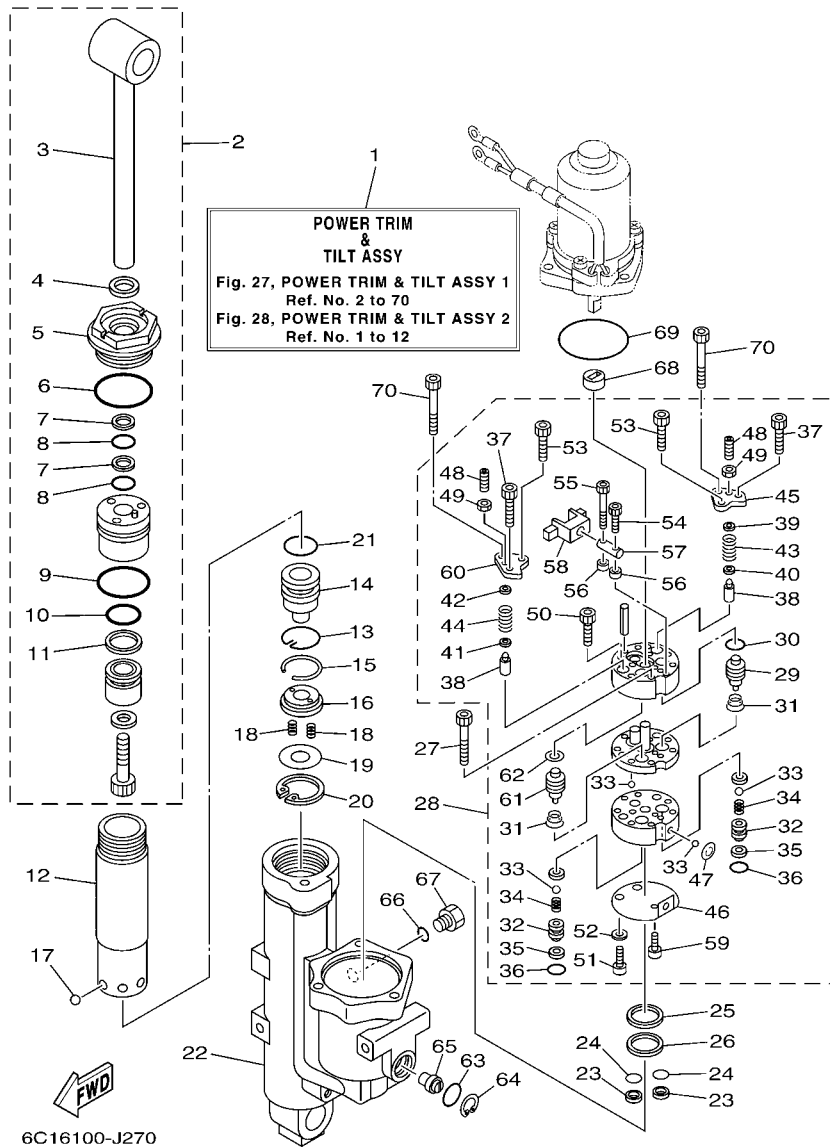
FIG. 27 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-43800-01-8D	POWER TRIM & TILT ASSY	1	1	
2	6C5-43810-00	TILT PISTON SUB ASSY	1	1	
3	6C5-43801-00	.ROD	1	1	
4	62Y-43822-00	.SEAL, TRIM DUST	1	1	
5	6C5-43821-00	.SCREW, TRIM CYLINDER END	1	1	
6	62Y-43863-00	.O-RING	1	1	
7	62X-43872-00	.RING, BACK UP	2	2	
8	6C5-43863-00	.O-RING	2	2	
9	6C5-43862-00	.O-RING	1	1	
10	6C5-43861-00	.O-RING	1	1	
11	6C5-43871-00	.RING, BACK UP	1	1	
12	6C5-22471-00	CYLINDER, SHOCK ABSORBER	1	1	
13	6C5-43875-00	RING, SNAP	1	1	
14	6C5-4381B-00	FREE PISTON SUB ASSY	1	1	
15	93450-32116	CIRCLIP	1	1	
16	6C5-43899-00	PLATE STOPPER	1	1	
17	93503-16003	BALL	6	6	
18	62X-4384H-00	SPRING	2	2	
19	6C5-22435-00	PLATE, VALVE 2	1	1	
20	99009-32500	CIRCLIP	1	1	
21	6C5-43861-00	O-RING	1	1	
22	6C5-4380K-00	CYLINDER, TILT SUB ASSY	1	1	
23	6C5-43817-10	FILTER 2	2	2	
24	69J-4389J-00	O-RING	2	2	
25	6C5-43816-00	FILTER 1	1	1	
26	6C5-4380G-00	PLATE	1	1	
27	91318-05045	BOLT	2	2	



**FIG. 27 POWER TRIM & TILT ASSY 1**

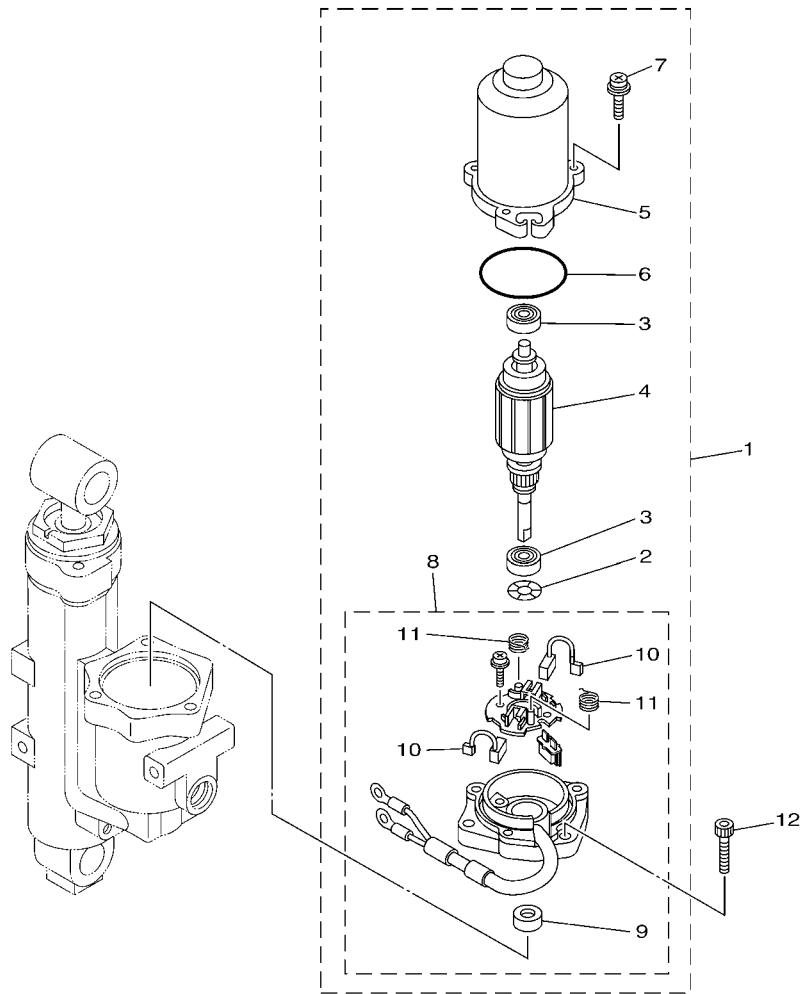
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
28	6C5-43830-00	GEAR PUMP ASSY	1	1	
29	6C6-43841-00	.PISTON, SHUTTLE	1	1	
30	6H1-43883-00	.O-RING	1	1	
31	6C6-43894-00	.SPRING, SHUTTLE RETURN	2	2	
32	6C6-4382E-00	.ADAPTOR 2	2	2	
33	93505-32038	.BALL	6	6	
34	6C6-43853-00	.SPRING, MAIN VALVE	2	2	
35	6C6-4387G-00	.WASHER	2	2	
36	69J-4389J-00	.O-RING	2	2	
37	91318-05030	.BOLT	2	2	
38	6C5-43851-00	.SEAT, RELIEF VALVE	2	2	
39	6C5-4381K-00	.HOLDER	1	1	
40	6C5-43893-00	.WASHER	1	1	
41	6C6-43893-00	.WASHER	1	1	
42	6C6-4381K-00	.HOLDER	1	1	
43	6C5-43855-00	.SPRING, UP RELIEF	1	1	
44	6C5-43856-00	.SPRING, DOWN RELIEF	1	1	
45	6C5-4382K-00	.CAP, RELIEF VALVE	1	1	
46	6C5-43895-00	.SEAT, RELIEF VALVE	1	1	
47	6C5-43854-00	.SPRING, MANUAL RELEASE	1	1	
48	92A08-03110	.SCREW SET	2	2	
49	95302-03600	.NUT	2	2	
50	91318-05025	.BOLT	2	2	
51	6C6-43878-00	.BOLT, SOCKET	2	2	
52	62Y-4387G-00	.WASHER	2	2	
53	91318-04030	.BOLT	2	2	
54	91318-03016	.BOLT	1	1	



**FIG. 27 POWER TRIM & TILT ASSY 1**

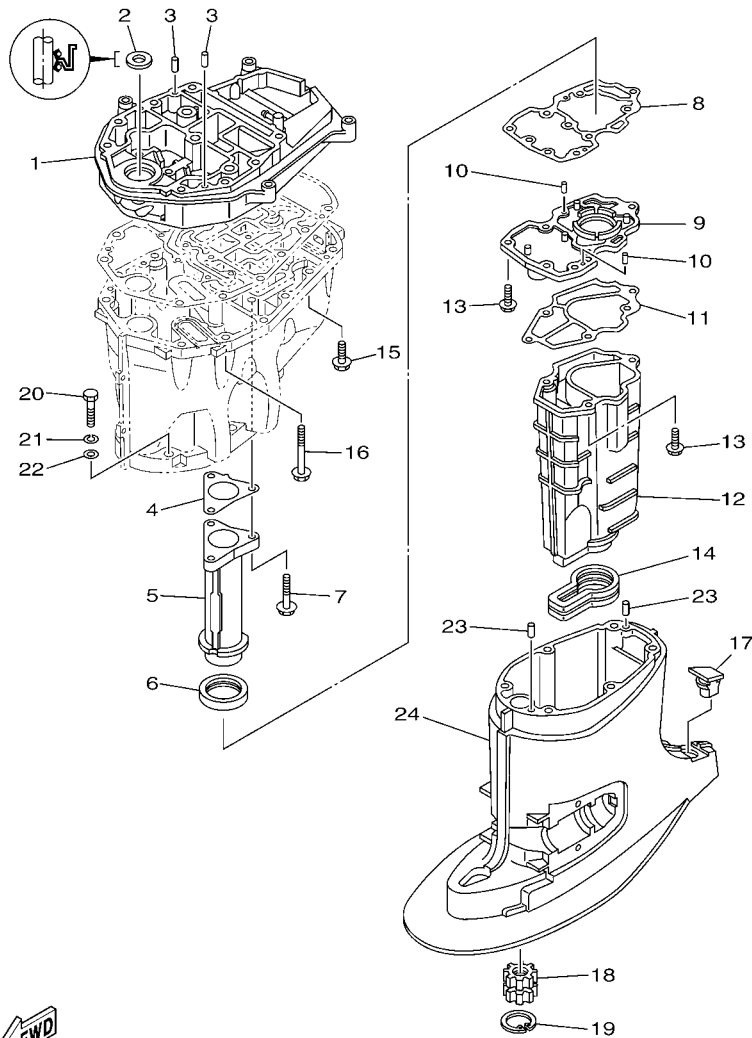
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
55	6C6-4388E-00	.PLUG, TAPER SCREW	1	1	
56	6C6-4388F-00	.SPACER	2	2	
57	6C6-4386G-00	.PIN, STRAIGHT 2	1	1	
58	6C6-4386E-00	.LEVER 1	1	1	
59	91318-03005	.BOLT	1	1	
60	6C5-4382L-00	.CAP, RELIEF VALVE	1	1	
61	6C5-43841-00	.PISTON, SHUTTLE	1	1	
62	6C5-43872-00	.RING, BACK UP	1	1	
63	6D8-43863-00	O-RING	1	1	
64	6H1-43875-00	RING, SNAP	1	1	
65	6C5-43845-00	SCREW, MANUAL RELEASE	1	1	
66	93210-09165	O-RING	1	1	
67	6H1-43829-00	PLUG, RESERVOIR	1	1	
68	6C5-43831-00	CONNECTOR, SHAFT	1	1	
69	93210-64488	O-RING	1	1	
70	91318-05050	BOLT	2	2	

FIG. 28 POWER TRIM & TILT ASSY 2



  
6C11010D2801

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-43880-01	MOTOR ASSY	1	1		
2	90206-08N51	.WASHER, WAVE	1	1		
3	93399-999T8	.BEARING	2	2		
4	6C5-43805-00	.ARMATURE ASSY	1	1		
5	6C5-43804-01	.STATOR ASSY	1	1		
6	6C5-43869-00	.O-RING	1	1		
7	6C5-43879-00	.SCREW, WITH WASHER	3	3		
8	6C5-43881-01	.FRAME, END	1	1		WITH CIRCUIT BREAKER
9	6C5-43882-00	..OIL SEAL	1	1		
10	6C5-43891-00	..BRUSH 1	2	2		
11	6C5-4386K-00	..SPRING, BRUSH	2	2		
12	62X-43888-00	BOLT, SOCKET	3	3		

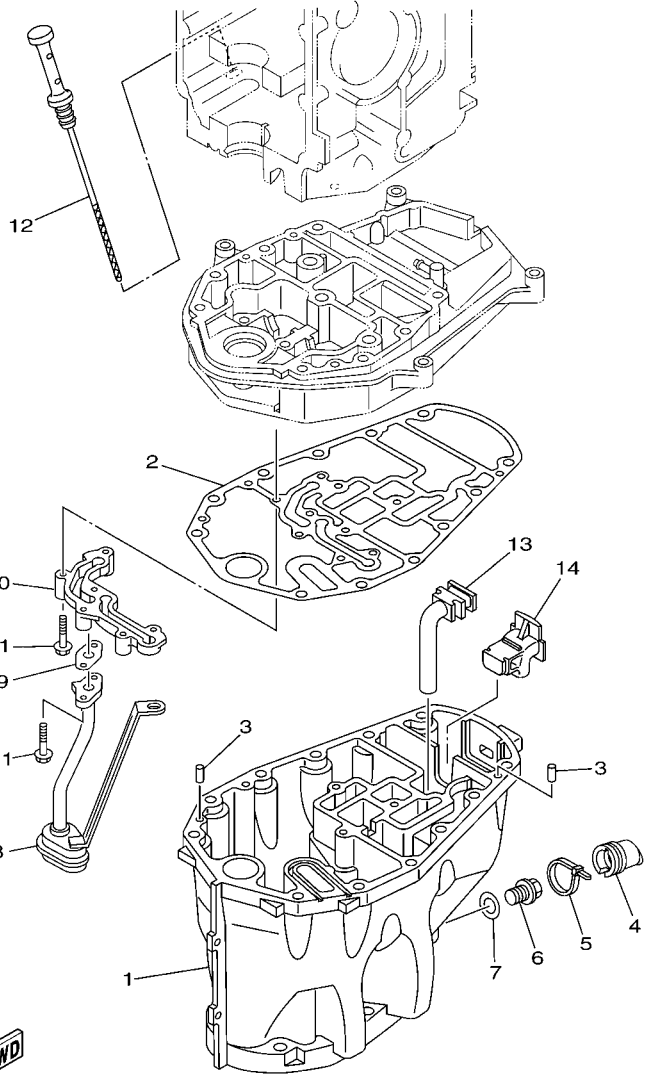


6C18110-L250

FIG. 29 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-41137-02-CA	GUIDE, EXHAUST	1	1			
2	93103-18011	OIL SEAL	1	1			
3	93608-12M05	PIN, DOWEL	2	2			
4	6C5-41133-00	GASKET, EXHAUST MANIFOLD 1	1	1			
5	6C5-41131-00-CA	MANIFOLD, EXT. 1	1	1			
6	6C5-46132-00	GASKET 1	1	1			
7	90119-06261	BOLT, WITH WASHER	3	3			
8	6C5-41134-00	GASKET, EXHAUST MANIFOLD	1	1			
9	6C5-45181-00-CA	PLATE	1	1			
10	93604-10M03	PIN, DOWEL	2	2			
11	6C5-41135-00	GASKET, EXHAUST MANIFOLD	1	1			
12	6C5-14711-00-CA	MUFFLER 1	1	1			
13	97575-06525	BOLT, WITH WASHER	6	6			
14	6C5-45123-00	GASKET, MUFFLER	1	1			
15	90119-08102	BOLT, WITH WASHER	4	4			
16	90119-08132	BOLT, WITH WASHER	8	8			
17	6C5-45155-00	CAP	1	1			
18	69W-45318-00	BUSHING, DRIVE SHAFT	1	1			
19	93420-36M01	CIRCLIP	1	1			
20	97075-10045	BOLT	6	6			
21	92995-10100	WASHER	6	6			
22	92995-10600	WASHER	6	6			
23	93606-12019	PIN, DOWEL	2	2			
24	6C5-45111-00-8D	CASING, UPPER	1	1			

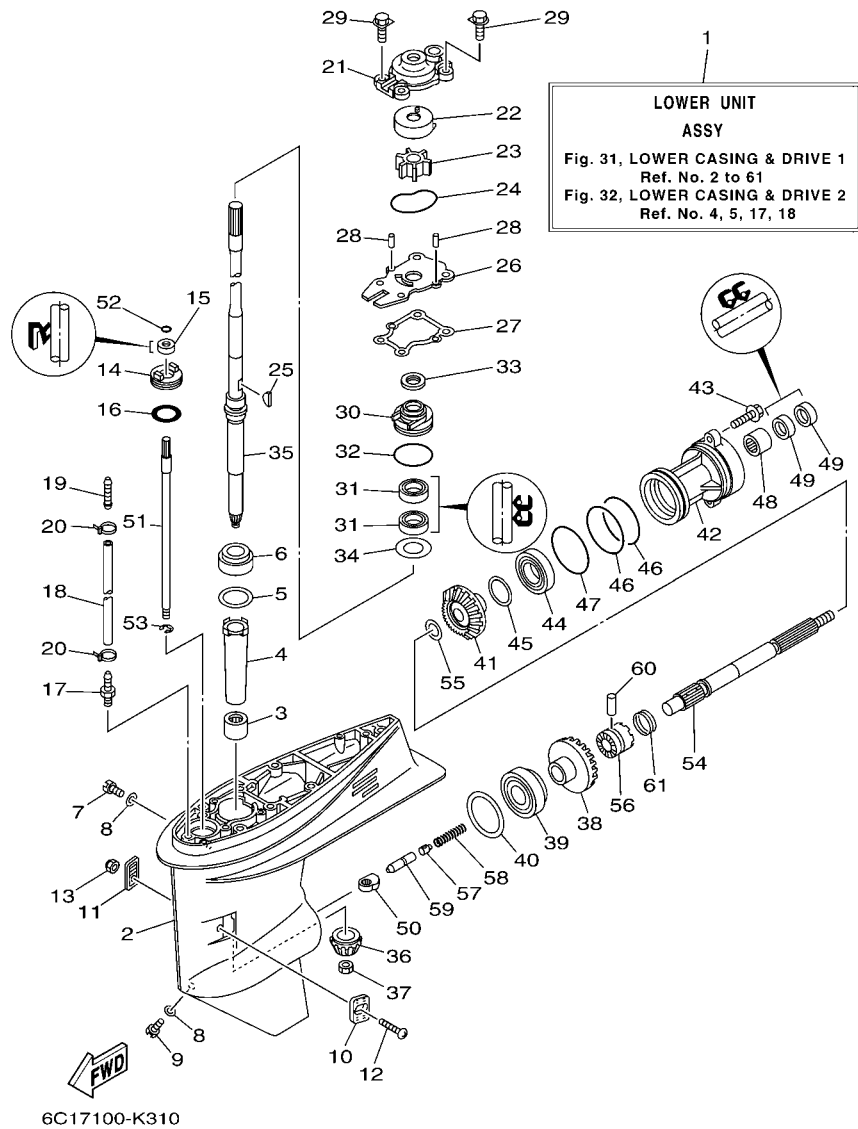




6C17110-K270

FIG. 30 OIL PAN

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
1	6C5-15311-01-CA	OIL PAN	1	1				
2	6C5-15312-01	GASKET, OIL PAN	1	1				
3	93606-12019	PIN, DOWEL	2	2				
4	6CJ-15316-00	DAMPER 1	1	1				
5	90465-11M59	CLAMP	1	1				
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1				
7	90430-14M09	GASKET	1	1				
8	6CJ-13411-00	STRAINER, OIL	1	1				
9	6C5-13414-01	GASKET, STRAINER COVER	1	1				
10	6CJ-15333-00	COVER	1	1				
11	95812-06035	BOLT, FLANGE	6	6				
12	6C5-15362-00	PLUG, OIL LEVEL	1	1				
13	6C5-45135-01	PIPE	1	1				
14	6C5-45136-01	PIPE	1	1				



**FIG. 31 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	69W-45300-01-8D	LOWER UNIT ASSY	1	1	L(20.7")
2	69W-45301-00-8D	CASING, LOWER	1	1	
3	93315-32224	BEARING	1	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT	1	1	
5	663-45587-01	SHIM (T:0.10MM)	1	1	UR
6	663-45587-10	SHIM (T:0.12MM)	1	1	UR
7	663-45587-20	SHIM (T:0.15MM)	1	1	UR
8	663-45587-30	SHIM (T:0.18MM)	1	1	UR
9	663-45587-40	SHIM (T:0.30MM)	1	1	UR
10	663-45587-50	SHIM (T:0.40MM)	1	1	UR
11	663-45587-60	SHIM (T:0.50MM)	1	1	UR
12	93332-00001	BEARING	1	1	
13	90340-08002	PLUG, STRAIGHT SCREW	1	1	
14	90430-08020	GASKET	2	2	
15	688-45341-10	PLUG, DRAIN	1	1	
16	63D-45214-00	COVER, WATER INLET 1	1	1	
17	63D-45215-00	COVER, WATER INLET 2	1	1	
18	90152-05010	SCREW, COUNTERSUNK	1	1	
19	95380-05600	NUT	1	1	
20	63D-45321-00	PLATE	1	1	
21	93106-09014	OIL SEAL	1	1	
22	93210-33MG4	O-RING	1	1	
23	6E5-45378-00	NIPPLE, HOSE	1	1	
24	90445-07ME8	HOSE (L80)	1	1	L(20.7")
25	6E5-83558-10	END, NIPPLE	1	1	
26	90465-11M10	CLAMP	2	2	
27	63D-44311-00	HOUSING, WATER PUMP	1	1	

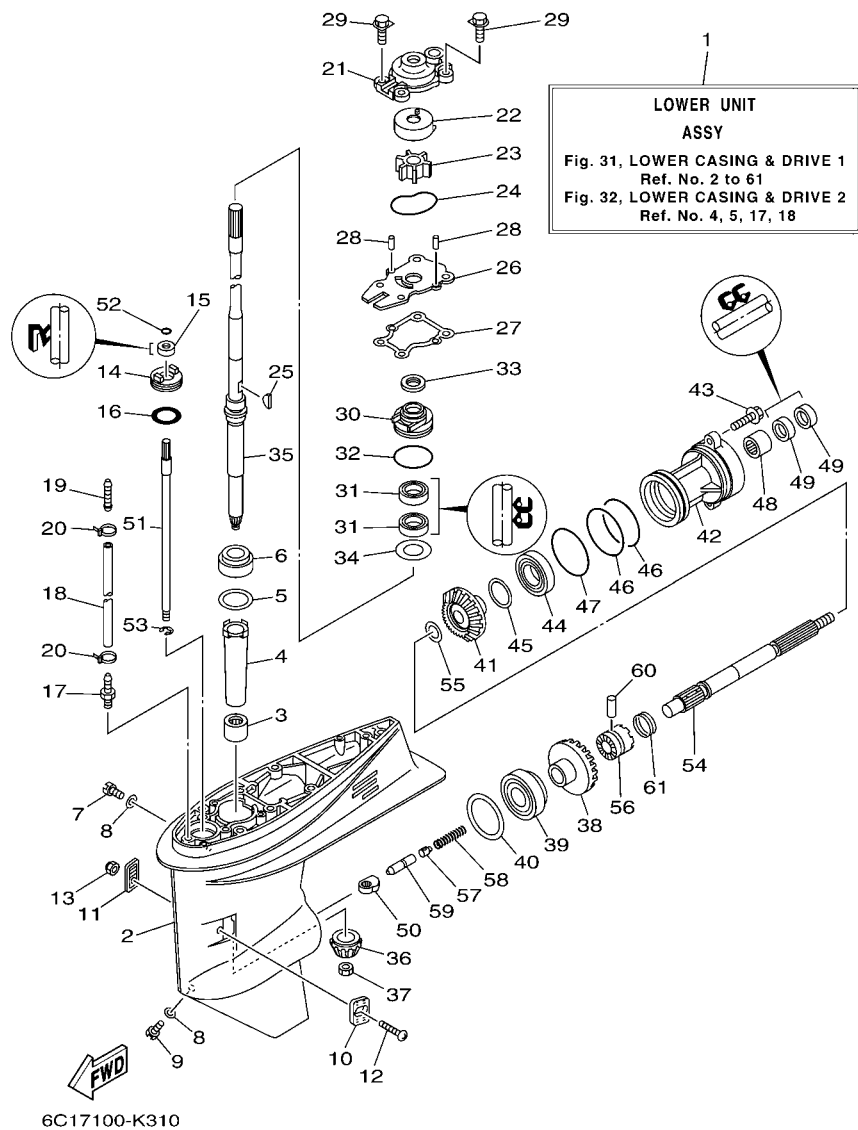
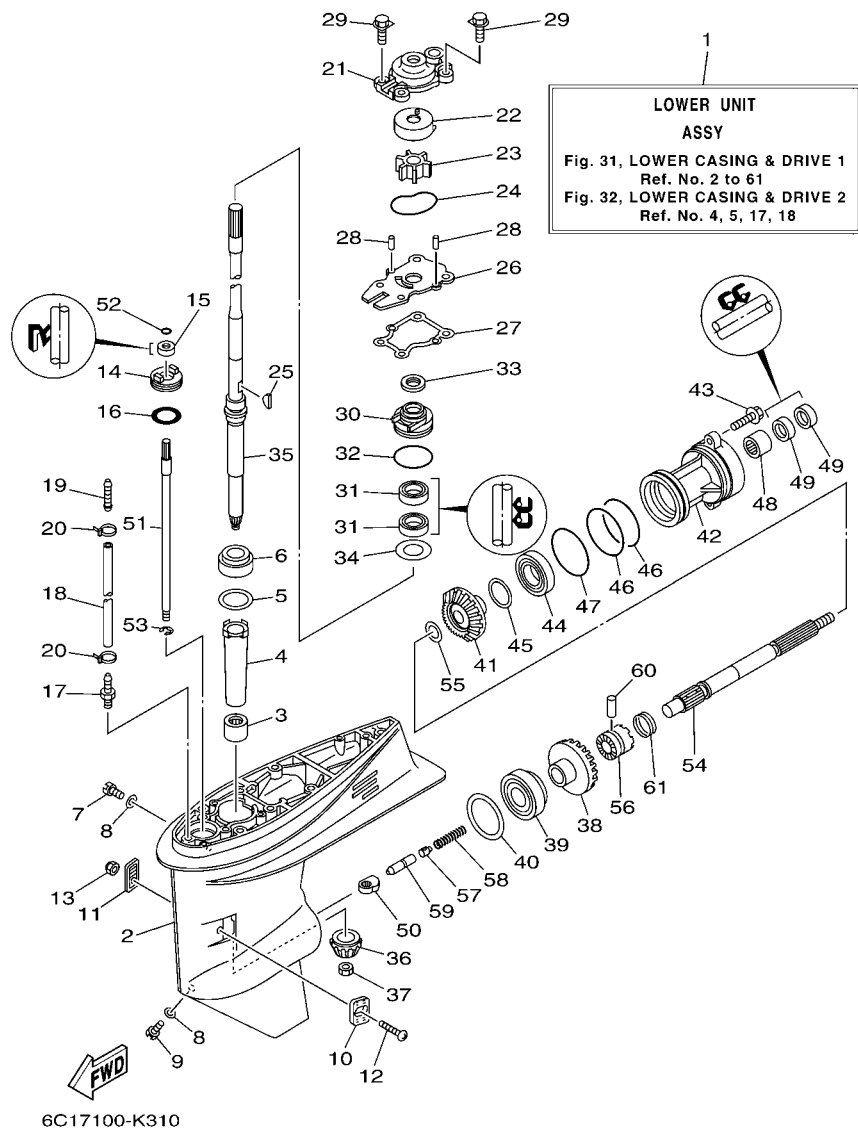


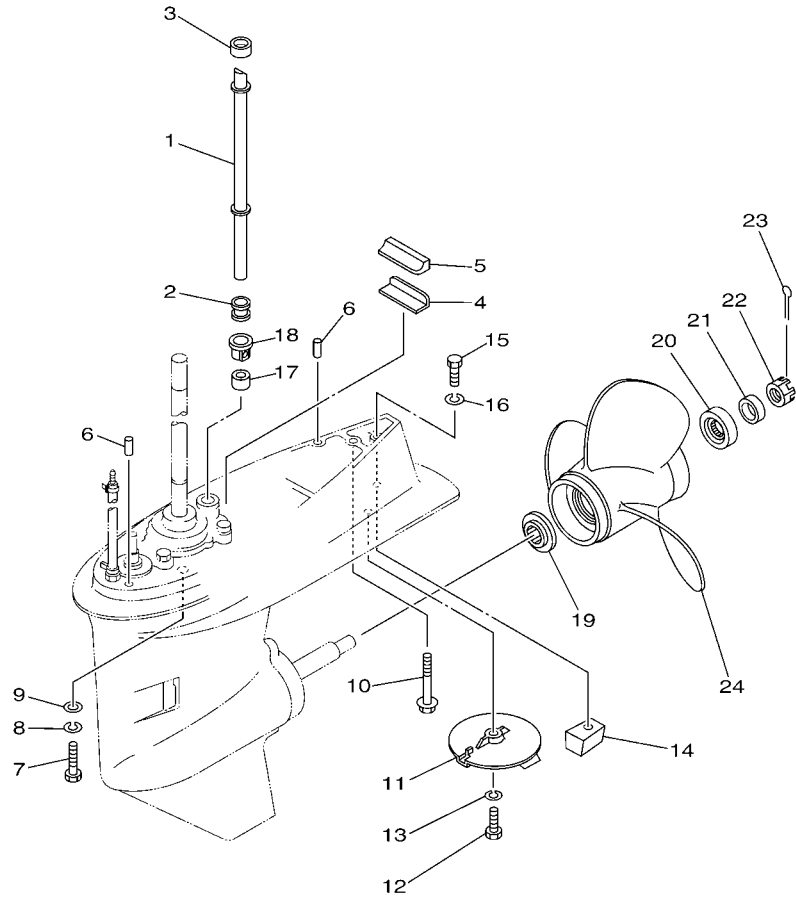
FIG. 31 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
22	63D-44322-00	INSERT, CARTRIDGE	1	1	
23	6H3-44352-00	IMPELLER	1	1	
24	93210-59MG7	O-RING	1	1	
25	90280-03024	KEY, WOODRUFF	1	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE	1	1	
27	63D-44316-00	GASKET, WATER PUMP	1	1	
28	93604-08062	PIN, DOWEL	2	2	
29	90119-08M15	BOLT, WITH WASHER	4	4	
30	6BG-44341-00	HOUSING, WATER PUMP	1	1	
31	93101-25M57	OIL SEAL	2	2	
32	93210-48001	O-RING	1	1	
33	63D-45344-00	COVER, OIL SEAL	1	1	
34	90201-27M00	WASHER, PLATE	1	1	
35	69W-45501-00	DRIVE SHAFT COMP.	1	1	L(20.7")
36	69W-45551-00	PINION (13T)	1	1	
37	90170-12138	NUT	1	1	
38	69W-45560-00	GEAR 1 (24T)	1	1	
39	93332-00092	BEARING	1	1	
40	663-45567-01	SHIM (T:0.10MM)	1	1	UR
	663-45567-10	SHIM (T:0.12MM)	1	1	UR
	663-45567-20	SHIM (T:0.15MM)	1	1	UR
	663-45567-30	SHIM (T:0.18MM)	1	1	UR
	663-45567-40	SHIM (T:0.30MM)	1	1	UR
	663-45567-50	SHIM (T:0.40MM)	1	1	UR
	663-45567-60	SHIM (T:0.50MM)	1	1	UR
41	62Y-45571-00	GEAR 2 (24T)	1	1	
42	63D-45361-02-8D	CAP, LOWER CASING	1	1	



**FIG. 31 LOWER CASING & DRIVE 1**

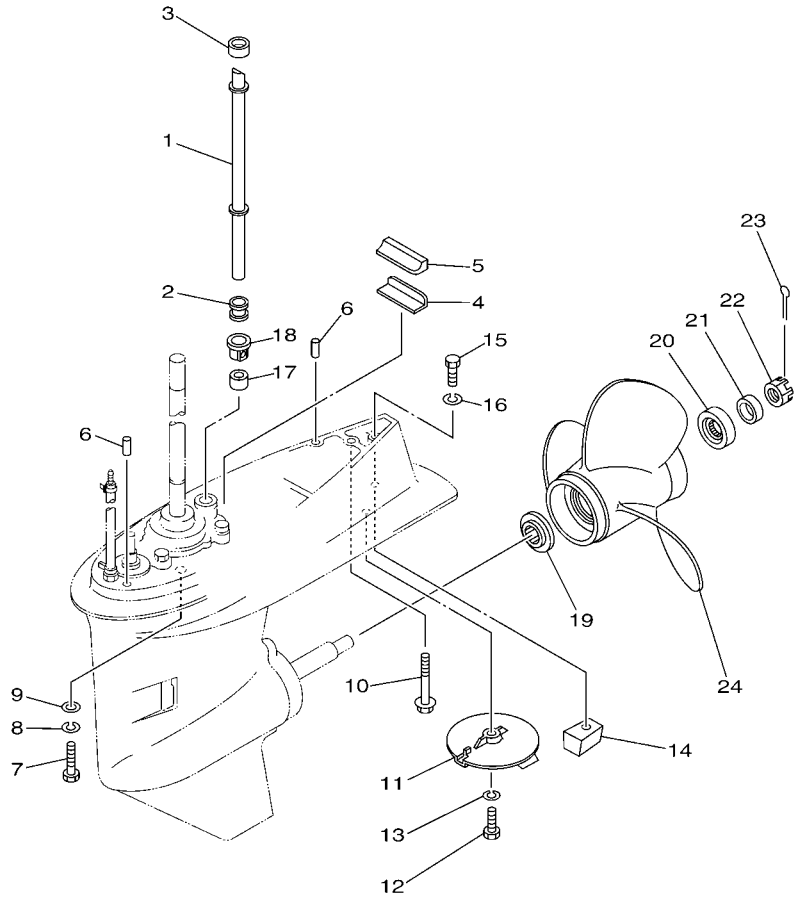
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
43	90105-08M61	BOLT, FLANGE	2	2	
44	93306-001U1	BEARING	1	1	
45	63D-45577-00	SHIM (T:0.10MM)	1	1	UR
	63D-45577-10	SHIM (T:0.12MM)	1	1	UR
	63D-45577-20	SHIM (T:0.15MM)	1	1	UR
	63D-45577-30	SHIM (T:0.18MM)	1	1	UR
	63D-45577-40	SHIM (T:0.30MM)	1	1	UR
	63D-45577-50	SHIM (T:0.40MM)	1	1	UR
	63D-45577-60	SHIM (T:0.50MM)	1	1	UR
46	93210-74MG5	O-RING	2	2	
47	93210-69MG6	O-RING	1	1	
48	93317-22204	BEARING	1	1	
49	93101-22M00	OIL SEAL	2	2	
50	62Y-44151-00	CAM, SHIFT	1	1	
51	63D-44144-00	ROD, SHIFT	1	1	
52	93210-07003	O-RING	1	1	
53	99001-08600	CIRCLIP	1	1	
54	63D-45611-00	SHAFT, PROPELLER	1	1	
55	90201-22008	WASHER, PLATE	1	1	
56	62Y-45631-00	CLUTCH, DOG	1	1	
57	663-45634-00	SLIDE, SHIFT	1	1	
58	90501-18001	SPRING, COMPRESSION	1	1	
59	63D-45635-00	PLUNGER, SHIFT	1	1	
60	90250-06023	PIN, STRAIGHT	1	1	
61	67C-45633-00	RING, CROSS PIN	1	1	



  
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**FIG. 32 LOWER CASING & DRIVE 2**

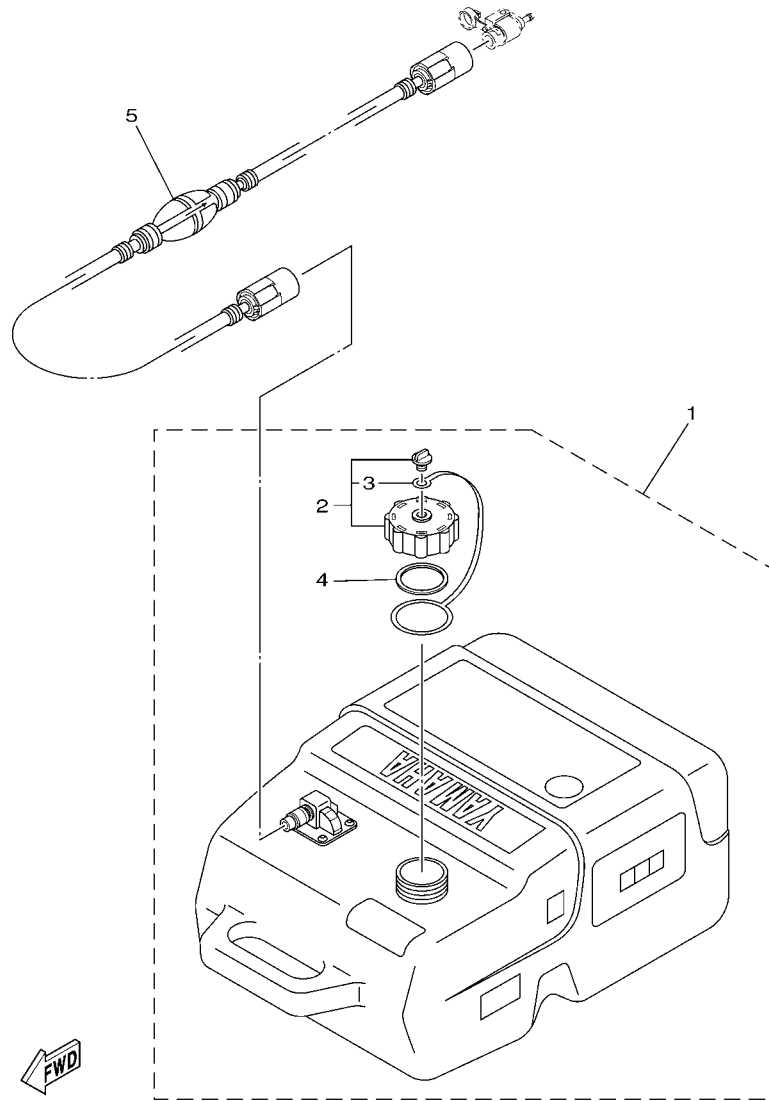
REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6C5-44361-00	TUBE, WATER 1	1	1		L(20.7")
2	663-44367-00	DAMPER, WATER SEAL 3	1	1		
3	663-44366-00	DAMPER, WATER SEAL 2	1	1		
4	663-45376-00	GUIDE, SEAL DAMPER	1	1		
5	63D-45375-00	DAMPER, SEAL	1	1		
6	93606-12019	PIN, DOWEL	2	2		
7	97075-10040	BOLT	4	4		L(20.7")
8	92995-10100	WASHER	4	4		L(20.7")
9	92995-10600	WASHER	4	4		L(20.7")
10	90119-08M84	BOLT, WITH WASHER	1	1		L(20.7")
11	67C-45371-00	TAB-TRIM	1	1		
12	97095-08025	BOLT	1	1		
13	92995-08100	WASHER	1	1		
14	67C-45251-00	ANODE	1	1		
15	97095-08035	BOLT	1	1		
16	92995-08100	WASHER	1	1		
17	663-44366-00	DAMPER, WATER SEAL 2	1	1		
18	63D-44312-00	COVER, WATER PUMP HOUSING	1	1		
19	663-45987-02	SPACER 1	1	1		
20	66T-45997-00	SPACER 2	1	1		
21	90389-22M01	BUSH	1	1		
22	90171-16011	NUT, CASTLE	1	1		
23	91490-30025	PIN. COTTER	1	1		
24	69W-45943-00	PROPELLER (3X11"X15"-G)	1	1		UR
	69W-45945-00	PROPELLER (3X11-1/8"X13"-G)	1	1		UR
	69W-45947-00	PROPELLER (3X11-5/8"X11"-G)	1	1		UR
	69W-45952-00	PROPELLER (3X11-3/8"X12"-G)	1	1		UR



6C11010-D320

FIG. 32 LOWER CASING & DRIVE 2

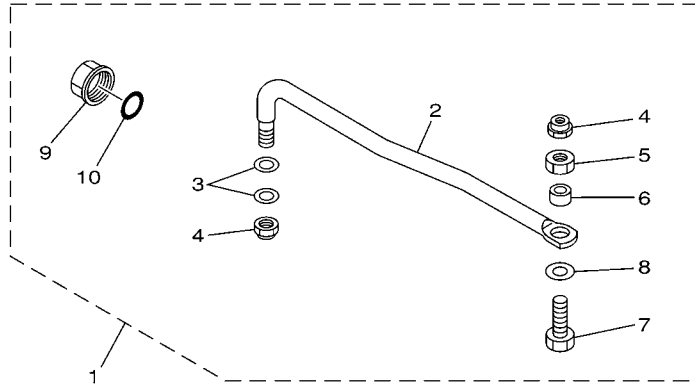
REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
24	663-45941-01	PROPELLER (3X10-3/4"X17"-G)	1	1		UR
	663-45949-01	PROPELLER (3X10-3/4"X16"-G)	1	1		UR
	663-45952-02	PROPELLER (3X11-3/8"X12"-G)	1	1		UR
	663-45956-01	PROPELLER (3X12-1/4"X9"-G)	1	1		UR
	663-45958-01	PROPELLER (3X11-1/4"X14"-G)	1	1		UR
	6H5-45943-00	PROPELLER (3X10"X15"-G)	1	1		UR WITH LIP CUP
	6H5-45945-00	PROPELLER (3X10-3/8"X13"-G)	1	1		UR WITH LIP CUP
	6H5-45952-00	PROPELLER (3X10-5/8"X12"-G)	1	1		UR WITH LIP CUP
	6H5-45958-00	PROPELLER (3X10-1/4"X14"-G)	1	1		UR WITH LIP CUP
	663-45970-60	PROPELLER (3X11-3/4"X12"-G)	1	1		UR
	663-45972-60	PROPELLER (3X12"X11"-G)	1	1		UR
	663-45974-60	PROPELLER (3X11-1/2"X13"-G)	1	1		UR
	697-45970-00	PROPELLER (3X11-1/4"X14"-G)	1	1		UR
	663-45930-00	PROPELLER (3X10-1/4"X14"-G)	1	1		UR
	663-45974-02	PROPELLER (3X10-5/8"X13"-G)	1	1		UR
	663-45976-00	PROPELLER (3X10-1/4"X15"-G)	1	1		UR
	663-45978-00	PROPELLER (3X10-1/4"X16"-G)	1	1		UR



6AH6100-L330

FIG. 33 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	EHT	ET		REMARKS
1	6YK-24201-41	FUEL TANK ASSY (25L)	1	1		AP FOR CAN
2	6YL-24610-10	.CAP ASSY	1	1		
3	6YL-24641-10	..GASKET, CAP 1	1	1		
4	6YL-24629-00	.RING	1	1		
5	6YL-24306-71	FUEL PIPE COMP. 1	1	1		AP FOR CAN
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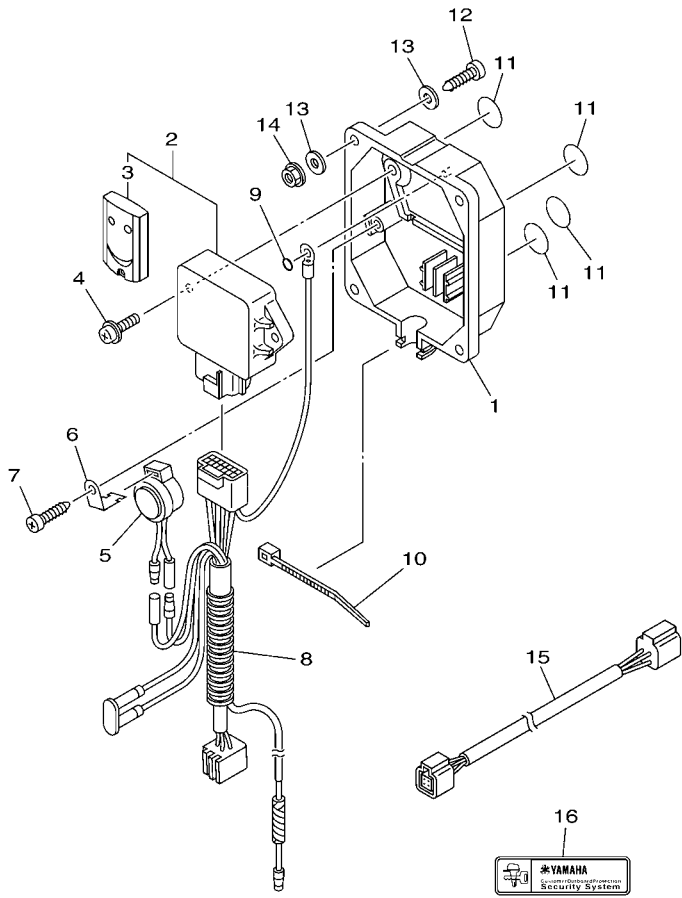


65W0010-8210

**FIG. 34 STEERING GUIDE**

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	65W-61350-00	STEERING GUIDE ATTACHMENT KIT		1			AP
2	65W-61351-00	.ROD, STEERING LINK		1			
3	90201-10M20	.WASHER, PLATE		2			
4	90185-09M01	.NUT, SELF-LOCKING		2			
5	90170-09M03	.NUT		1			
6	90387-10M42	.COLLAR		1			
7	90101-09M01	.BOLT		1			
8	90201-10M63	.WASHER, PLATE		1			
9	6E5-43145-01	.CAP, CLAMP BRACKET		1			
10	93210-16275	.O-RING		1			

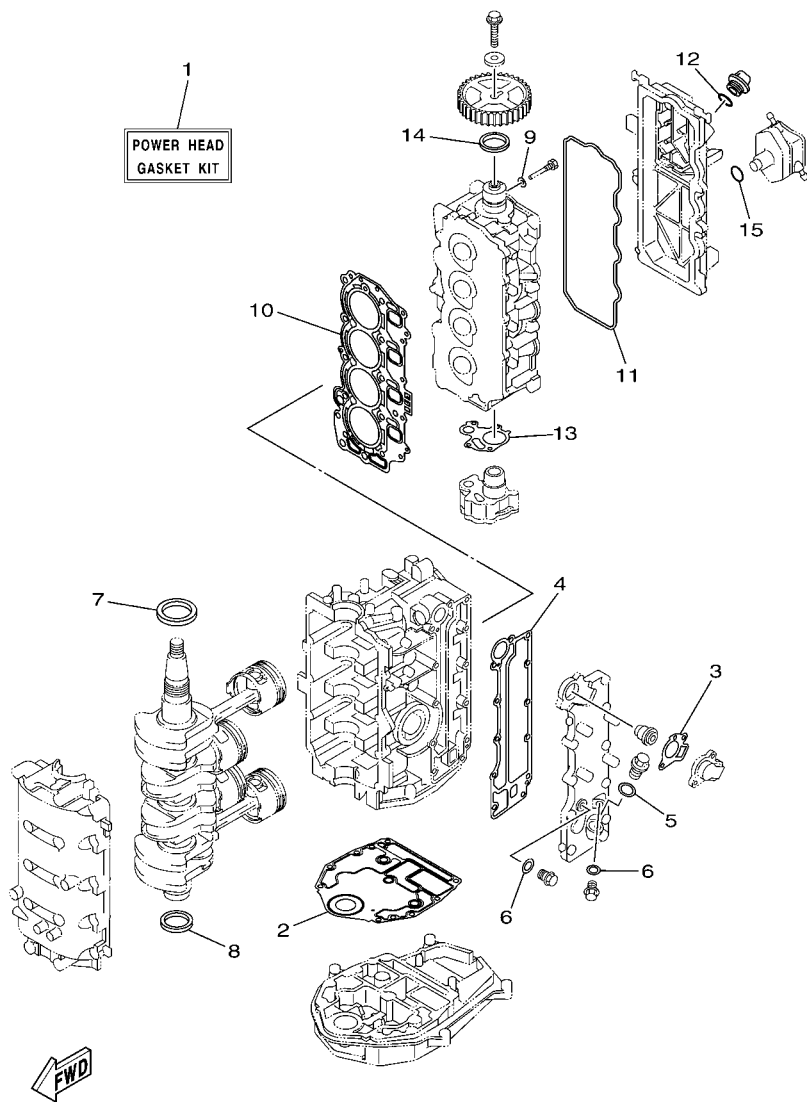




6CJ1100-K370

FIG. 35 OPTIONAL PARTS

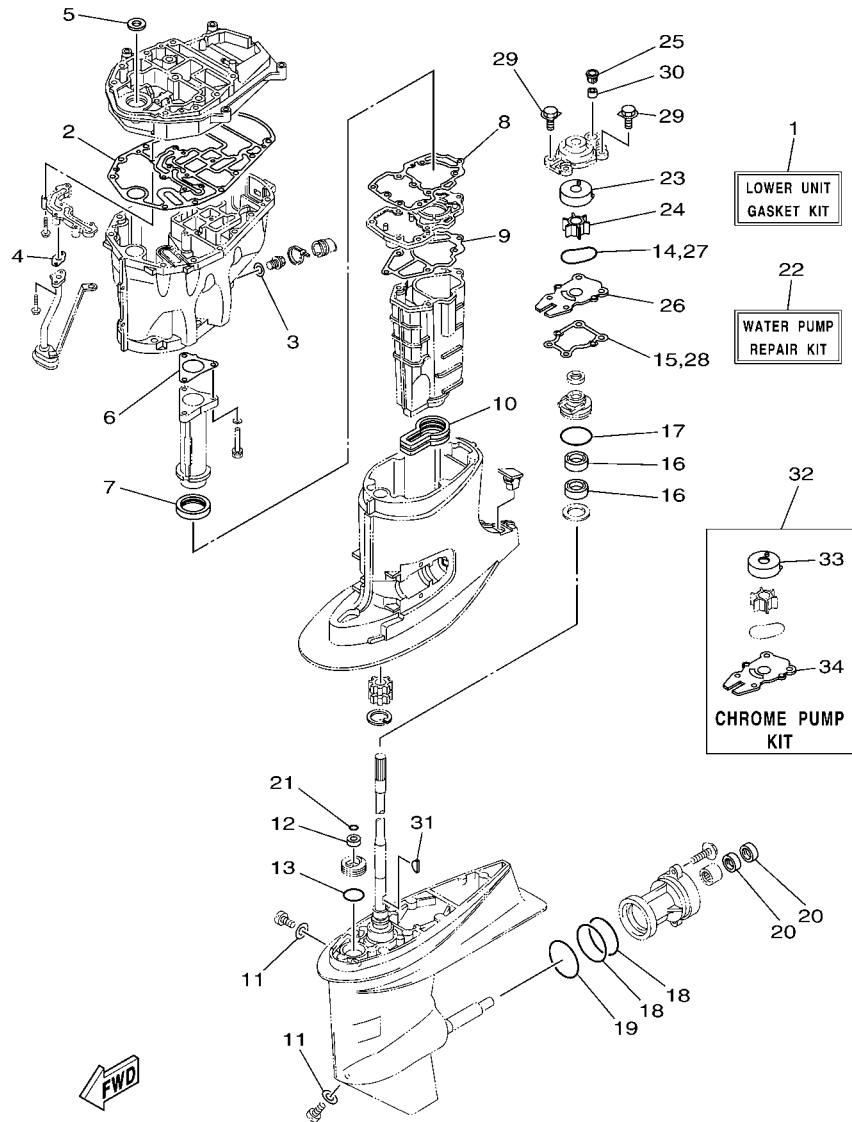
REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6Y8-86267-00	CASE COMPLETE 1		1	FOR OCE ONLY
2	6Y8-86260-11	REMOTE CONTROL UNIT ASSY		1	FOR OCE ONLY
3	6AA-86261-21	.TRANSMITTER COMP		2	
4	97980-06216	SCREW, WITH WASHER		2	FOR OCE ONLY
5	6X4-83383-00	BUZZER		1	FOR OCE ONLY
6	6X4-83386-00	STAY, BUZZER		1	FOR OCE ONLY
7	97780-60620	SCREW, TAPPING		1	FOR OCE ONLY
8	6Y8-82509-10	WIRE, SUB LEAD		1	FOR OCE ONLY
9	93210-04279	O-RING		1	FOR OCE ONLY
10	90465-11M10	CLAMP		1	FOR OCE ONLY
11	6Y8-8454G-00	PATCH 1		4	FOR OCE ONLY
12	90167-06M00	SCREW, TAPPING		4	UR FOR OCE ONLY
	97880-06035	SCREW, PAN HEAD		4	UR FOR OCE ONLY
13	90201-06M30	WASHER, PLATE		8	FOR OCE ONLY
14	95780-06300	NUT, FLANGE		4	FOR OCE ONLY
15	6Y8-82521-11	2FT PIGTAIL BUS		1	FOR OCE ONLY
16	6Y8-48277-00	STICKER 1		4	FOR OCE ONLY



6C16110-J310

FIG. 36 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	EHT	ET	REMARKS
1	6C5-W0001-02	POWER HEAD GASKET KIT	1	1	
2	6BG-11351-00	.GASKET, CYLINDER	1	1	
3	62Y-12414-00	.GASKET, COVER	1	1	
4	6C5-41114-10	.GASKET, EXHAUST OUTER COVER	1	1	
5	90430-18130	.GASKET	1	1	
6	90430-14115	.GASKET	2	2	
7	93102-43M42	.OIL SEAL	1	1	
8	93101-35002	.OIL SEAL	1	1	
9	90430-06014	.GASKET	1	1	
10	6C5-11181-01	.GASKET, CYLINDER HEAD 1	1	1	
11	62Y-11356-00	.SEAL, CYLINDER 2	1	1	
12	93210-24M79	.O-RING	1	1	
13	6C5-13329-00	.GASKET, PUMP COVER	1	1	
14	93102-37M40	.OIL SEAL	1	1	
15	93210-24M79	.O-RING	1	1	



6C17110-K330

FIG. 37 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET			REMARKS
1	6C5-W0001-21	LOWER UNIT GASKET KIT	1	1			
2	6C5-15312-01	.GASKET, OIL PAN	1	1			
3	90430-14M09	.GASKET	1	1			
4	6C5-13414-01	.GASKET, STRAINER COVER	1	1			
5	93103-18011	.OIL SEAL	1	1			
6	6C5-41133-00	.GASKET, EXHAUST MANIFOLD 1	1	1			
7	6C5-46132-00	.GASKET 1	1	1			
8	6C5-41134-00	.GASKET, EXHAUST MANIFOLD	1	1			
9	6C5-41135-00	.GASKET, EXHAUST MANIFOLD	1	1			
10	6C5-45123-00	.GASKET, MUFFLER	1	1			
11	90430-08020	.GASKET	2	2			
12	93106-09014	.OIL SEAL	1	1			
13	93210-33MG4	.O-RING	1	1			
14	93210-59MG7	.O-RING	1	1			
15	63D-44316-00	.GASKET, WATER PUMP	1	1			
16	93101-25M57	.OIL SEAL	2	2			
17	93210-48001	.O-RING	1	1			
18	93210-74MG5	.O-RING	2	2			
19	93210-69MG6	.O-RING	1	1			
20	93101-22M00	.OIL SEAL	2	2			
21	93210-07003	.O-RING	1	1			
22	63D-W0078-01	WATER PUMP REPAIR KIT	1	1			
23	63D-44322-00	.INSERT, CARTRIDGE	1	1			
24	6H3-44352-00	.IMPELLER	1	1			
25	63D-44312-00	.COVER, WATER PUMP HOUSING	1	1			
26	63D-44323-00	.OUTER PLATE, CARTRIDGE	1	1			
27	93210-59MG7	.O-RING	1	1			

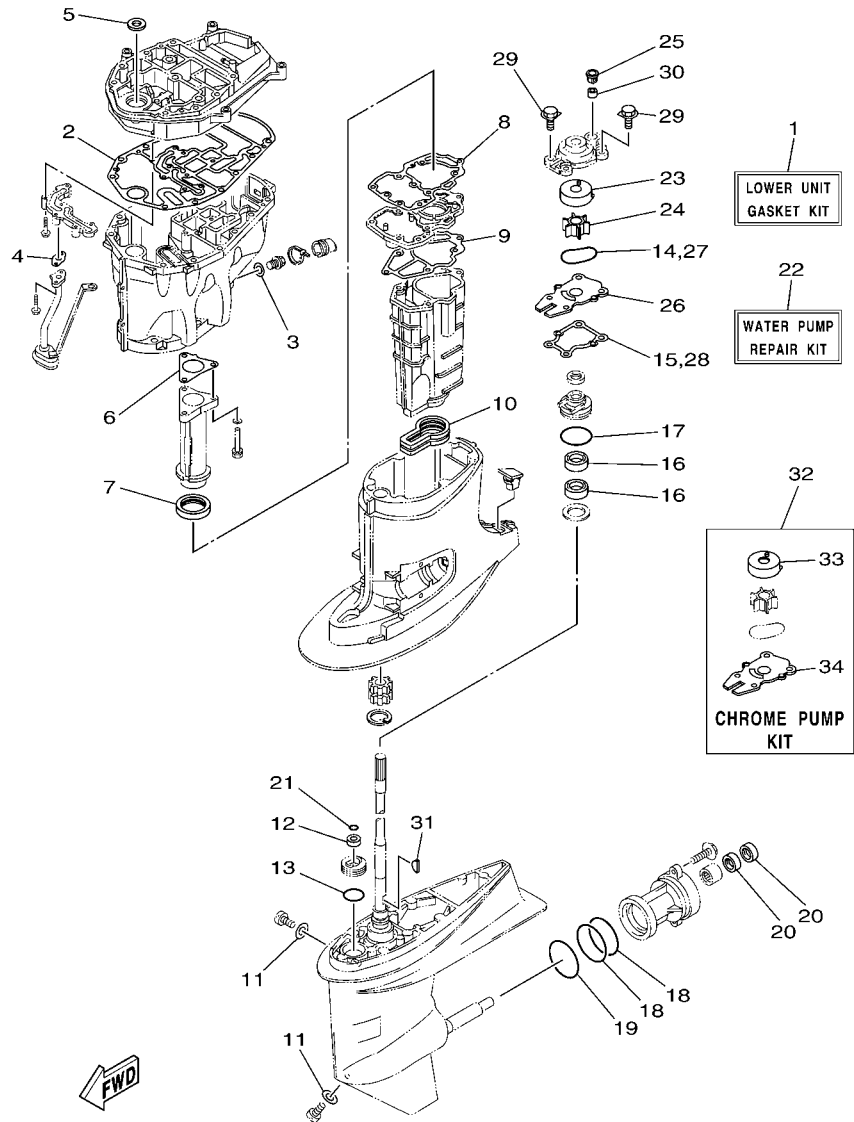


FIG. 37 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	EHT	ET				REMARKS
28	63D-44316-00	.GASKET, WATER PUMP	1	1				
29	90119-08M15	.BOLT, WITH WASHER	4	4				
30	663-44366-00	.DAMPER, WATER SEAL 2	1	1				
31	90280-03024	.KEY, WOODRUFF	1	1				
32	63D-W0078-0A	CHROME PUMP KIT	1	1				
33	63D-44322-40	.INSERT, CARTRIDGE	1	1				
34	63D-44323-40	.OUTER PLATE, CARTRIDGE	1	1				

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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
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62Y-11119-00	4 - 22	62Y-12158-00	5 - 11	6C5-13750-00	6 - 5	6C5-15378-11	4 - 31	6D8-24560-00	11 - 9	67C-42562-00	23 - 6
	4 - 34	6C5-12158-00	5 - 14	6C5-13761-00	6 - 16	6C5-21337-10	8 - 24	6D8-24562-00	11 - 12	6C1-42610-20	1 - 1
62Y-11133-30	4 - 3	64J-12159-00	5 - 10	6C5-13781-00	8 - 21	6C5-21841-00	9 - 11	6D8-24563-00	11 - 10	6C5-42610-30	1 - 1
6C5-11168-00	4 - 16	6C5-12159-00	5 - 13	6C5-13906-01	8 - 9	6C5-22435-00	27 - 19	6D8-24564-00	11 - 11	6C5-42610-40	1 - 1
6C5-11181-01	4 - 10	6C5-12171-00	10 - 1	6C5-13907-00	8 - 17	6C5-22471-00	27 - 12	6C5-24566-10	11 - 15	67C-42613-00-8D	1 - 2
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6C5-11191-01-9S	4 - 14	6C5-12233-00	5 - 16	6C5-13915-00	8 - 19	6YK-24201-41	33 - 1	6YL-24610-10	33 - 2	6C5-42651-00	1 - 4
6G8-11197-01	4 - 6	6C5-12241-00	5 - 17	6C5-13974-00	9 - 15	6C5-24251-00	9 - 20	6YL-24629-00	33 - 4	67C-42652-02	1 - 6
62Y-11325-00	2 - 18	6C5-12243-00	5 - 18	6C5-1410B-00	6 - 17	6YL-24304-00	11 - 1	6YL-24641-10	33 - 3	60A-42677-00	1 - 9
6G8-11325-00	4 - 4	6G8-12411-03	2 - 12	6C5-1410F-00	9 - 22	6G1-24304-02	11 - 1	69W-26301-00	21 - 42	6BG-42677-00	1 - 9
66M-11327-00-94	2 - 20	688-12412-00	2 - 13	6C5-14127-10	8 - 18	6G1-24305-05	12 - 6	6X4-26367-00	21 - 37	6C5-42677-10	1 - 9
66M-11328-00	2 - 19	6C5-12413-00-9S	2 - 14	6X4-14137-00	21 - 26	6Y1-24305-06	12 - 8		21 - 44	6C1-42678-20	1 - 10
6BG-11351-00	2 - 8	62Y-12414-00	2 - 15	6C5-14148-00	9 - 13	61J-24306-04	12 - 1	6C5-28100-00	11 - 38	6C5-42678-30	1 - 10
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62Y-11356-00	4 - 19	62Y-12481-10	2 - 11	6BG-14149-00	9 - 8	6C5-24311-00	11 - 21	6C5-41113-11-9S	2 - 9	61S-42681-00	1 - 12
	36 - 11	66M-12535-00	2 - 21	6C5-14180-01	8 - 1	6C5-24312-00	20 - 6	6C5-41114-10	2 - 16	6C5-42710-00-8D	19 - 1
6C5-11411-01	3 - 1	69W-12535-00	20 - 3	6C5-14180-20	8 - 1	6C5-24313-00	11 - 4		36 - 4	6C5-42710-10-8D	19 - 1
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6BG-11416-20	3 - 2	6R3-12580-00	20 - 8	6C5-14200-00	6 - 1	6C5-24322-00	9 - 4		37 - 6	65W-42717-00	19 - 6
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6CJ-43818-00	25 - 35	6C6-4388E-00	27 - 55	663-44367-00	32 - 2	63D-45577-30	31 - 45	67C-48321-11	21 - 35	60V-81925-00	15 - 14
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6C5-43834-00	25 - 37	62Y-44117-01-94	24 - 2	6C5-45136-01	30 - 14	67C-45633-00	31 - 61	68V-81315-00	16 - 10	6AG-81996-00	13 - 22
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6C5-43845-00	27 - 65	69W-44121-00	24 - 1	63D-45214-00	31 - 10	663-45930-00	32 - 24	6C5-81410-01	13 - 4	682-82119-01	15 - 28
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6C6-4386E-00	27 - 58	63D-44312-00	32 - 18	63D-45375-00	32 - 5	697-45970-00	32 - 24	69J-81828-00	18 - 25	6C5-82317-00	14 - 21
6C6-4386G-00	27 - 57		37 - 25	663-45376-00	32 - 4	663-45970-60	32 - 24	6C5-8182L-00	6 - 8	6E7-82317-00	19 - 25
6C5-4386K-00	28 - 11	63D-44316-00	31 - 27	6E5-45378-00	31 - 17	663-45972-60	32 - 24	67F-81830-00	18 - 17	6C5-82340-01	14 - 6
6C5-43871-00	27 - 11		37 - 15	69W-45501-00	31 - 35	663-45974-02	32 - 24	67F-81832-00	18 - 11	63V-82377-50	25 - 40

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6C5-82388-00	16 - 14	6CJ-85790-00	16 - 12	90119-06M61	19 - 2	90201-22008	31 - 55	90387-08095	11 - 18	90464-76001	25 - 32
64J-82504-00	16 - 22	6C5-85885-00	6 - 6	90119-06MA3	4 - 13	90201-22M05	26 - 26	90387-10M42	34 - 6	90465-05M87	15 - 7
6Y8-82509-10	35 - 8	6C1-8591A-32	14 - 20	90119-06MA5	2 - 17	90201-27M00	31 - 34	90387-12M02	21 - 61	90465-06M86	26 - 27
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